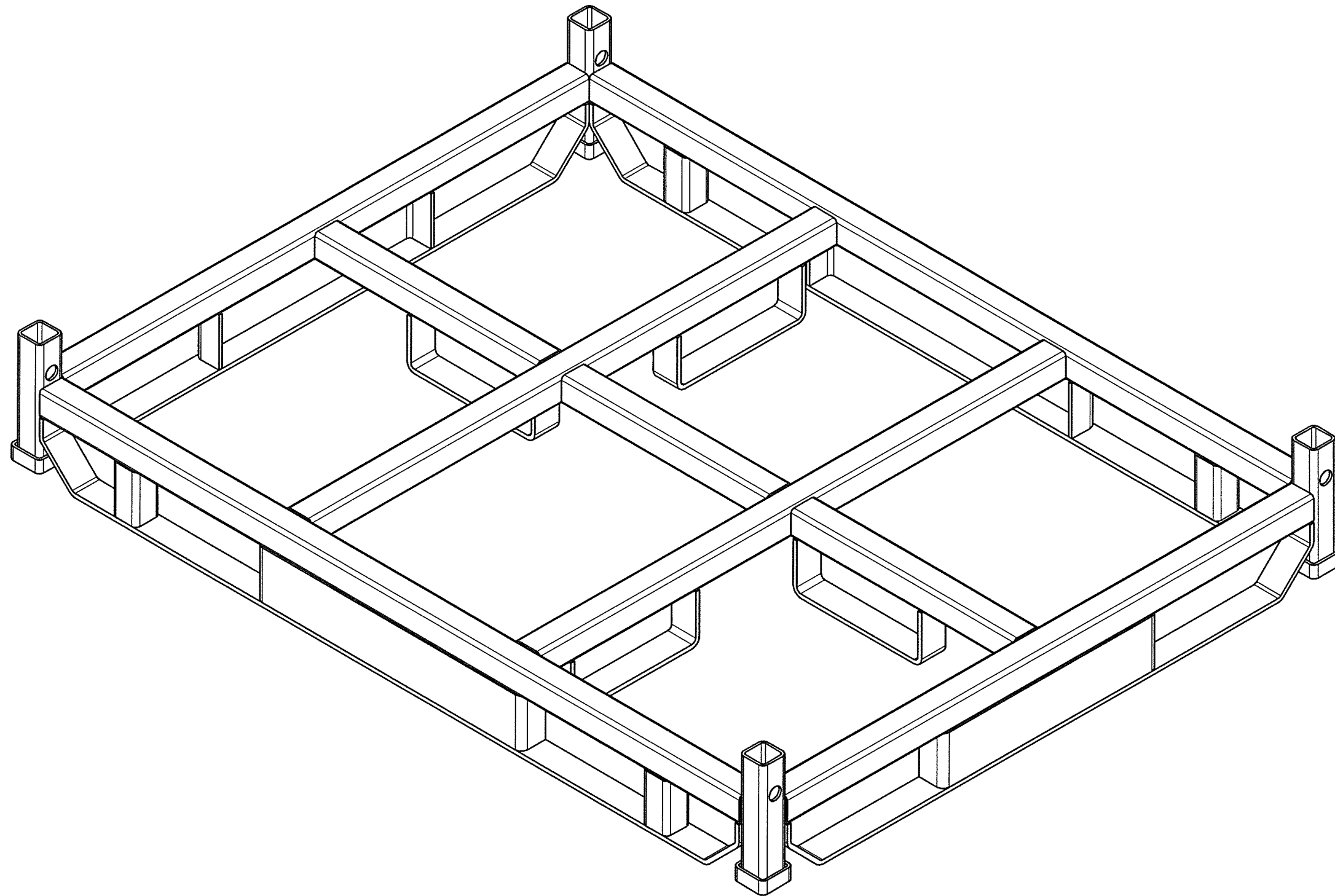


TEAMCENTER	LENGTH	WIDTH	HEIGHT	EST WGT
FC00MAG26582	62.50	48.00	9.38	180.00



RICHFIELD JOB NUMBER:2295

XXXXXX JOB NUMBER:XXXXX

		 THIRD ANGLE PROJECTION		<b>FIAT CHRYSLER AUTOMOBILES</b>	
		DO NOT SCALE DRAWING		TITLE: <b>62.50 X 48.00 GLOBAL COMMON          BASE STUDY</b>	
		MANUFACTURING TOLERANCES: UNLESS OTHERWISE SPECIFIED		<b>FCA</b>	
		ANGULAR = ± .5 XX = ± .06 XXX = ± .031		DRAWN NAME: JAG	DATE 2-1-21
1 RELEASE FOR PRODUCTION		JAG(RL) 2-1-21		CHECKED 	PART 1 OF 7
DWG. SET REL. LVL/DATE 1/2-1-21				FCA US LLC FIAT CHRYSLER AUTOMOBILES	

