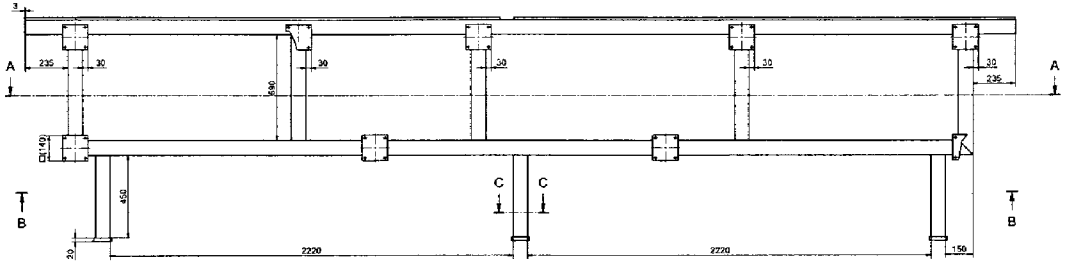
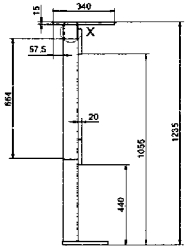
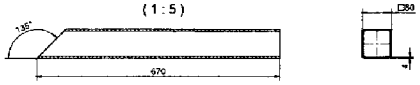
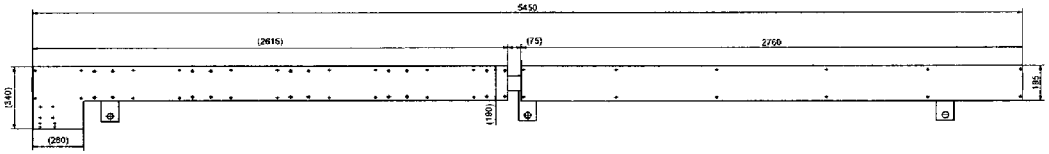
Stückliste				
Pos.	Menge	Bauteilnummer	Abmessungen	Material
S01	1	00054697-S01	60x60x4 L=5450	S235JR (1.0038)
S02	2	00054697-S02	60x60x4 L=670	S235JR (1.0038)
S03	1	00054697-S03	60x80x4 L=4980	S235JR (1.0038)
S04	3	00054697-S04	60x80x4 L=590	S235JR (1.0038)
S05	3	00054697-S05	60x80x4 L=450	S235JR (1.0038)
S06	3	00054697-S06	250x100x20	S235JR (1.0038)
S07	1	00054697-S07	2615x340x15	S235JR (1.0038)
S08	9	00054697-S08	140x140x20	S235JR (1.0038)
S09	1	00054697-S09	2760x195x15	S235JR (1.0038)
S10	2	00054697-S10	77x77x3	S235JR (1.0038)



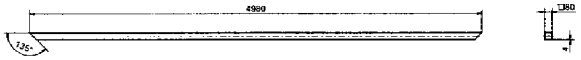


00054697-S02
(1 : 5)

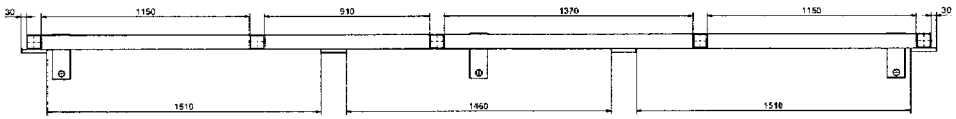




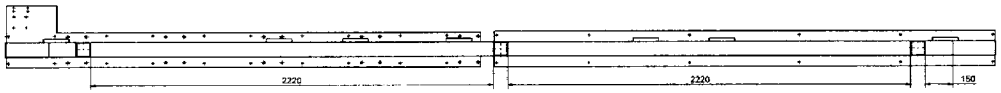
00054697-S03
(1 : 20)

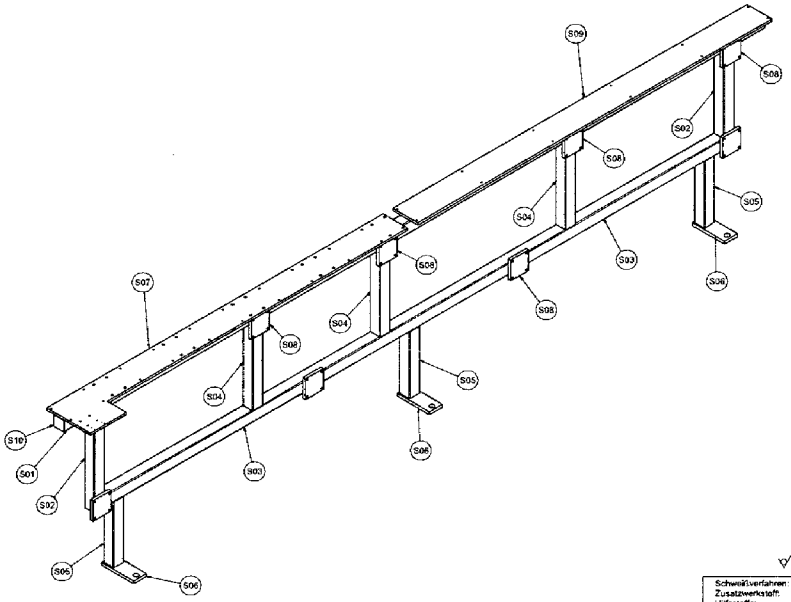


A-A (1 : 10)

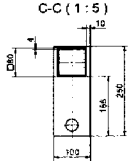


B-B (1 : 10)

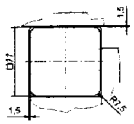




C-C (1 : 5)



X (1 : 2)



Schweißverfahren: MAG
Zusatzwerkstoff: SG 2
Hilfsstoffe: Argon + 18% CO2
Unbenähte Kehlnahte a3

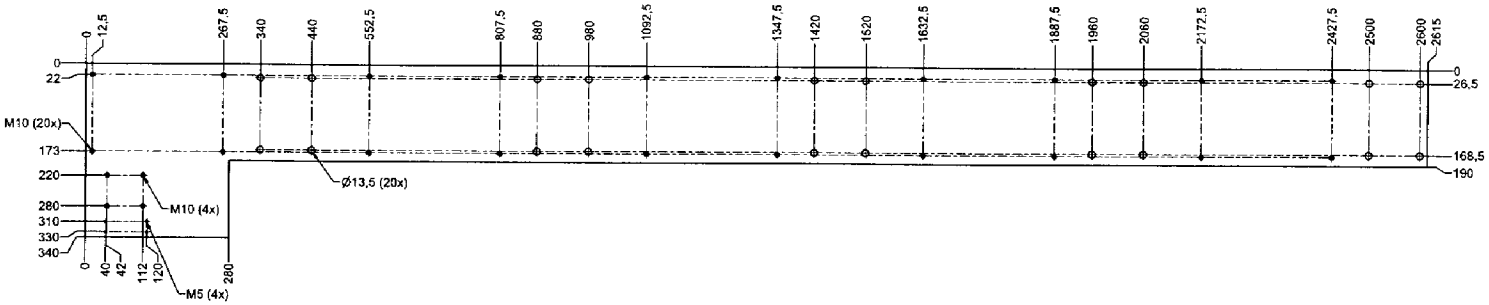
Sandgestrahlt und spannungsarm geglüht

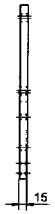
Bearbeitung
siehe Folgeblatt

Grundgestell

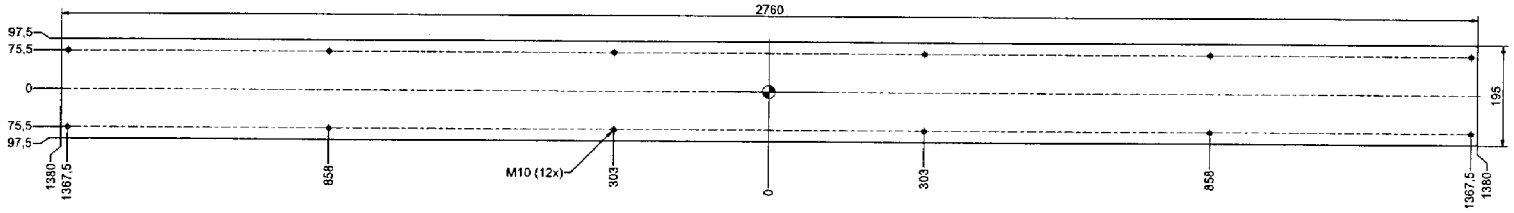
FERT.4.00054697 - A0

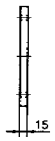
00054697-S07
(1 : 5)



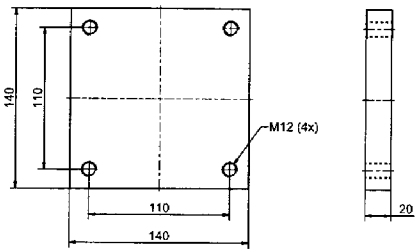


00054697-S09
(1 : 5)

