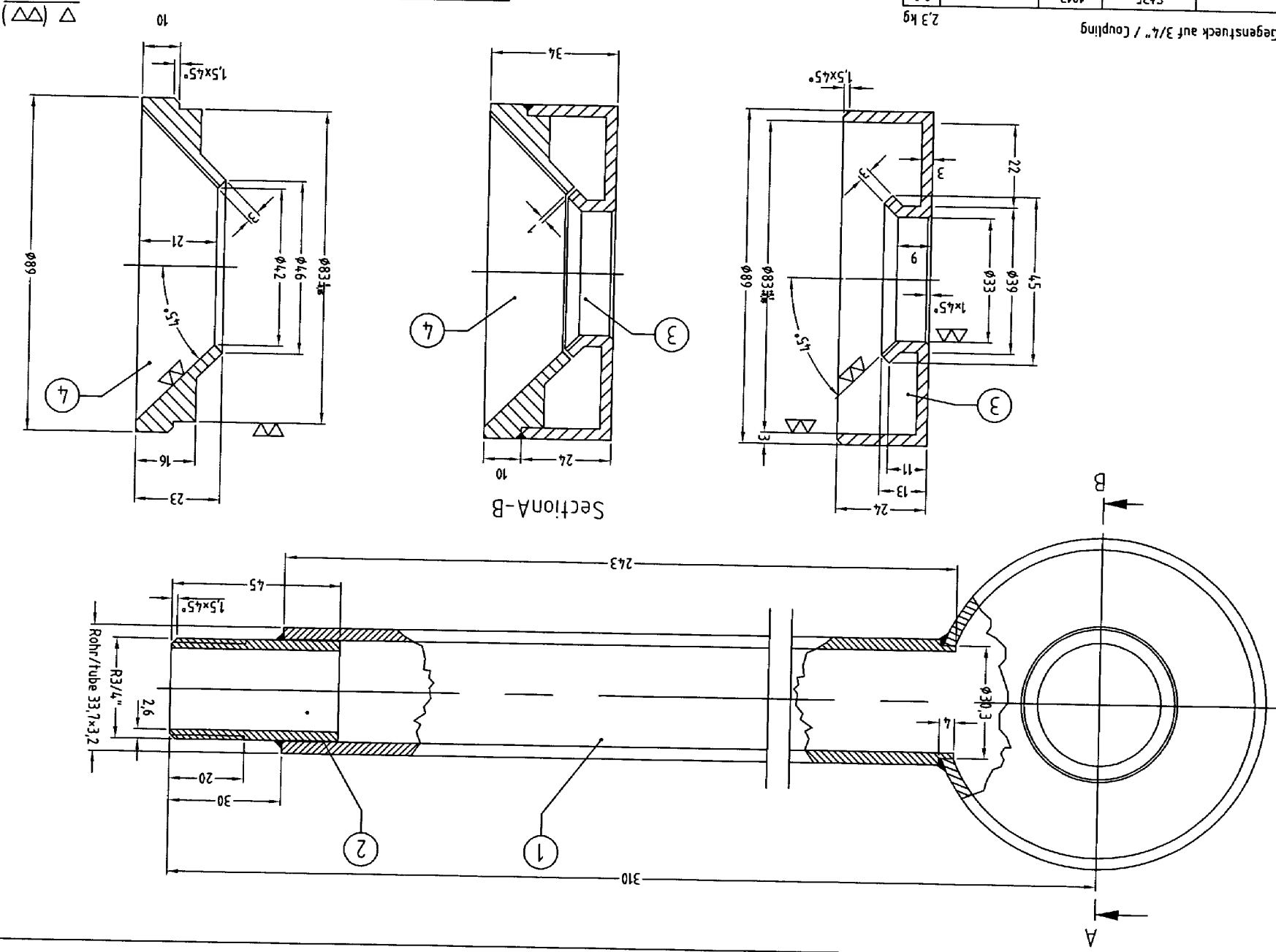


No. Stck.	Name	Material	Werkstoff	DN	Bemerkung	kg
1	Rohr 33,7 x 3,2 x 243 lg / Tube	St35	St35	2448		0,6
2	Rohr 26,9 x 2,6 x 45 lg / Tube	St35	St35	2448		0,1
3	Rd. 89 x 20 / Round	St35	St35	1013		0,9
4	Rd. 89 x 23 / Round	St35	St35	1013		0,8

2,3 kg

1 Schnellkupplung-Gegenstück auf 3/4" / Coupling



alle unbearbeiteten Schweißnähte a=0,7xs
all weld seams without dimension a=0,7xs

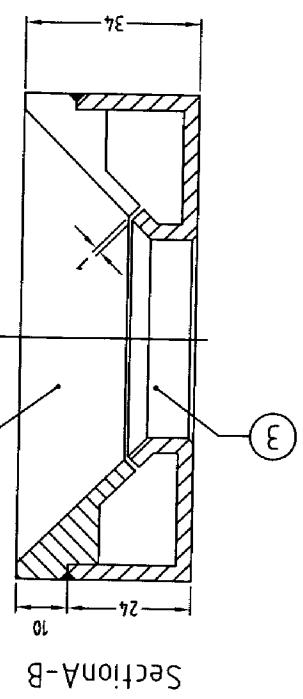
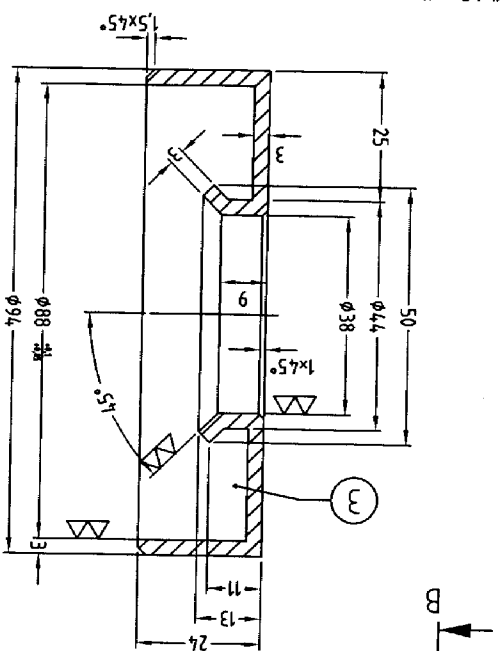
2822	Dwg	Name	Scale	Weight
06.04 <td>F Brack <td>Rohrabblassdüse 1/2" <td>1:1</td> <td>2,3 kg</td> </td></td>	F Brack <td>Rohrabblassdüse 1/2" <td>1:1</td> <td>2,3 kg</td> </td>	Rohrabblassdüse 1/2" <td>1:1</td> <td>2,3 kg</td>	1:1	2,3 kg