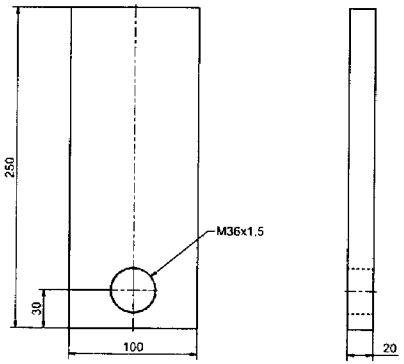




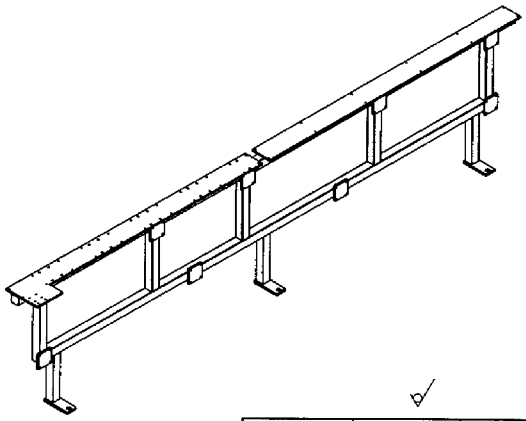
00054697-S08
(1 : 2)



00054697-S06
(1 : 2)



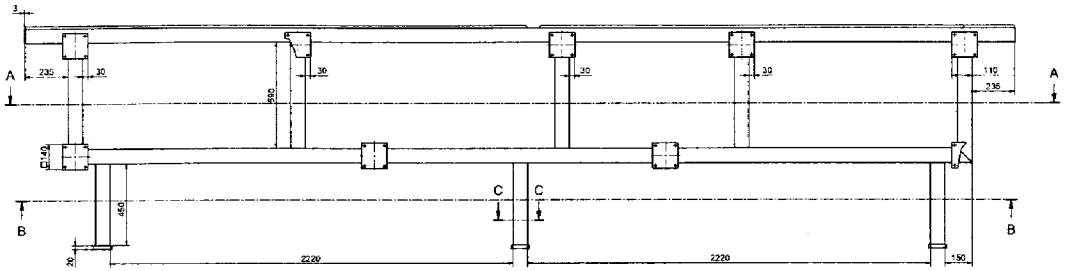
(1 : 20)

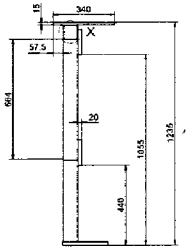


Unts. Bohrungspos.	±0,1	Maßstab: 1 : 20	Gewicht: 302,53 kg
Allgemeintoleranz: ISO 2768-mK		Werkstoff	Blatt 2
Reihen 3H ISO 13715	Projektion	Oberflächenbehandlung: pulverbeschichtet - RAL: 7035 (bearbeitete Flächen und Gewinde frei)	2
		Benennung: Grundgestell	
Datum	Name		
05.07.2023	MD35		
05.07.2023	MB18		
		Zeichnungs-Nr.: FERT.4.00054697	A1
		Ersetzt durch	P30069 FERT.5.00056190

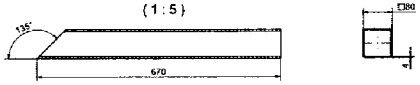
Status	Änderungsbl.	Datum	Name

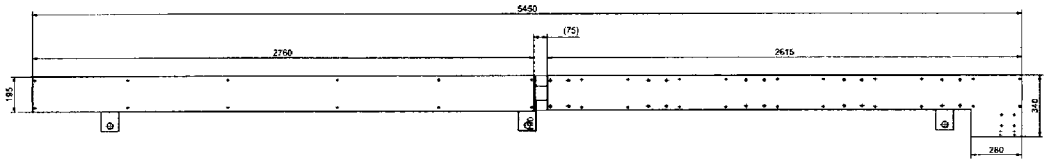
Stückliste				
Pos.	Menge	Bauteilnummer	Abmessungen	Material
S01	1	00054698-S01	80x80x4 L=5450	S235JR (1.0038)
S02	2	00054698-S02	80x80x4 L=670	S235JR (1.0038)
S03	1	00054698-S03	80x80x4 L=4980	S235JR (1.0038)
S04	3	00054698-S04	80x80x4 L=590	S235JR (1.0038)
S05	3	00054698-S05	80x80x4 L=450	S235JR (1.0038)
S06	3	00054698-S06	250x100x20	S235JR (1.0038)
S07	1	00054698-S07	2615x340x15	S235JR (1.0038)
S08	9	00054698-S08	140x140x20	S235JR (1.0038)
S09	1	00054698-S09	2760x195x15	S235JR (1.0038)
S10	2	00054698-S10	77x77x3	S235JR (1.0038)





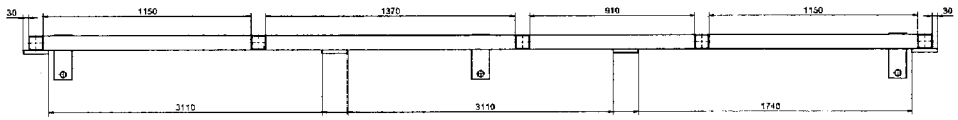
00054698-S02
(1 : 5)



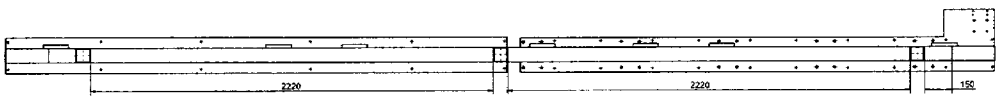


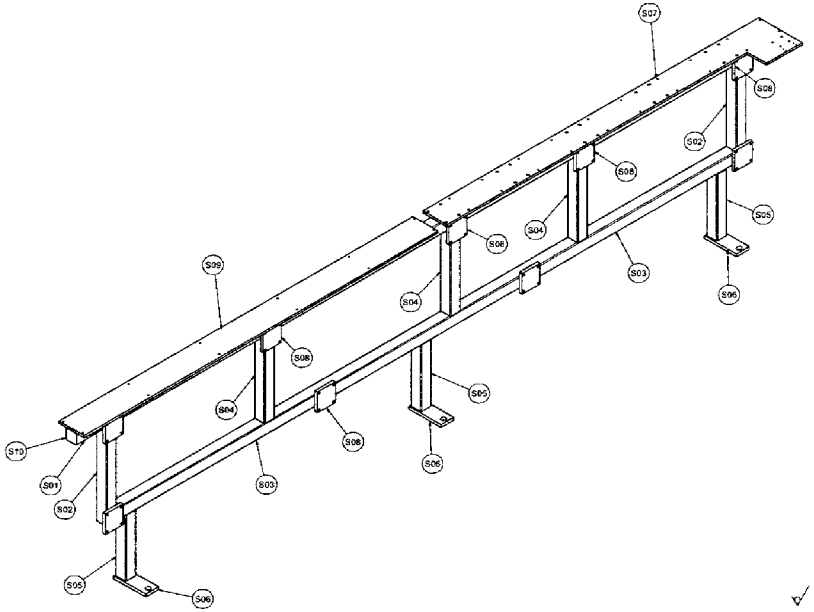
00054698-S03
(1 : 20)

A-A (1 : 10)

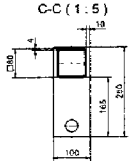


B-B (1 : 10)

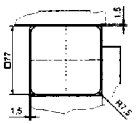




C-C (1 : 5)



X (1 : 2)

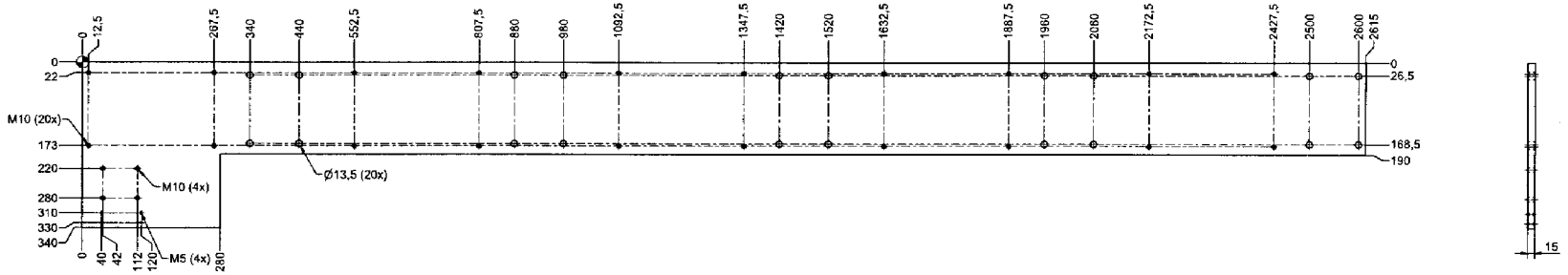


Schweißverfahren, MAG
Zusatzwerkstoff: SG 2
Hilfsstoffe: Argon +18% CO2
Unbemaßte Kehlnähte: a3
Sandgestrahlt und spannungsarm geglüht

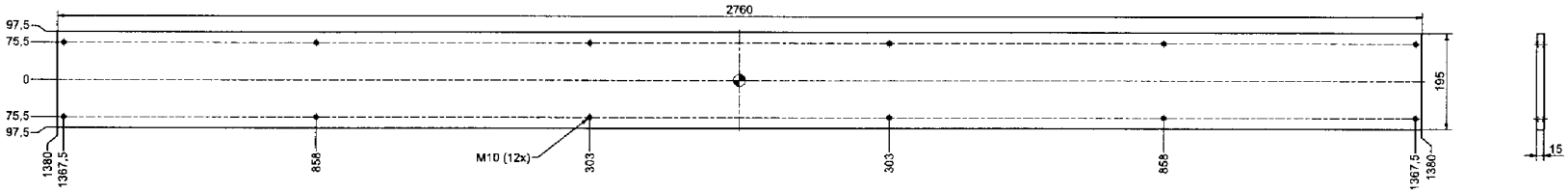
Bearbeitung
siehe Folgeblatt

Maßstab: 1 : 10	Gewicht: 367,3 kg		
Werkstoff:			
Benennung: Grundgestell			
Zeichnungs-Nr.: FERT.4.00054698			A0

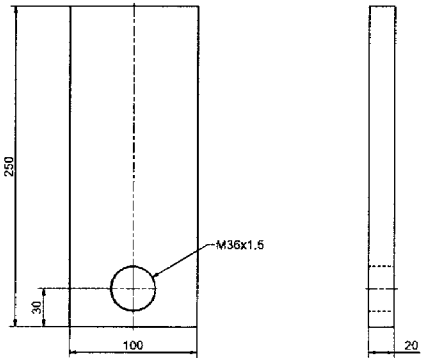
00054698-S07
(1 : 5)



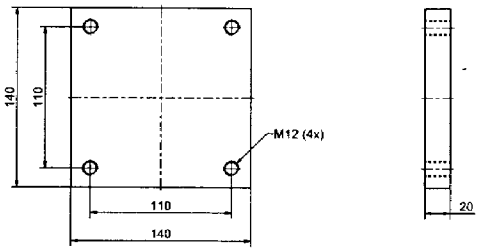
00054698-S09
(1 : 5)



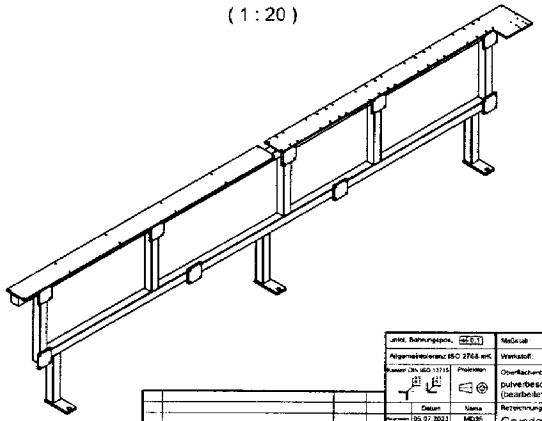
00054698-S06
(1 : 2)



00054698-S08
(1 : 2)

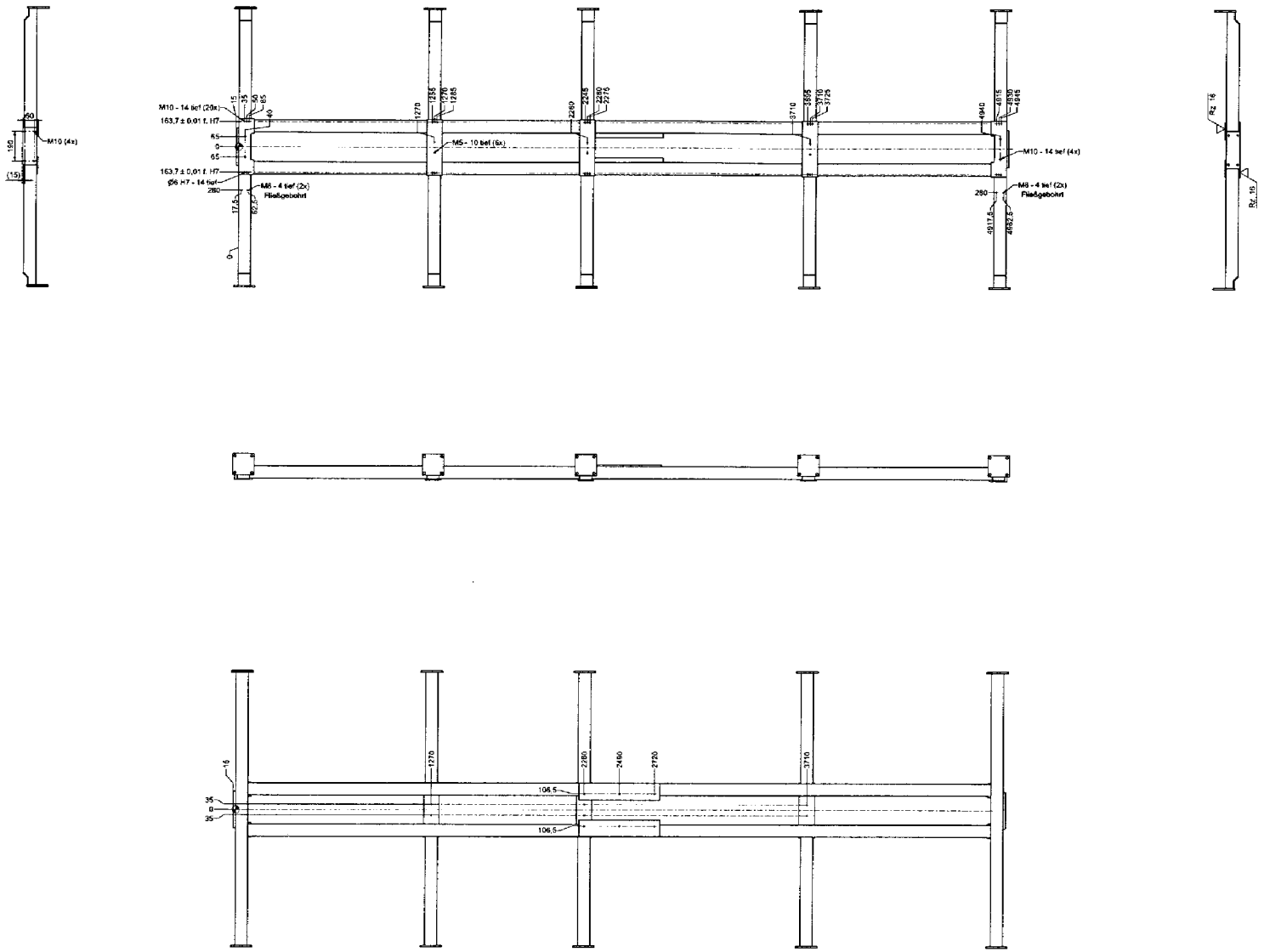


(1 : 20)



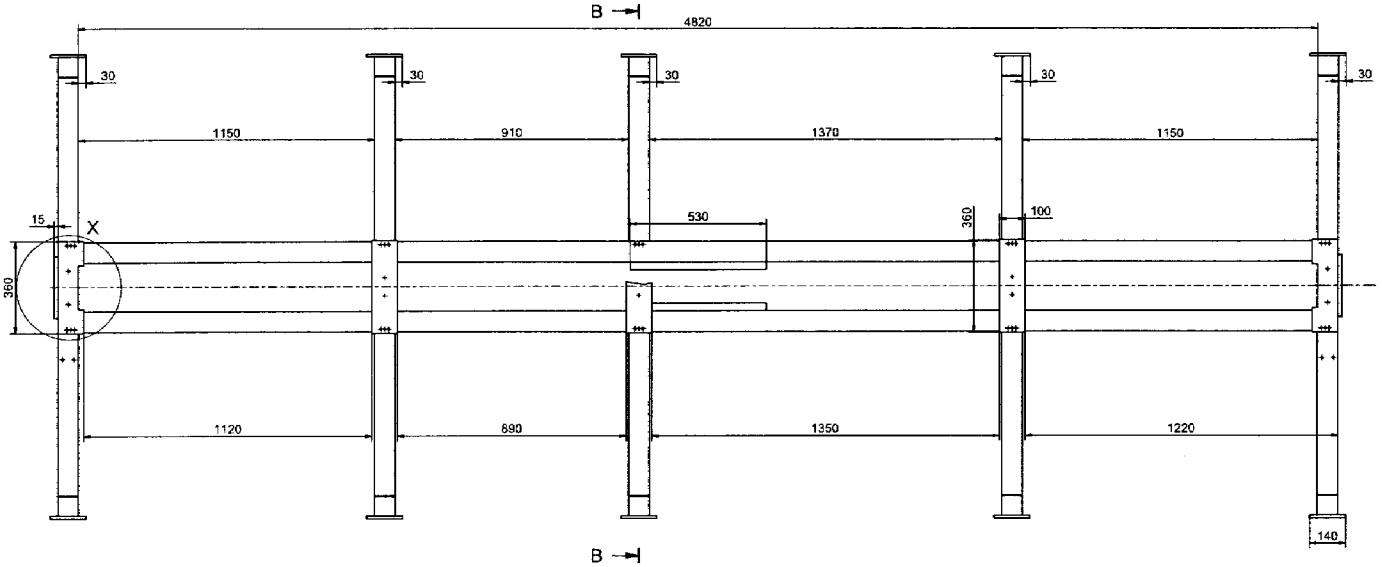
Allgemeintoleranz ISO 2768 mK	Maßstab 1 : 20	Gewicht 302,53 kg	Blatt 2
Kanten DIN ISO 13715	Werkstoff: -		
Projektion	Oberflächenbehandlung: pulverbeschichtet - RAL: 7035 (bearbeitete Flächen und Gewinde frei)		2 von 2 Bl.
Datum / Name: gezeichnet 05.07.2023 MG36; geprüft 06.07.2023 MG16	Benennung: Grundgestell		
	Zeichnungs-Nr.: FERT.4.00054698		A1
Änderungen	Datum	Name	

FERT.4.00054698

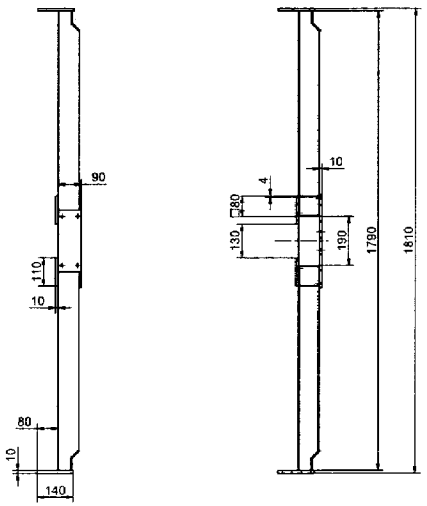


Maßstab: 1 : 10	Gewicht: 205,64 kg		
Blattgröße: A0		Blatt: 1	
Oberflächenbehandlung:			
Industrielle Flächen- und Elementbau			
Maßeinheit: mm			
Gestell			
Zeichnungs-nr.: FERT.4.00054712		A0	