Drawing-No.: VR6-R15-161b
Blow Off Nozzle

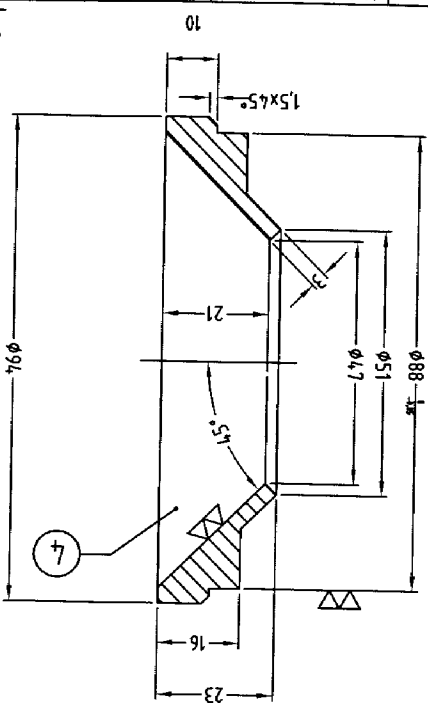
No.	Pcs.	Name	Material	DN	Comment	kg
1	1	Rohr 33,7 × 3,2 × 240 lg / Tube	ST35	2448		0,5
2	1	Rohr 26,9 × 2,6 × 45 lg / Tube	ST35	2448		0,1
3	1	Rd. 94 × 20 / Round	ST35	1013		0,9
4	1	Rd. 94 × 23 / Round	ST35	1013		0,9

1 Schnellkupplung-Gegensueck auf 3/4" / Coupling

2,4 kg



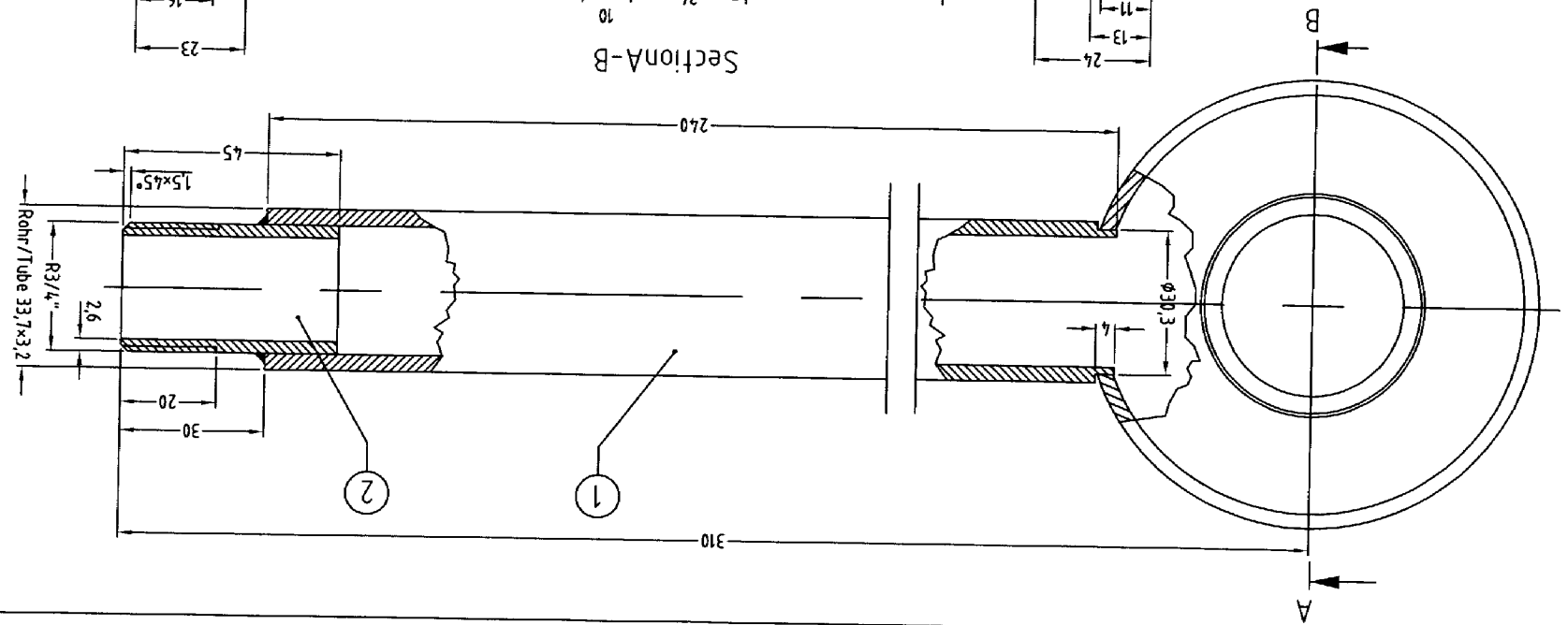
Section A-B



all weld seams without dimension a=0,7x5

2022	Doz	Name	Material:	Scale:	Weight:
05.04	F Brack			1:1	2,4 kg

▽ (▽) △



VR6-R15-162a
Blow Off Nozzle
Rohrabblassdüse 3/4"

Drawing-No.:

Name:

Material:

No.	Pcs.	Name	Material	DIN	Comment	kg
1	1	Rohr 33,7 x 3,2 x 236 lg / Tube	S135	2448		0,5
2	1	Rohr 26,9 x 2,6 x 45 lg / Tube	S135	2448		0,1
3	1	Rd. 101 x 20 / Round	S135	1013		1
4	1	Rd. 101 x 23 / Round	S135	1013		1

all weld seams without dimension a=0,7x

2022	By	Name
Work:	05.04	F Brckh

Drawing-No.:

VR6-R15-163a

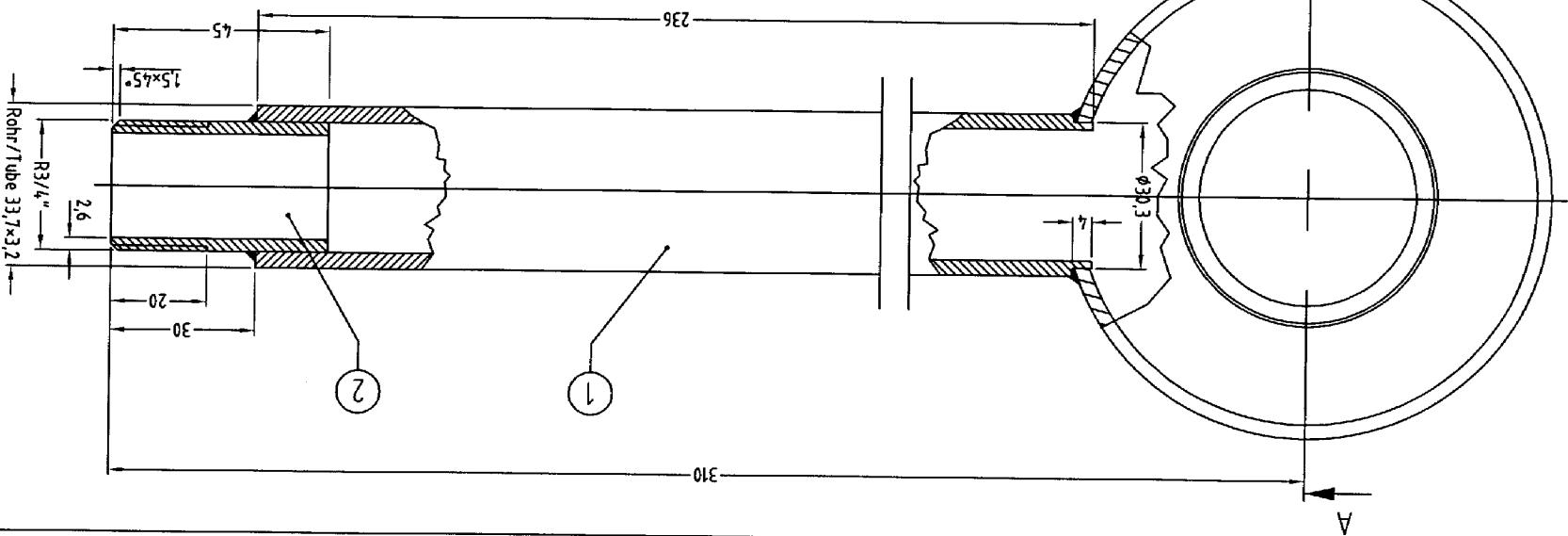
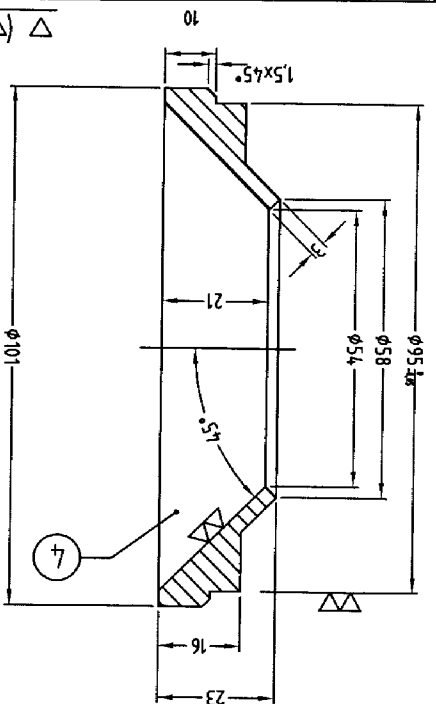
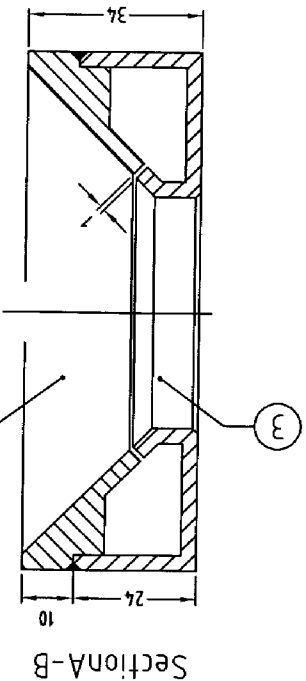
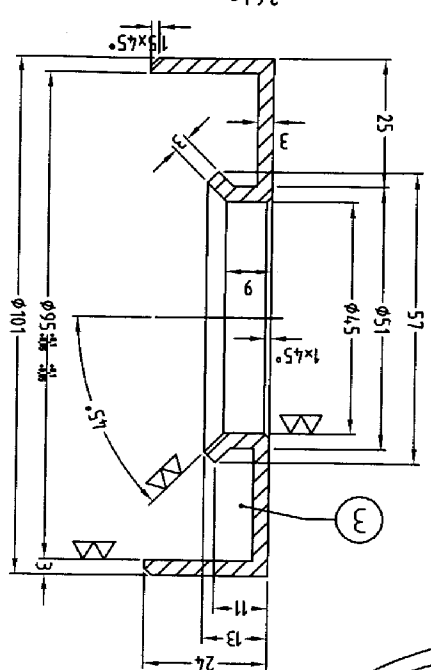
Blow Off Nozzle

Rohrblaseuse 1"

Material:	Scale:	Weight:
	1:1	2,6 kg

1 Schnellkupplung-gegenstück auf 3/4" / Coupling

2,6 kg



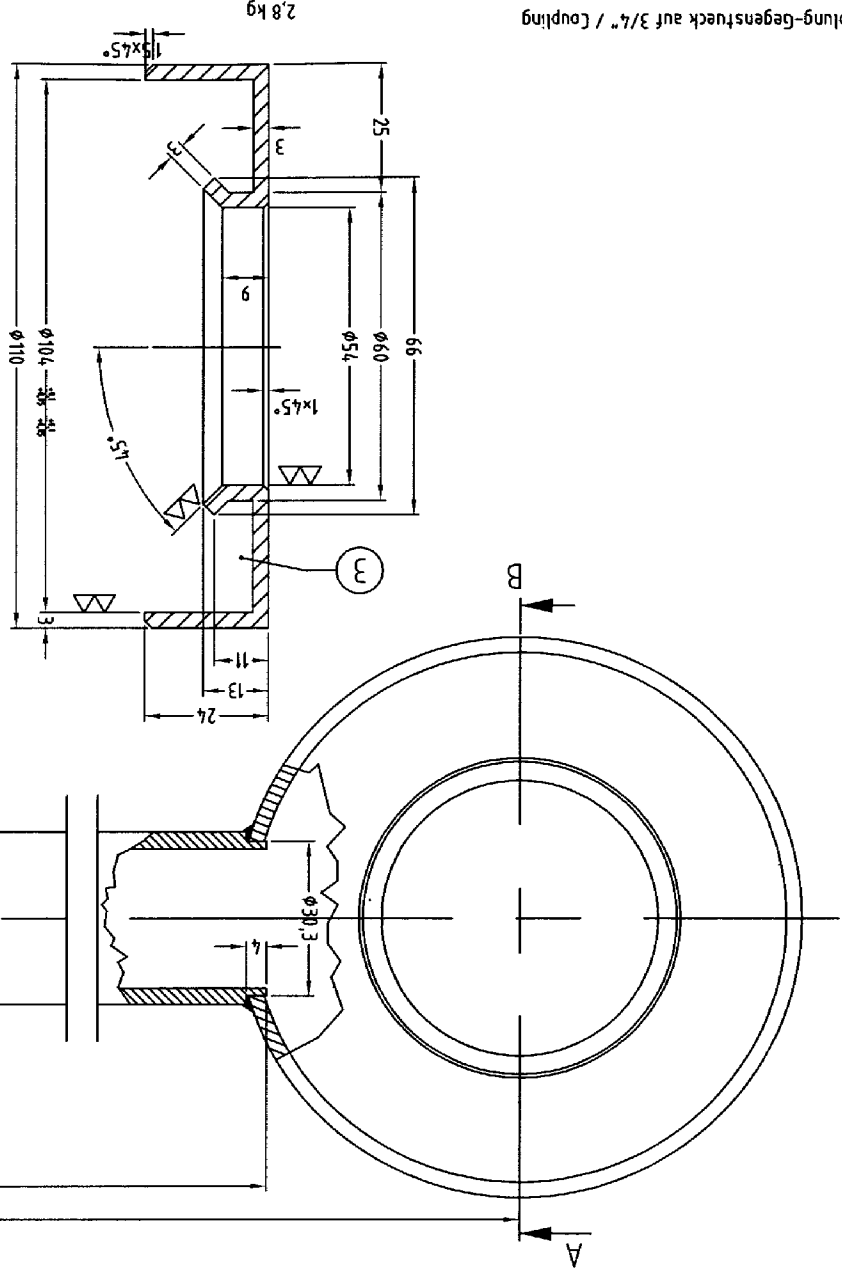
No.	Pcs.	Name	Material	DIN	Comment	kg
1	1	Rohr 33,7 x 3,2 x 232 lg / Tube	St35	2448		0,5
2	1	Rohr 26,9 x 2,6 x 45 lg / Tube	St35	2448		0,1
3	1	Rd. 110 x 20 / Round	St35	1013		1,2
4	1	Rd. 110 x 23 / Round	St35	1013		1