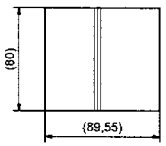
Stückliste				
Pos.	Menge	Bauteilnummer	Abmessungen	Material
S01	2	00054712-S01	80x80x4 L=4820	S235JR (1.0038)
S02	2	00054712-S02	80x80x4 L=1790	S235JR (1.0038)
S03	3	00054712-S03	360x100x10	S235JR (1.0038)
S04	2	00054712-S04	240x90x15	S235JR (1.0038)
S05	2	00054712-S05	530x110x10	S235JR (1.0038)
S06	2	00054712-S06	360x100x10	S235JR (1.0038)
S07	10	00054712-S07	90x80x5	S235JR (1.0038)
S08	6	00054712-S08	80x80x4 L=720	S235JR (1.0038)
S09	10	00054712-S09	140x140x10	S235JR (1.0038)



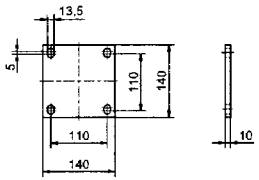
B-B (1 : 10)



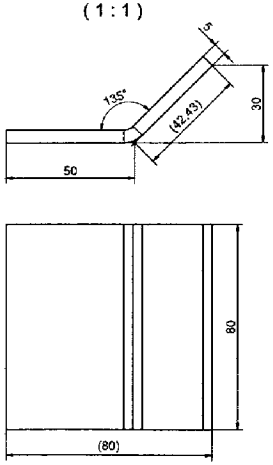
Abwicklung
00054712-S07
(1 : 2)



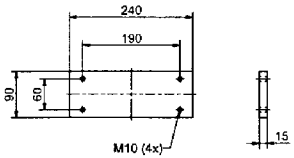
00054712-S09
(1 : 5)



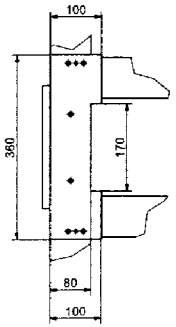
00054712-S07
(1 : 1)



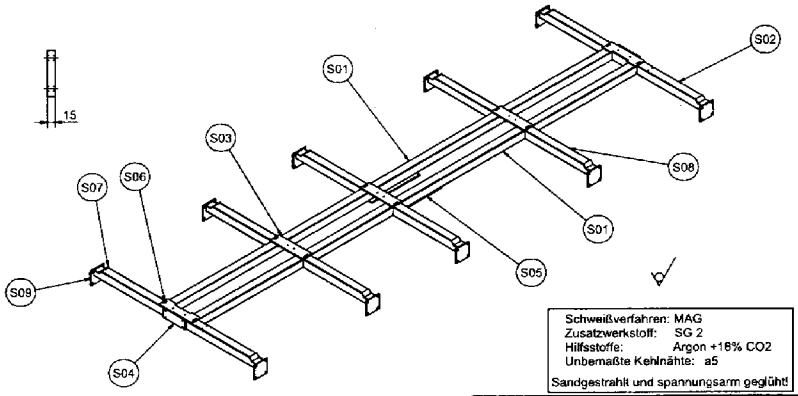
00054712-S04
(1 : 5)



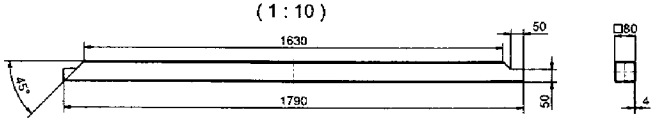
X (1 : 5)



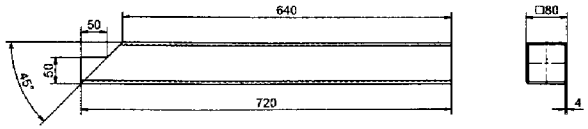
(1 : 20)



00054712-S02
(1 : 10)



00054712-S08
(1 : 5)



Schweißverfahren: MAG
Zusatzwerkstoff: SG 2
Hilfsstoffe: Argon +18% CO2
Unbemaßte Kehlnähte: a5

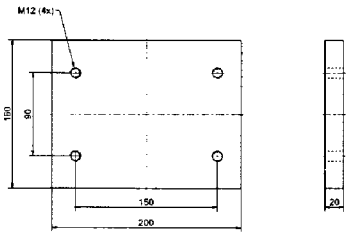
Sandgestrahlt und spannungsarm geglüht!

Bearbeitung
siehe Folgeblatt

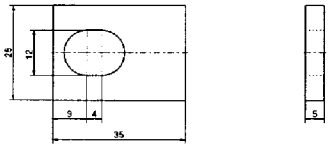
Allgemeintoleranz: ISO 2768-mK	Maßstab: 1 : 10	Gewicht: 205,58 kg	Blatt: 1
Werkstoff:			
Oberflächenbehandlung: Pulverbeschichtet - RAL: 7035 (bearbeitete Flächen und Gewinde frei)			2
Datum: 05.07.2023	Name: MD35	Bezeichnung: Gestell	
Datum: 04.07.2023	Name: MK318	Zeichnungs-Nr.: FERT.4.00054712	A1
Änderungen	Datum	Name	
Ersetzt durch:		P:30069	FERT.4.00055190

Stückliste				
Pos.	Menge	Bauteilnummer	Abmessungen	Material
S01	1	00054764-S01	200x160x20	S235JR (1.0038)
S02	1	00054764-S02	IPE 160 L=3341	S235JR (1.0038)
S03	1	00054764-S03	35x25x5	S235JR (1.0038)
S04	1	00054764-S04	35x30x10	S235JR (1.0038)
S05	2	00054764-S05	80x15x10	S235JR (1.0038)
S06	1	00054764-S06	190x190x15	S235JR (1.0038)
S07	2	00054764-S07	300x220x20	S235JR (1.0038)
S08	1	00054764-S08	555x220x20	S235JR (1.0038)

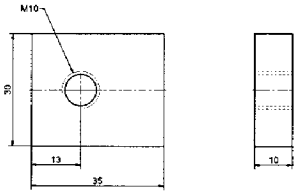
00054764-S01 (1 : 2)



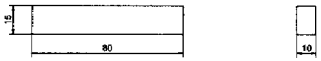
00054764-S03 (2 : 1)

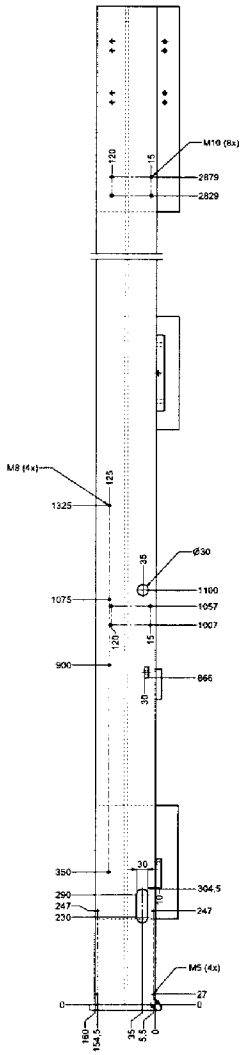


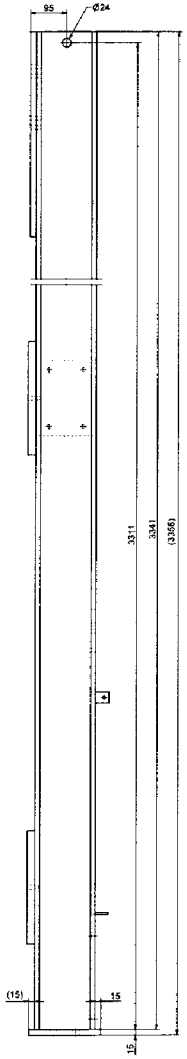
00054764-S04 (2 : 1)

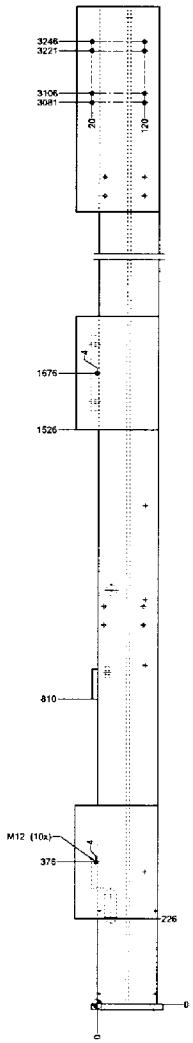


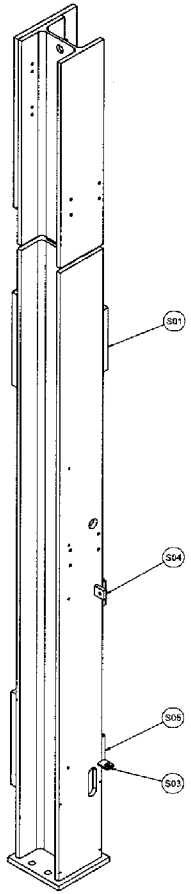
00054764-S05 (1 : 1)