all weld seams without dimension a=0,7**s*

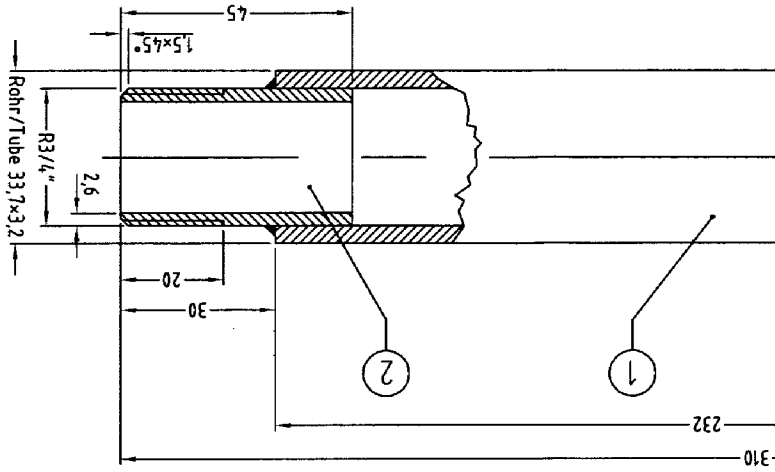
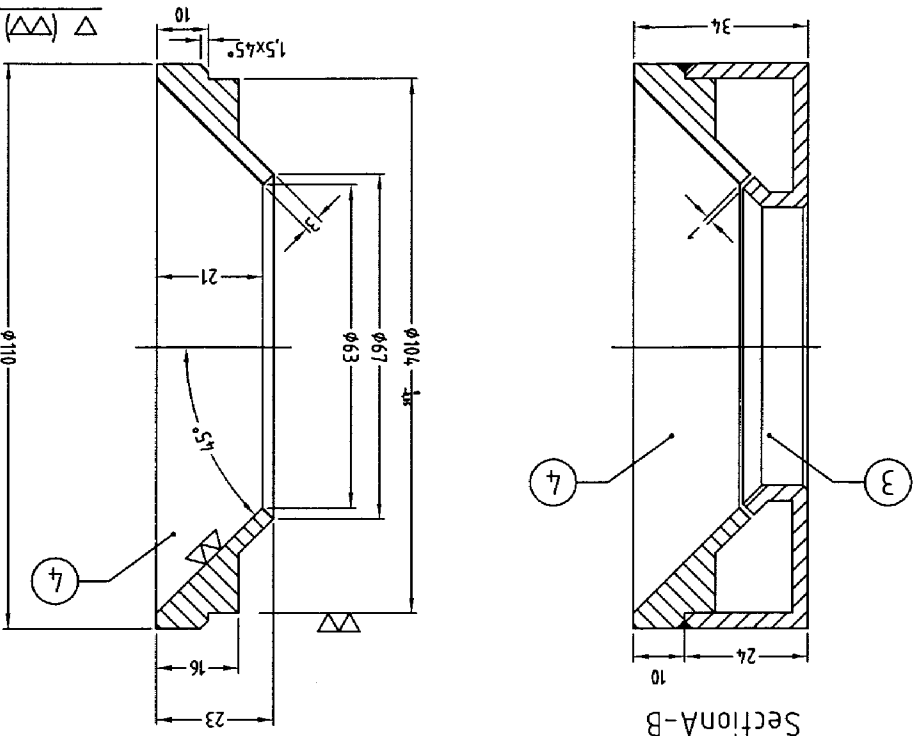
Drawing-No.: VR6-R15-164a	
Name: Rohrblasdüse 1 1/4"	Blow Off Nozzle
Material: 1:1	Scale: 1:1
2022	Work: 05.04
Boy	Name
F Bruck	
Weight: 2,8 kg	

1 Schnellkupplung-Gegenstück auf 3/4" / Coupling

2,8 kg



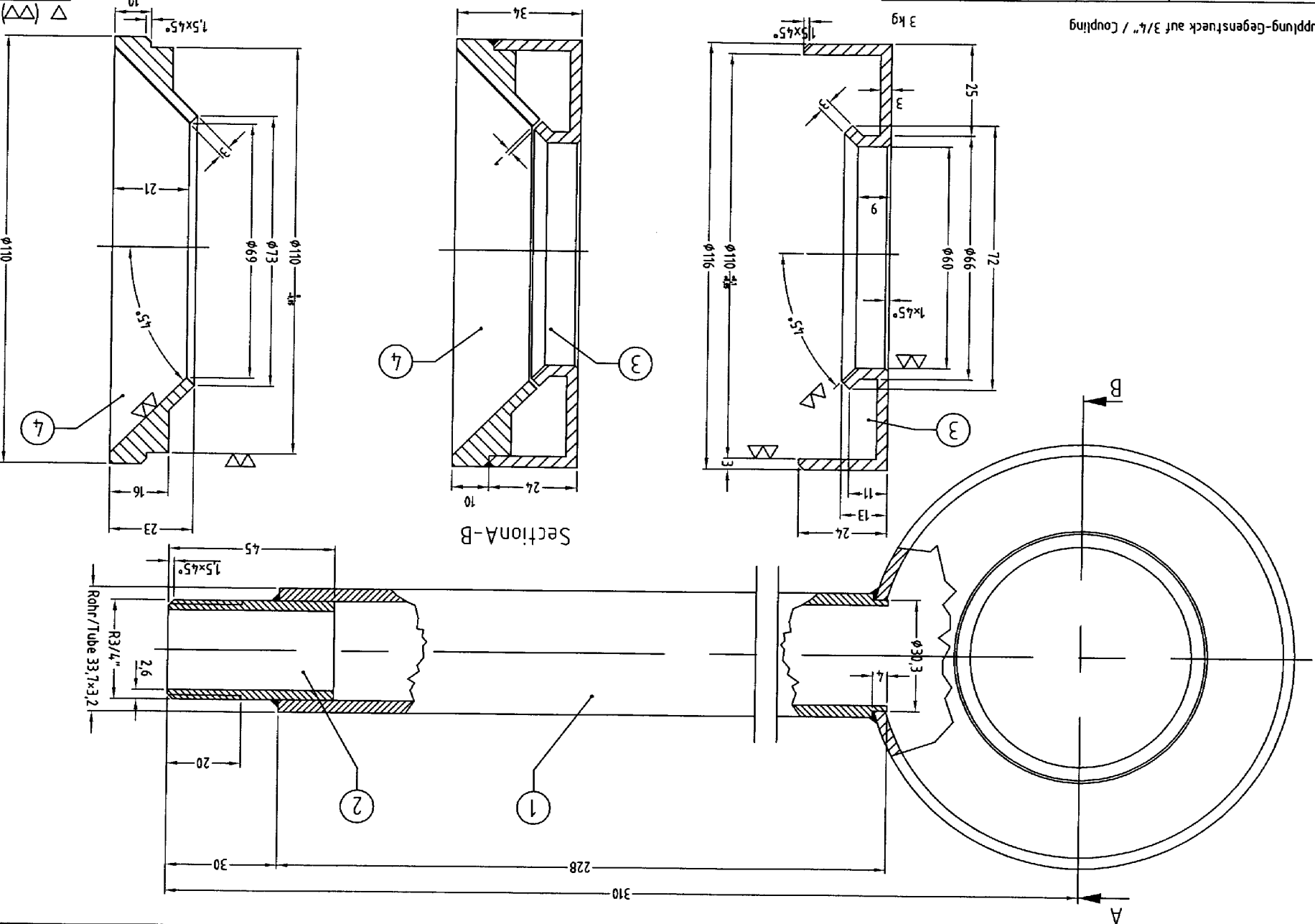
Section A-B



No.	Pcs.	Name	Material	DIN	Comment	kg
4	1	Rd. 116 x 23 / Round	St35	1013		1,2
3	1	Rd. 116 x 20 / Round	St35	1013		1,2
2	1	Rohr 26,9 x 2,6 x 45 lg / Tube	St35	2448		0,1
1	1	Rohr 33,7 x 3,2 x 228 lg / Tube	St35	2448		0,5

all weld seams without dimension a=0,7x5

1 Schnellkupplung-Gegenstück auf 3/4" / Coupling



2022	Doz	Name	Material:	Scale:	Weight:
2022	05.04	F Beck		t:1	3 kg

Work. 05.04 F Beck

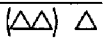
Name: Rohrabblasdüse 1 1/2"

Blow Off Nozzle

Drawing-No.: VR6-R15-165a

No.	Pcs.	Name	Material	DIN	Comment	kg
1	1	Rohr 33,7 x 3,2 x 222 lg / Tube	S135	2448		0,5
2	1	Rohr 26,9 x 2,6 x 45 lg / Tube	S135	2448		0,1
3	1	Rd. 128 x 20 / Round	S135	1013		1,4
4	1	Rd. 128 x 23 / Round	S135	1013		1,4