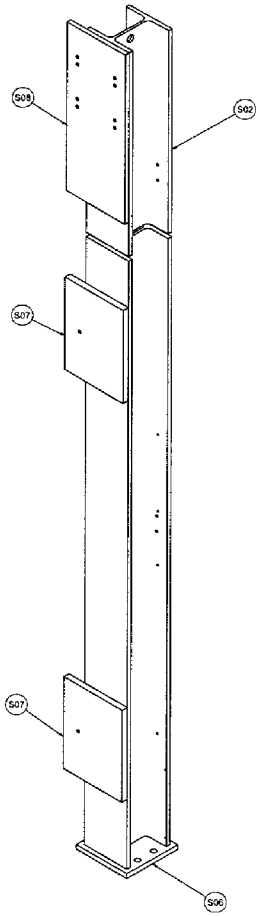




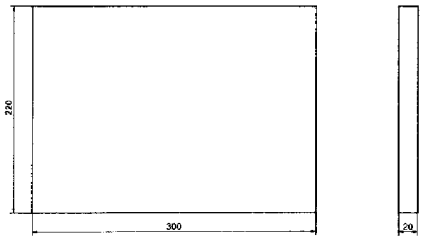


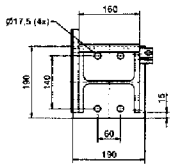




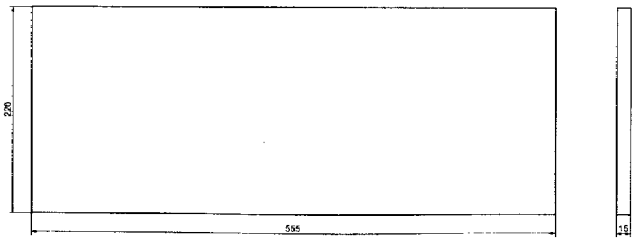


00054764-S07 (1 : 2)





00054764-S08 (1 : 2)



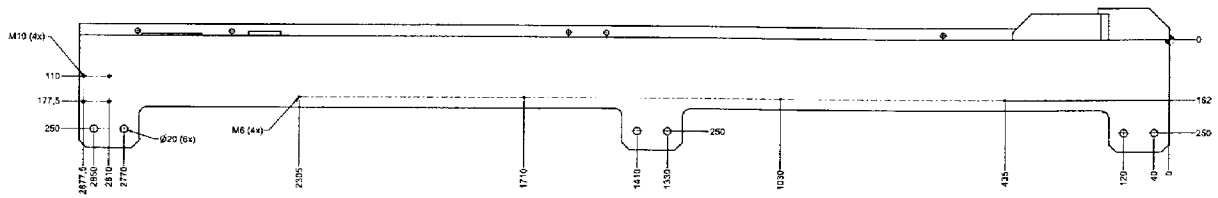
Schweißverfahren: MAG
Zusatzwerkstoff: SG 2
Hilfsstoffe: Argon +18% CO2
Unbemaßte Kehlnähte: a8

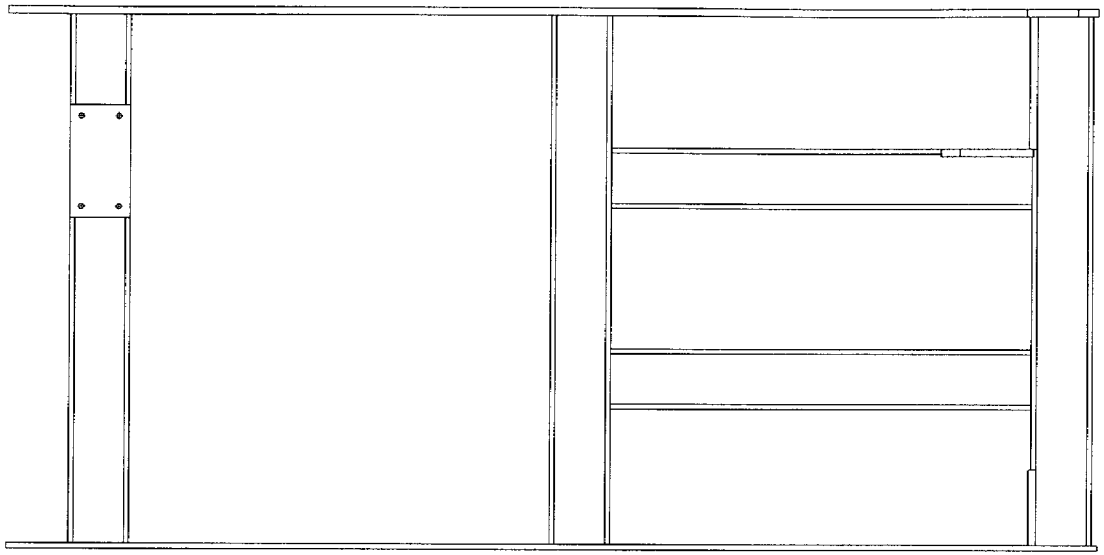
Sandgestrahlt und spannungsarm geglüht

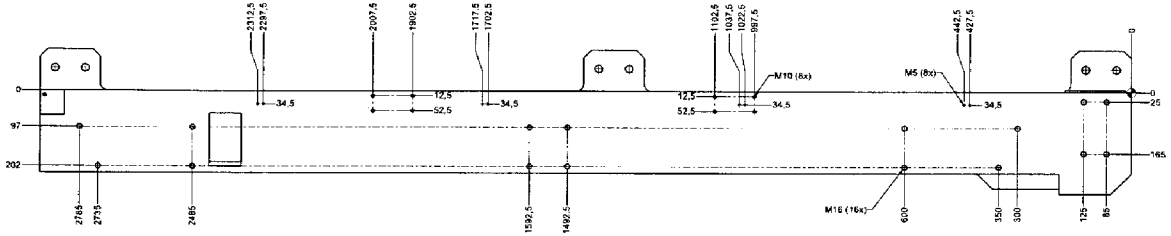
Steher

FERT.4.00054764

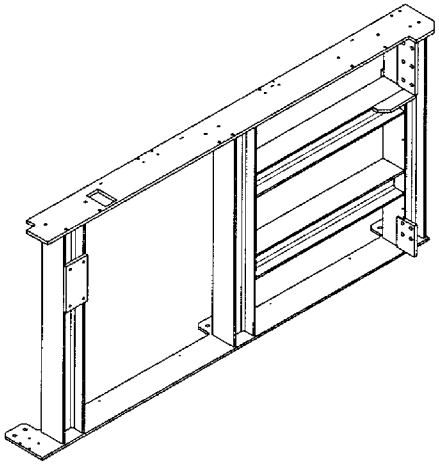
A0







(1:10)

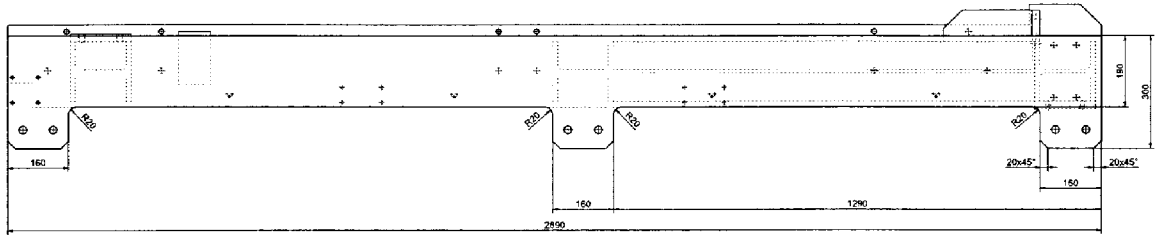


Schweißteil

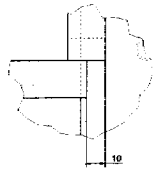
FERT.4.00054976

A0

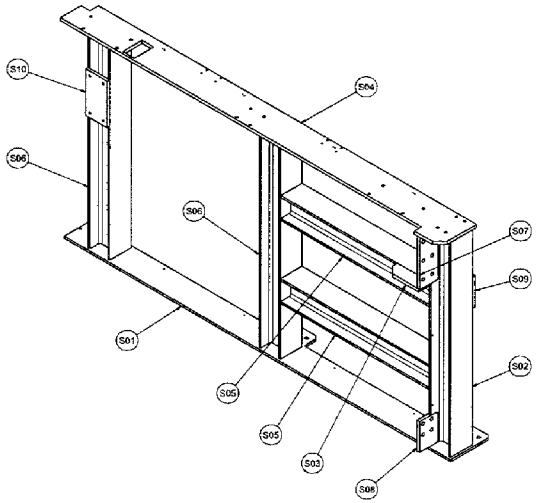
Stückliste				
Pos.	Menge	Bauteilnummer	Abmessungen	Material
S01	1	00054976-S01	2890x300x15	S235JR (1.0038)
S02	1	00054976-S02	IPB 160 L=1404	S235JR (1.0038)
S03	1	00054976-S03	244x85x20	S235JR (1.0038)
S04	1	00054976-S04	2890x275x20	S235JR (1.0038)
S05	2	00054976-S05	IPB 160 L=1115	S235JR (1.0038)
S06	2	00054976-S06	IPB 160 L=1404	S235JR (1.0038)
S07	1	00054976-S07	350x135x20	S235JR (1.0038)
S08	1	00054976-S08	206x135x20	S235JR (1.0038)
S09	1	00054976-S09	200x160x20	S235JR (1.0038)
S10	1	00054976-S10	300x160x20	S235JR (1.0038)