all weld seams without dimension a=0,7xs

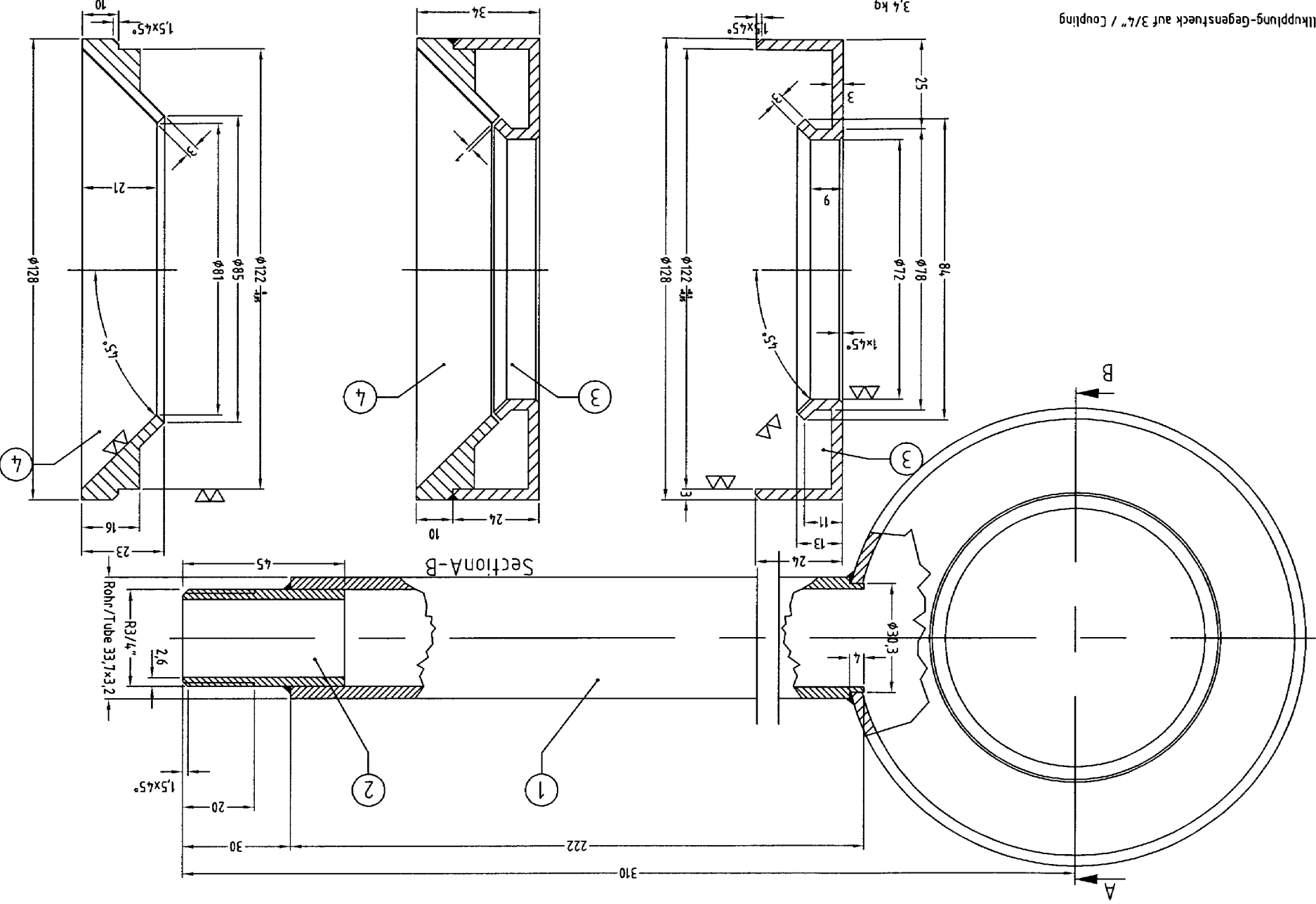


2022	Doy	Name	Material:	Score:	Weight:
05.04	F Brock			1:1	3,4 kg

Work: 05.04 F Brock

VR6-R15-166a
Blow Off Nozzle
Rohrabblassdüse 2"

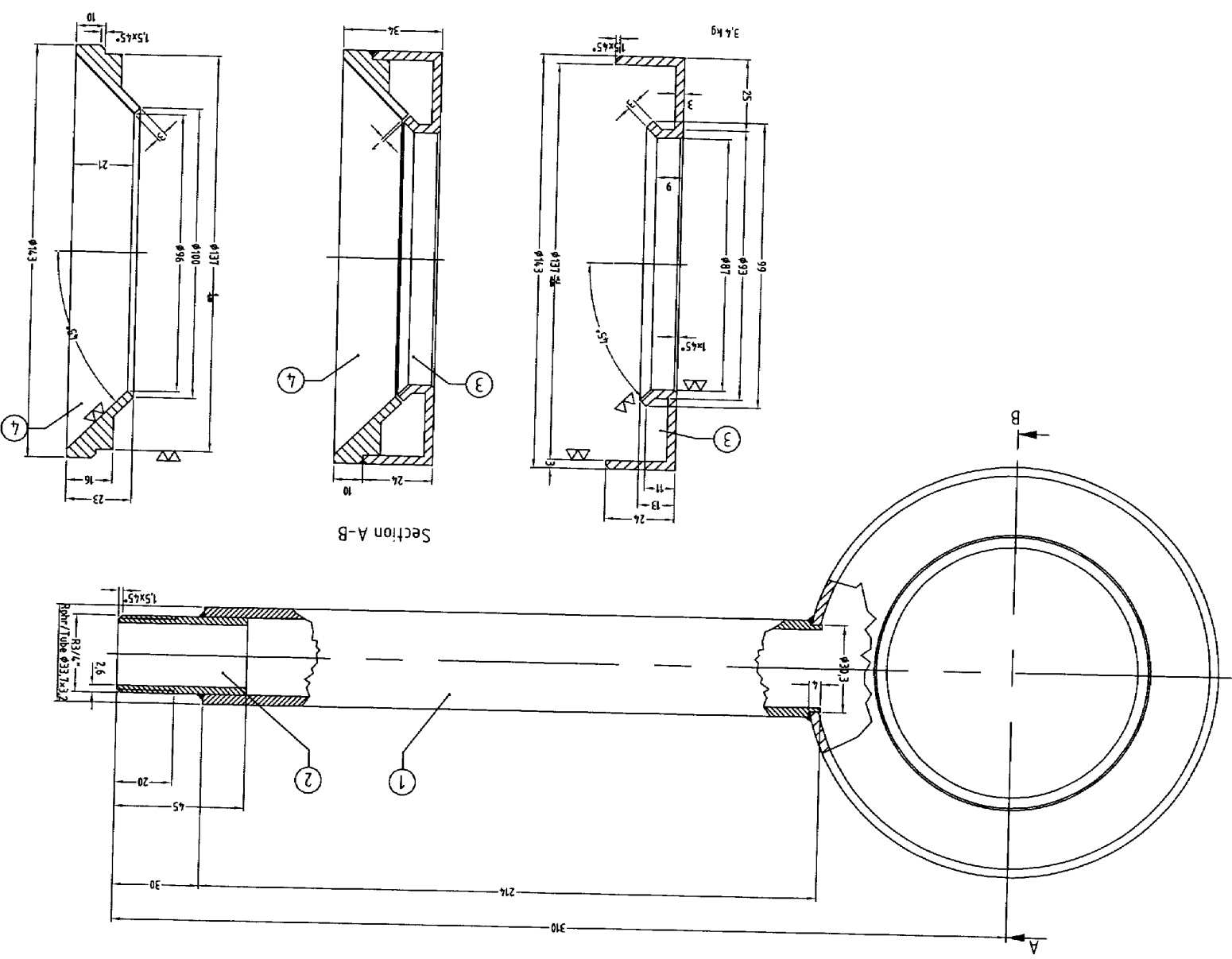
1 Schnellkupplung-Gegenstück auf 3/4" / Coupling



No.	Pcs.	Name	Material	Qty	Comment	kg
1	1	Rohr 33,7 x 3,2 x 216 lg / Tube	S135	2448		0,5
2	1	Rohr 26,9 x 2,6 x 65 lg / Tube	S135	2448		0,1
3	1	Rd. 14,3 x 20 / Round	S135	1013		1,6
4	1	Rd. 14,3 x 23 / Round	S135	1013		1,6

3,8 kg

1 Schnellkupplung-Bogenstück auf 3/4" / Coupling



Section A-B

Zeich.	Tag	Norm	Material	Seiten	Höhe	Wicht.
				1:1		3,8 kg

Norm: Rohrabblaseuse 2 1/2"

Zeich.-No.: VR6-R15-167a

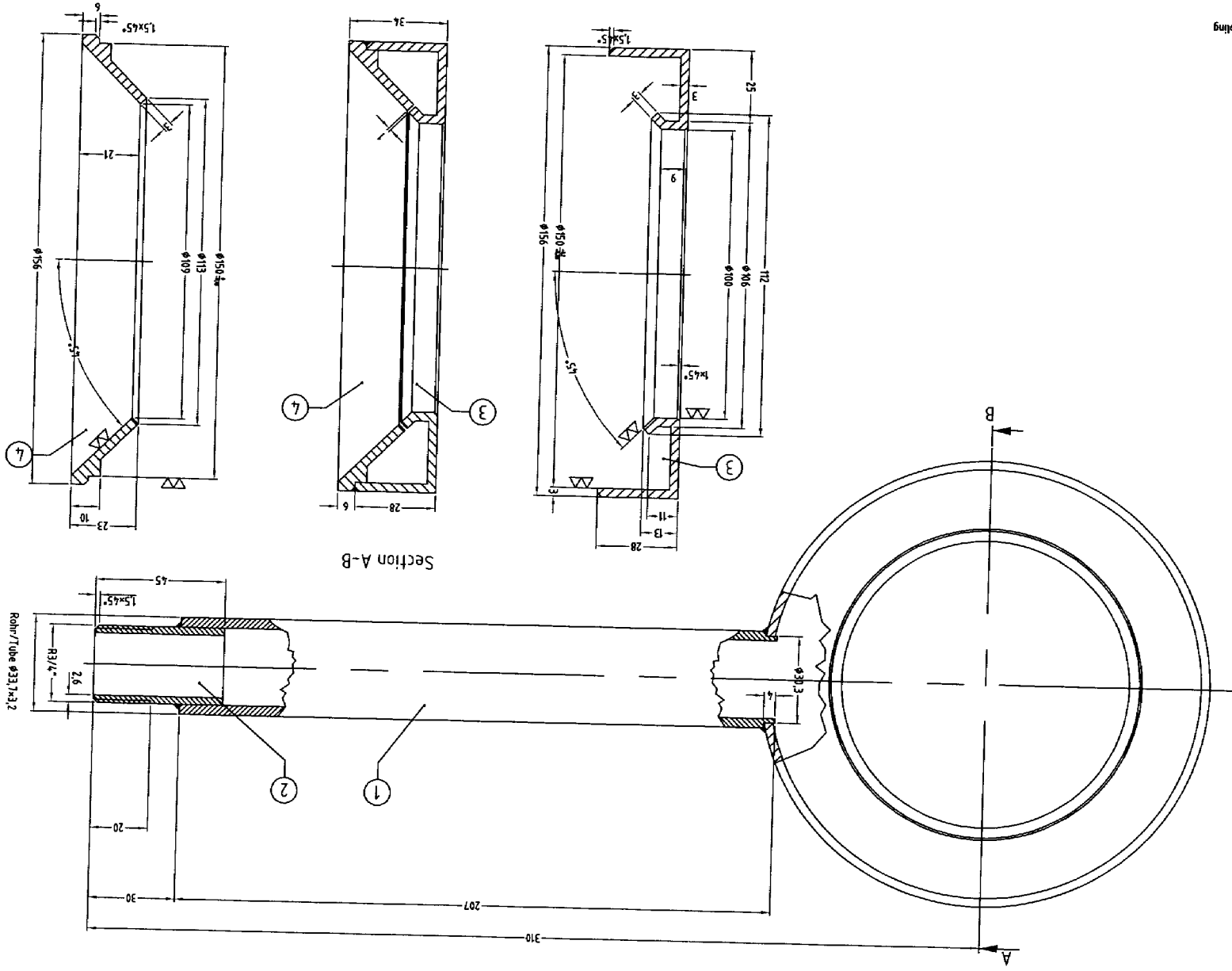
Blow Off Nozzle

all weld seams without dimension as 0,7xs

No.	Pcs.	Name	Material	DIN	Comment	kg
4	1	Rd. 156 x 23 / Round	S135	1013		1.8
3	1	Rd. 156 x 28 / Round	S135	1013		1.8
2	1	Rohr 26,9 x 2,6 x 45 lg / Tube	S135	2448		0.1
1	1	Rohr 33,7 x 3,2 x 207 lg / Tube	S135	2448		0.5

4,2 kg

1 Schnellkupplung-Gegenstück auf 3/4" / Coupling



all weld seams without dimension a=0,7ms

ZBZ	Drw	Name	Material	Scale	Blatt	Wegh	Wegh
				E1			4,2 kg

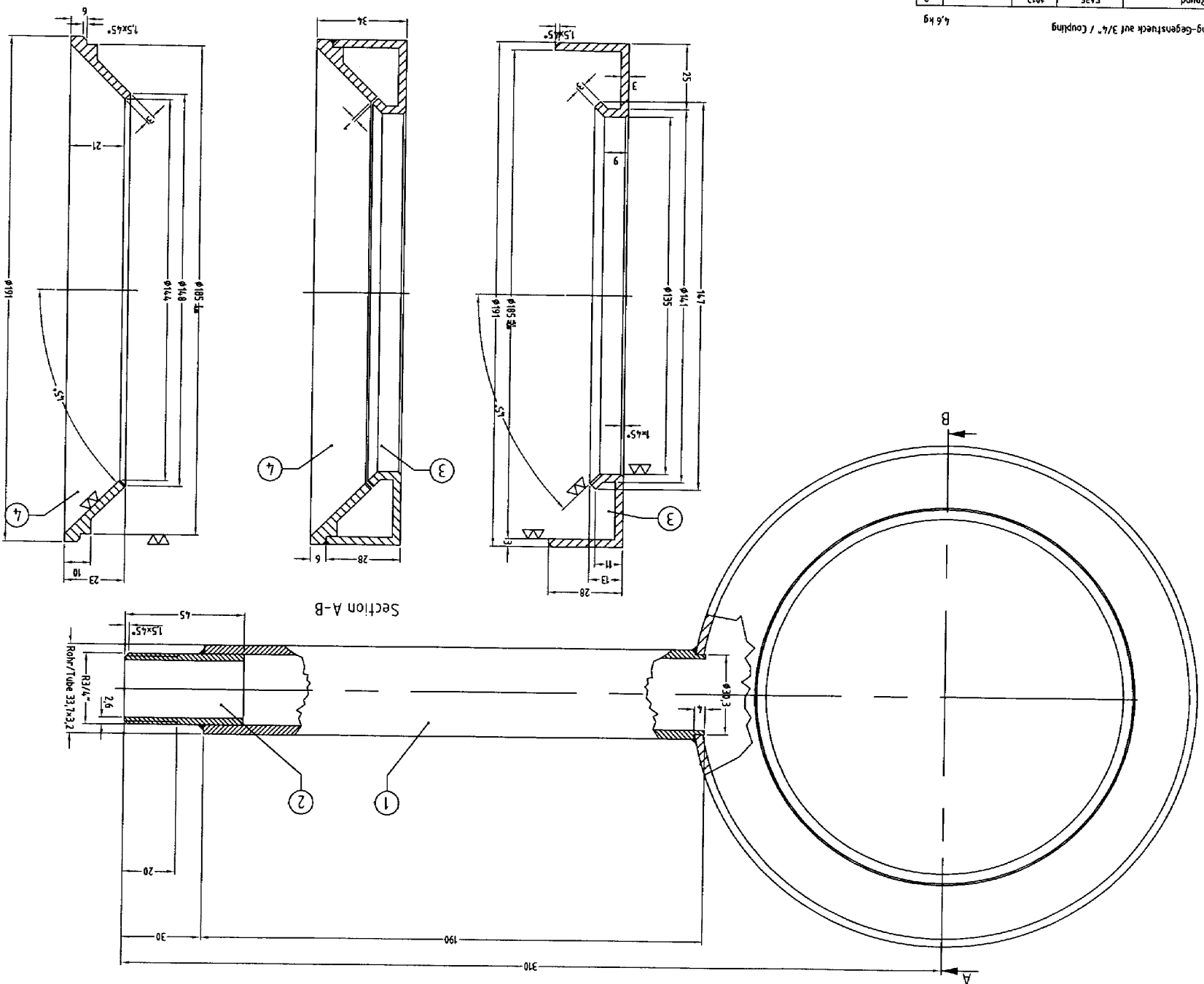
Norm: Rohrabblase 3"
Blow Off Nozzle

Drawing No.: VR6-R15-168a

▽ (▽)