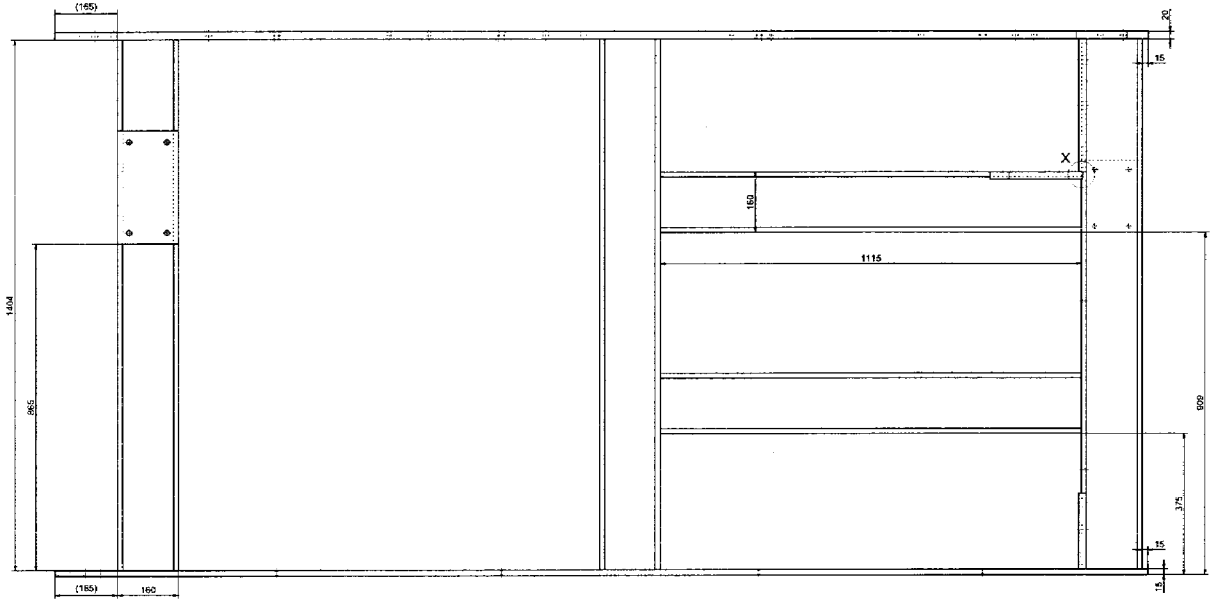


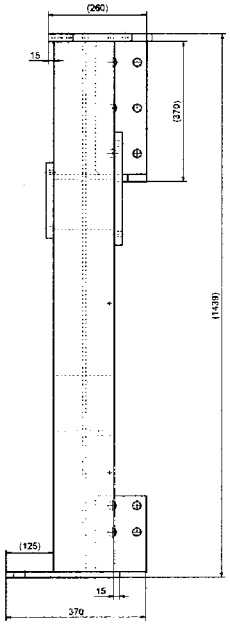
X (1 : 1)

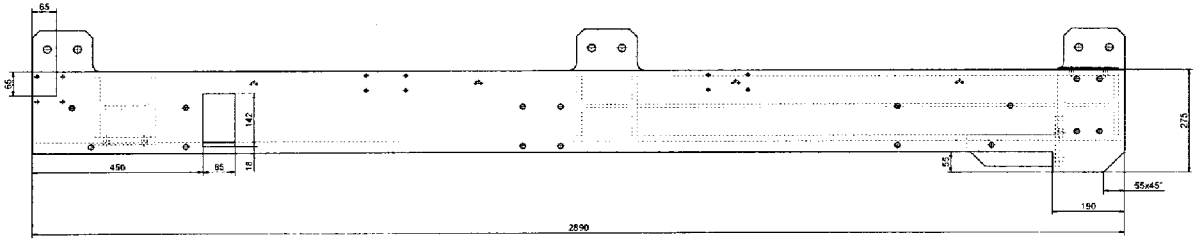


(1 : 10)









Schweißverfahren: MAG
Zusatzwerkstoff: SG 2
Hilfsstoffe: Argon +18% CO2
Unbemaßte Kehlnähte: a8

Sandgestrahlt und spannungsarm gegrüht

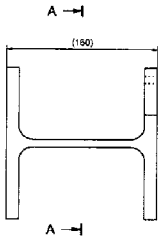
Bearbeitung
siehe Folgeblatt

Schweißteil

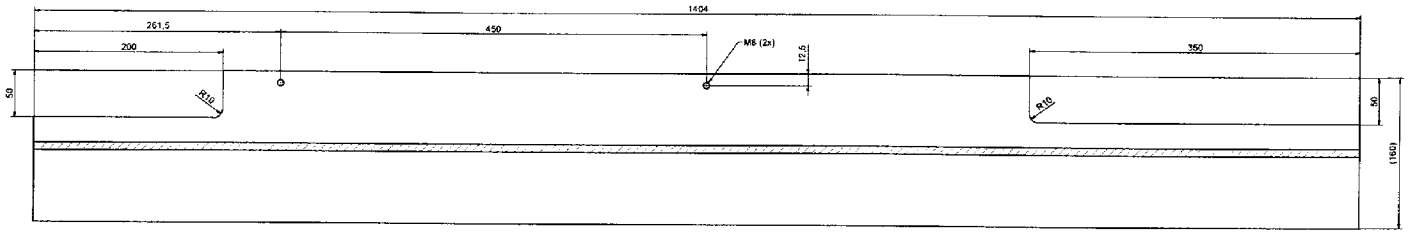
FERT.4.00054976

A0

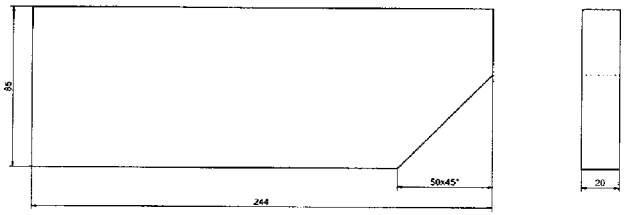
00054976-S02 (1 : 2)



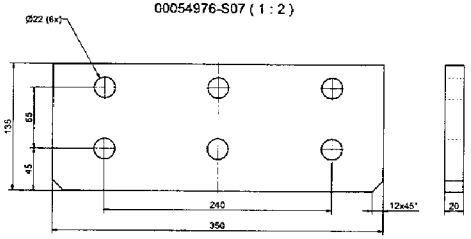
A-A (1 : 2)



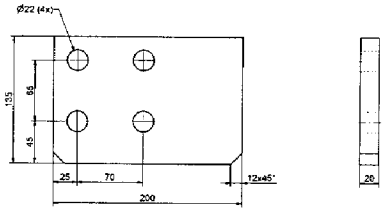
00054976-S03 (1 : 1)



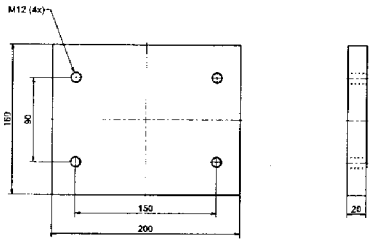
00054976-S07 (1 : 2)



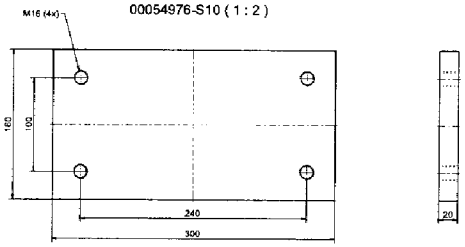
00054976-S08 (1 : 2)



00054976-S09 (1 : 2)



00054976-S10 (1 : 2)



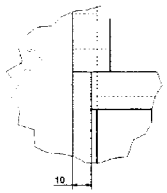
Schweißteil

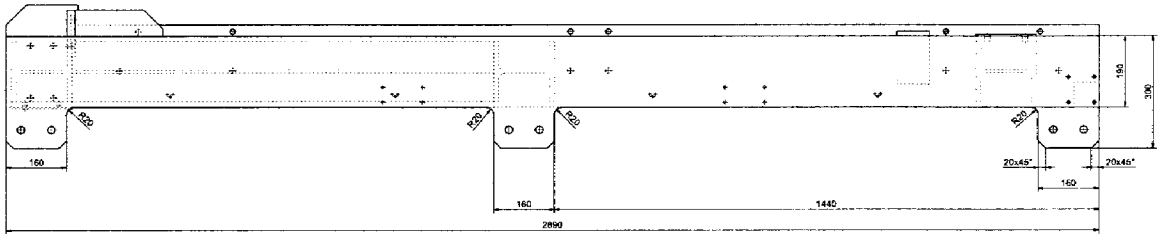
FERT.4.00054976

A0

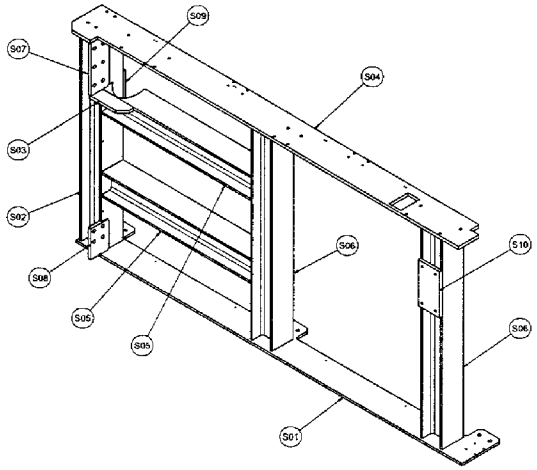
Stückliste				
Pos.	Menge	Bauteilnummer	Abmessungen	Material
S01	1	00054977-S01	2890x900x15	S235JR (1.0038)
S02	1	00054977-S02	IPB 16 L=1404	S235JR (1.0038)
S03	1	00054977-S03	244x85x20	S235JR (1.0038)
S04	1	00054977-S04	2890x275x20	S235JR (1.0038)
S05	2	00054977-S05	IPB 160 L=1115	S235JR (1.0038)
S06	2	00054977-S06	IPB 16 L=1404	S235JR (1.0038)
S07	1	00054977-S07	350x135x20	S235JR (1.0038)
S08	1	00054977-S08	200x135x20	S235JR (1.0038)
S09	1	00054977-S09	200x160x20	S235JR (1.0038)
S10	1	00054977-S10	300x160x20	S235JR (1.0038)