No.	Pcs.	Name	Material	DIN	Comment	kg
1	1	Rohr 33,7 x 3,2 x 190 lg / Tube	S135	2448		0,5
2	1	Rohr 26,9 x 2,6 x 45 lg / Tube	S135	2448		0,1
3	1	Rd. 191 x 28 / Round	S135	1013		2
4	1	Rd. 191 x 23 / Round	S135	1013		2

1 Schnellkupplung-Gegenstück zur 3/4" / Coupling 4,6 kg



all weld seams without dimension a=0,7x5

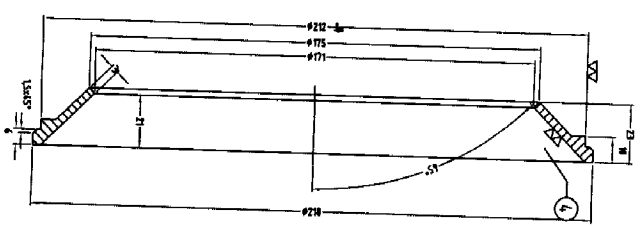
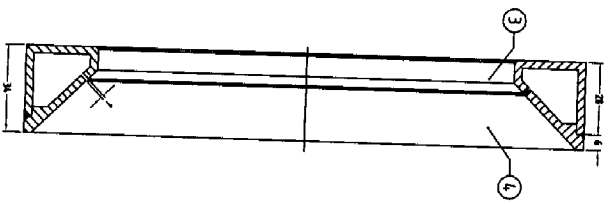
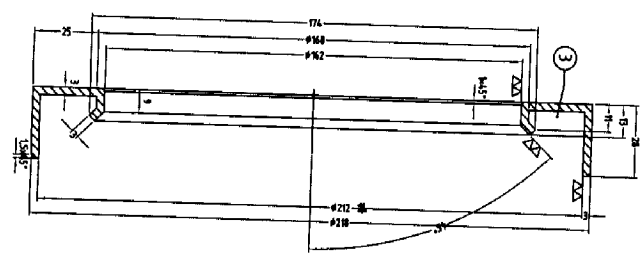
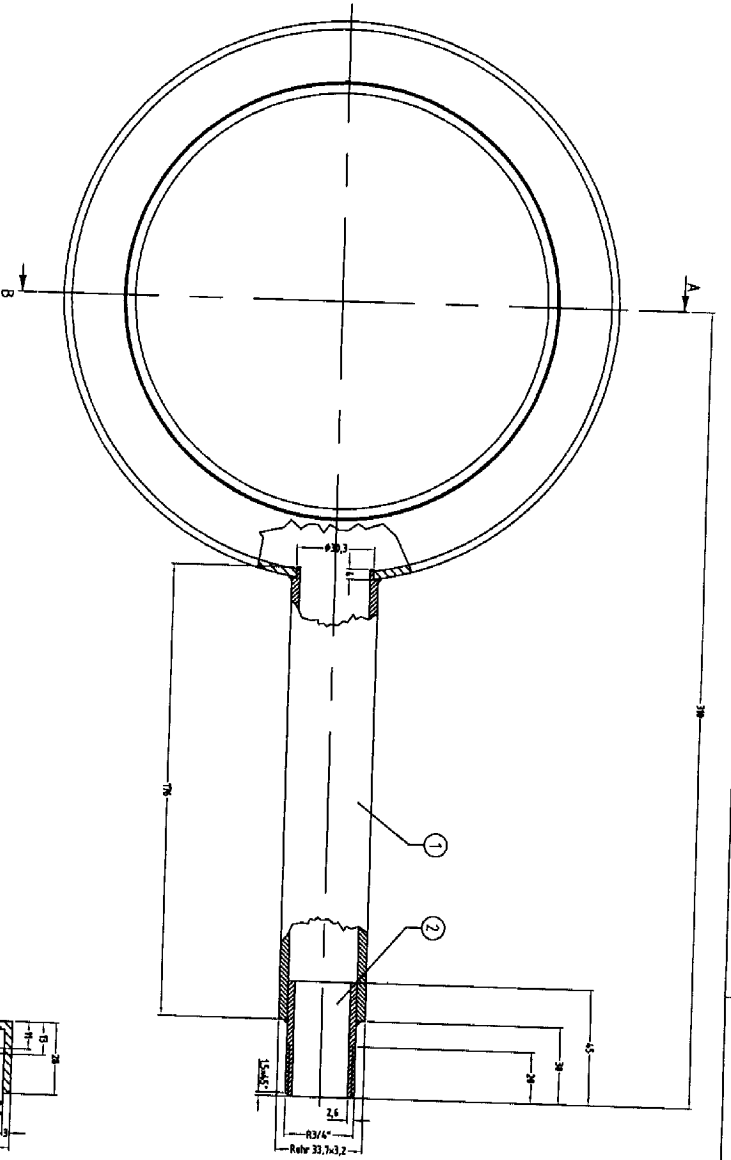
Norm	Dr	Norm	Dr	Norm	Dr
Mot. 0822		Mot. 0822		Mot. 0822	
F. Brück		F. Brück		F. Brück	

Motorik: Motorik Scale: f1 Weight: 4,6 kg

Name: Rohrblase "Blow Off Nozzle" VR6-R15-169a

Werkz.-No.:

▽ (▽)



Section A-B

1 Schweißnähtypen-Eigenheiten nach 3.1.1

Welding	Symbol	Welding	Symbol
1	Welding	1	Welding
2	Welding	2	Welding
3	Welding	3	Welding
4	Welding	4	Welding

VR6-R15-170a

Item	Part	Material	Quantity
1	VR6-R15-170a	St 37.5	1
2	VR6-R15-170a	St 37.5	1
3	VR6-R15-170a	St 37.5	1
4	VR6-R15-170a	St 37.5	1