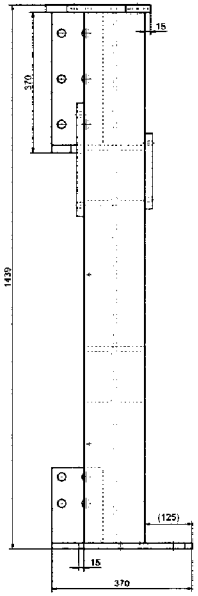
X (1 : 1)

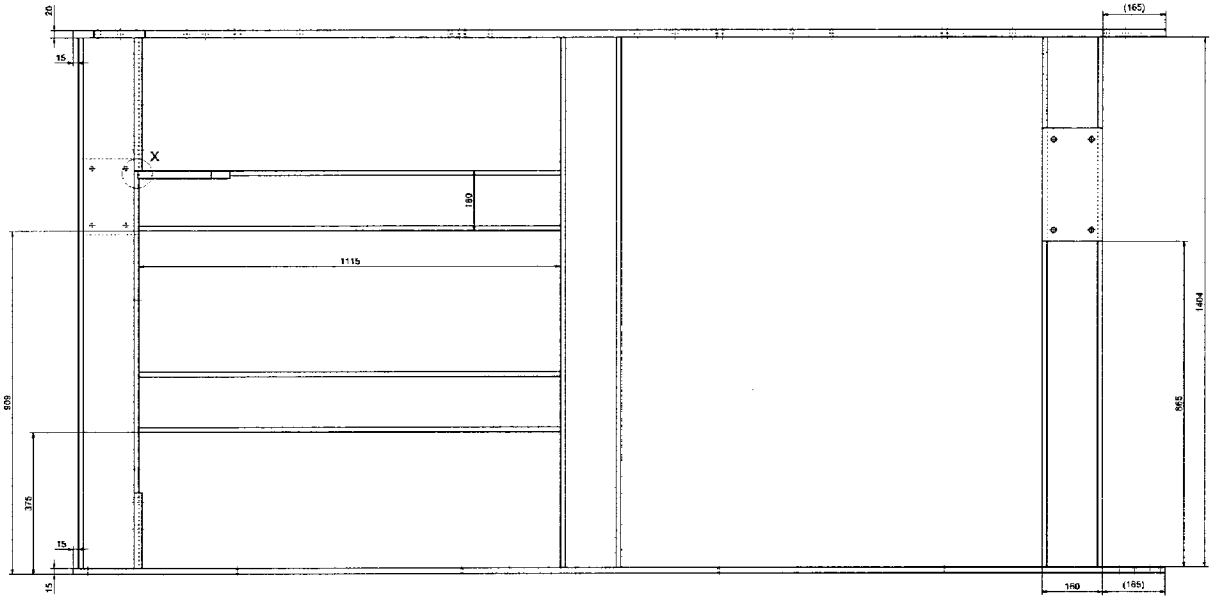


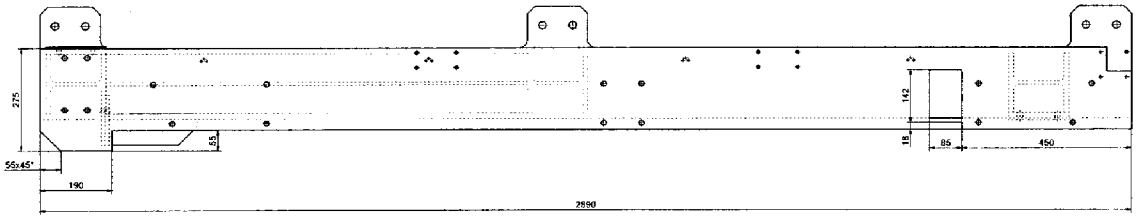


(1 : 10)









Schweißverfahren: MAG
Zusatzwerkstoff: SG 2
Hilfsstoffe: Argon +18% CO2
Unbemaßte Kehlnähte: a8

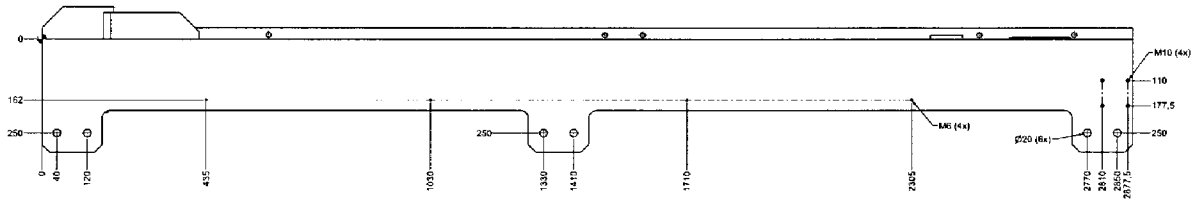
Sandgestrahlt und spannungsarm geglüht

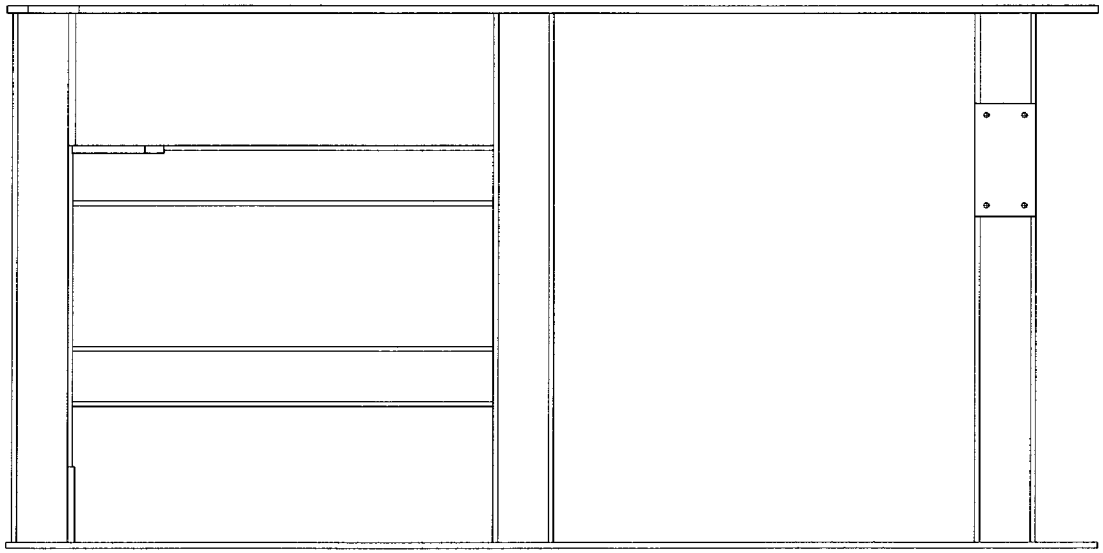
Bearbeitung
siehe Folgeblatt

Schweißteil

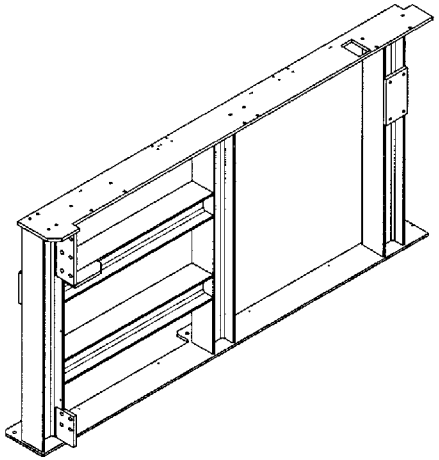
FERT.4.00054977

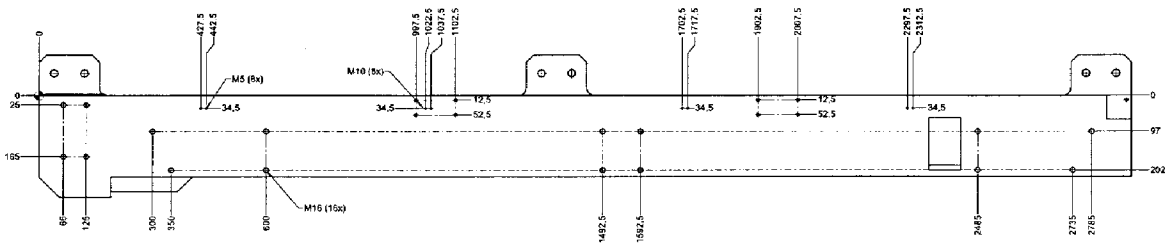
A0





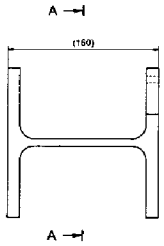
(1 : 10)



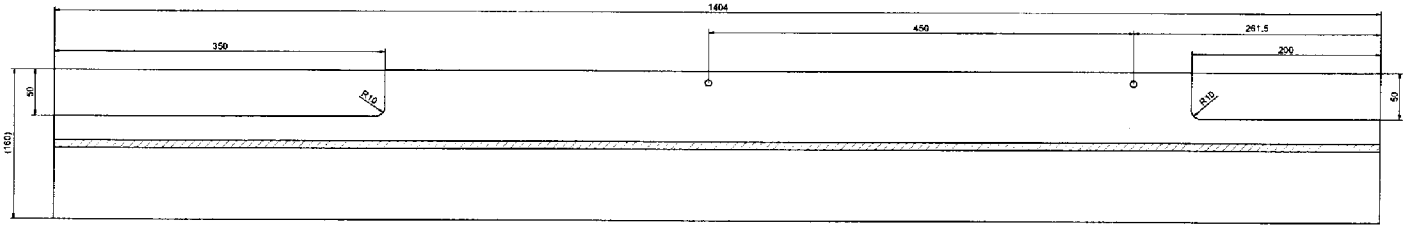


Artikel-Schlüsselzahl: SERT	Maßstab: 1 : 5	Gewicht: 484,78 kg	
Allgemeintoleranz: ISO 2768-mK	Werkstoff:		Blatt 2
Letzte Änderung: 13.01.2022	Projektion:	Oberflächenbehandlung:	Blatt 3
Benennung: Schweißteil			
Zeichnungs-Nr.: FERT.4.00054977			A0

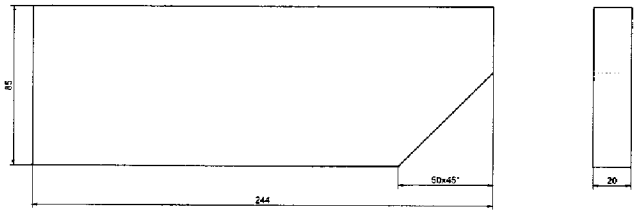
00054977-S02 (1 : 2)



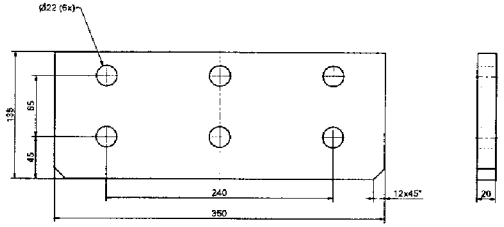
A-A (1 : 2)



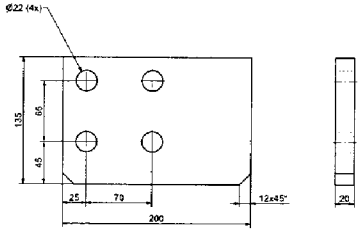
00054977-S03 (1 : 1)



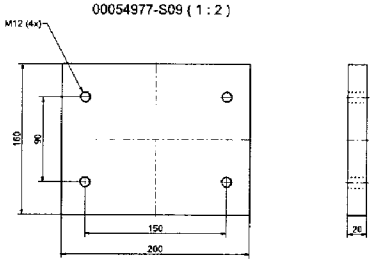
00054977-S07 (1 : 2)



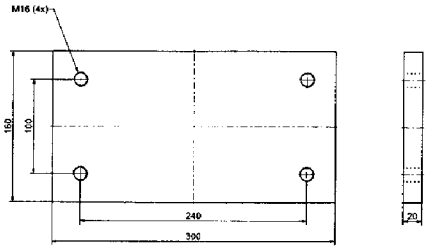
00054977-S08 (1 : 2)



00054977-S09 (1 : 2)



00054977-S10 (1 : 2)



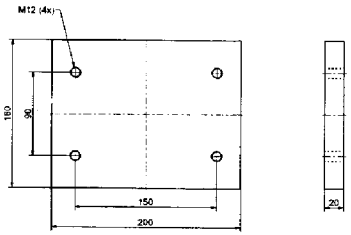
Schweißteil

FERT.4.00054977

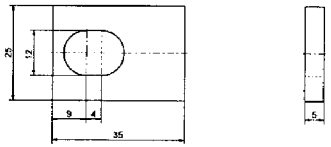
A0

Stückliste				
Pos.	Menge	Bauteilnummer	Abmessungen	Material
S01	1	00054978-S01	200x160x20	S235JR (1.0038)
S02	1	00054978-S02	IPB 16 L=3341	S235JR (1.0038)
S03	1	00054978-S03	35x25x5	S235JR (1.0038)
S04	1	00054978-S04	35x30x10	S235JR (1.0038)
S05	2	00054978-S05	80x15x10	S235JR (1.0038)
S06	1	00054978-S06	190x190x15	S235JR (1.0038)
S07	2	00054978-S07	300x160x20	S235JR (1.0038)
S08	1	00054978-S08	555x160x15	S235JR (1.0038)

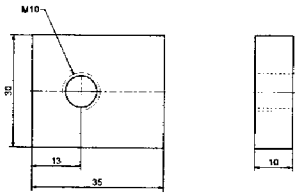
00054978-S01 (1 : 2)



00054978-S03 (2 : 1)

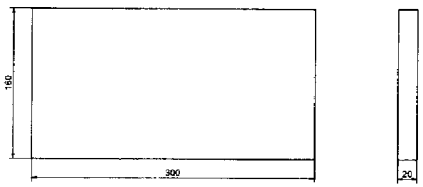


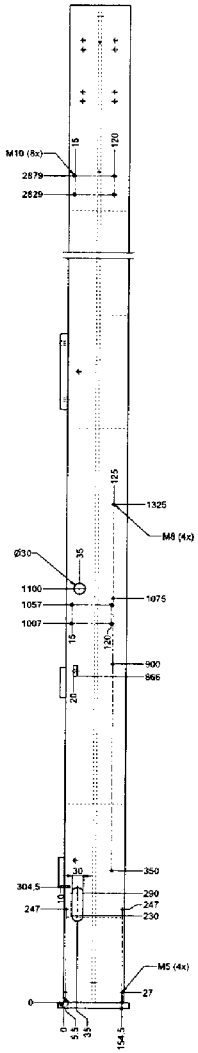
00054978-S04 (2 : 1)

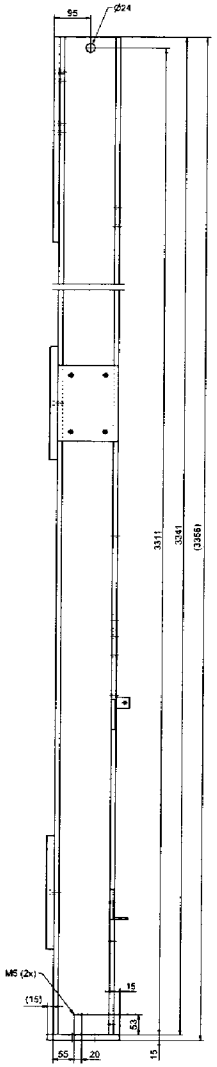


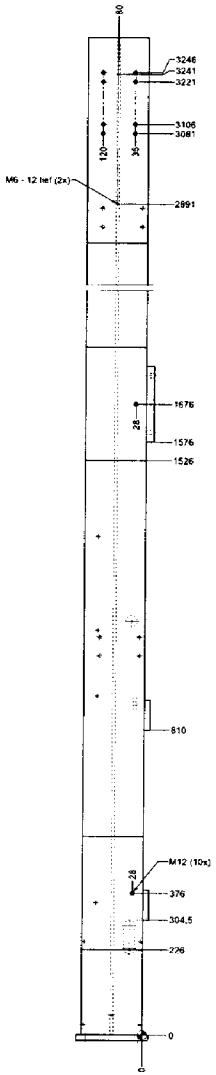
00054978-S05 (1 : 1)

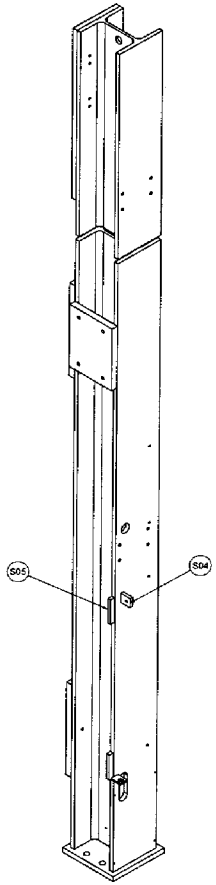
00054978-S07 (1 : 2)

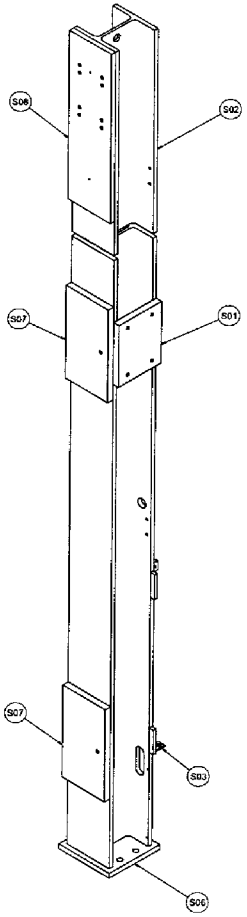




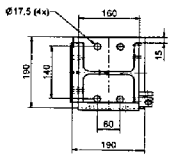


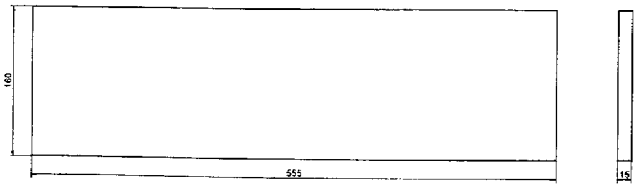






00054978-S08 (1 : 2)





Schweißverfahren: MAG
Zusatzwerkstoff: SG 2
Hilfsstoffe: Argon +18% CO2
Unbemaßte Kehlnähte: a8

Sandgestrahlt und spannungsarm geglüht

Stieher

FERT.4.00054978

A0