KEY	DET	QTY	SHT	DESCRIPTION
	1	2	5	2.00 X 2.00 X 11GA(.120) X 58.00 LG - STL TUBING
	2	4	5	2.00 X 2.00 X 11GA(.120) X 43.50 LG - STL TUBING
	3	1	5	2.00 X 2.00 X 11GA(.120) X 17.00 LG - STL TUBING
	4	2	5	2.00 X 2.00 X 11GA(.120) X 18.50 LG - STL TUBING
	5	4	5	2.00 X 2.00 X 11GA(.120) X 3.94 LG - STL TUBING
	6	2	4,6	.31 X 2.00 X DEV LENGTH - HRS
	7	2	3,6	.31 X 2.00 X DEV LENGTH - HRS
	8	4	5,7	.31 X 2.00 X DEV LENGTH - HRS
	9	2	4,7	.25 X 3.94 X DEV LENGTH - HRS
	10	2	3,7	.25 X 3.94 X DEV LENGTH - HRS
	11	4	4,7	2.00 X 2.00 X 7GA(.180) X 9.00 LG - STL TUBING
	12	4	4	CMHE4417 - REINFORCEMENT COLLAR

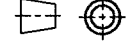
### GENERAL NOTES

- 1) FOR ALL DESIGN, CONSTRUCTION & DIM'S NOT SHOWN, REFER TO CHRYSLER LLC MATERIAL HANDLING "CMHE STANDARDS"
- 2) ALL WELD JOINTS NOT SPECIFIED SHOULD BE .18 CONTINUOUS.
- 3) FIRST TOOLED PRODUCTION RACK MUST BE APPROVED BY PROGRAM MANAGEMENT SUPPLIER PRIOR TO PRODUCTION START UP.
- 4) ALL PRODUCTION RACKS MUST BE COMPLETELY FREE OF THE FOLLOWING:  
ALL SHARP CORNERS AND EDGES, BURRS, RUST AND EXCESSIVE WELD SPATTER.

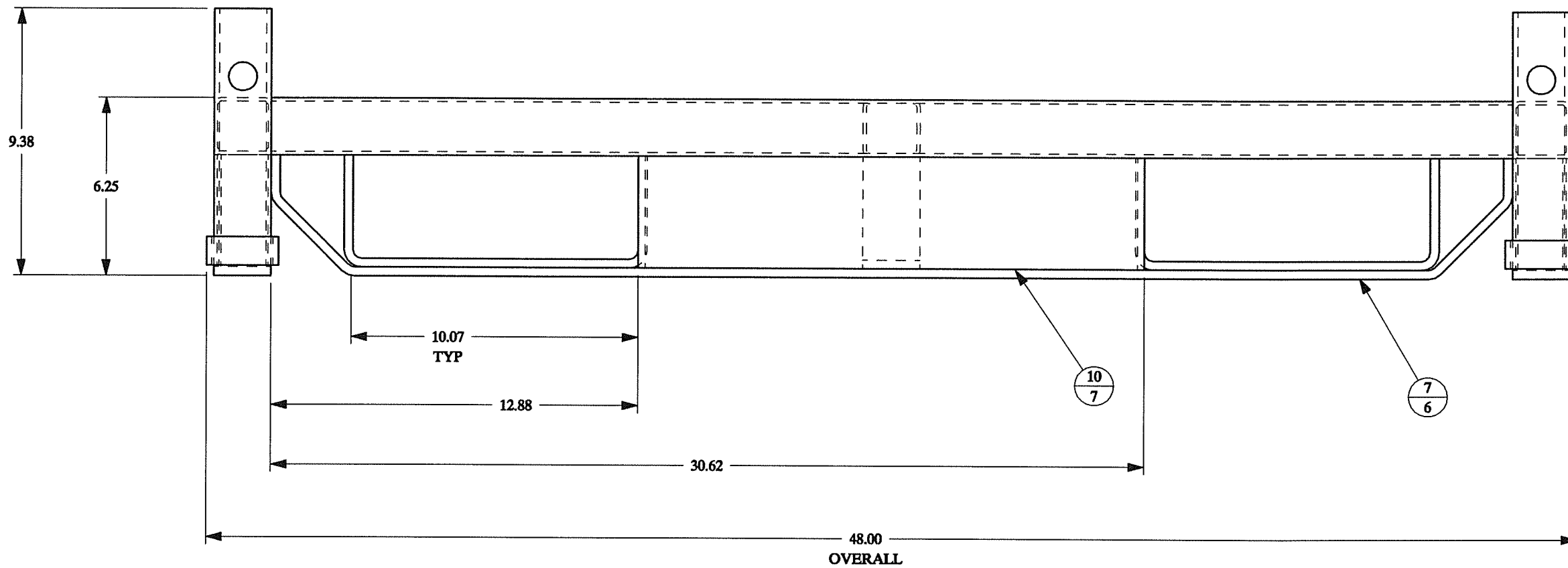
### KEY

RICHFIELD JOB NUMBER:2295

XXXXXX JOB NUMBER:XXXXX

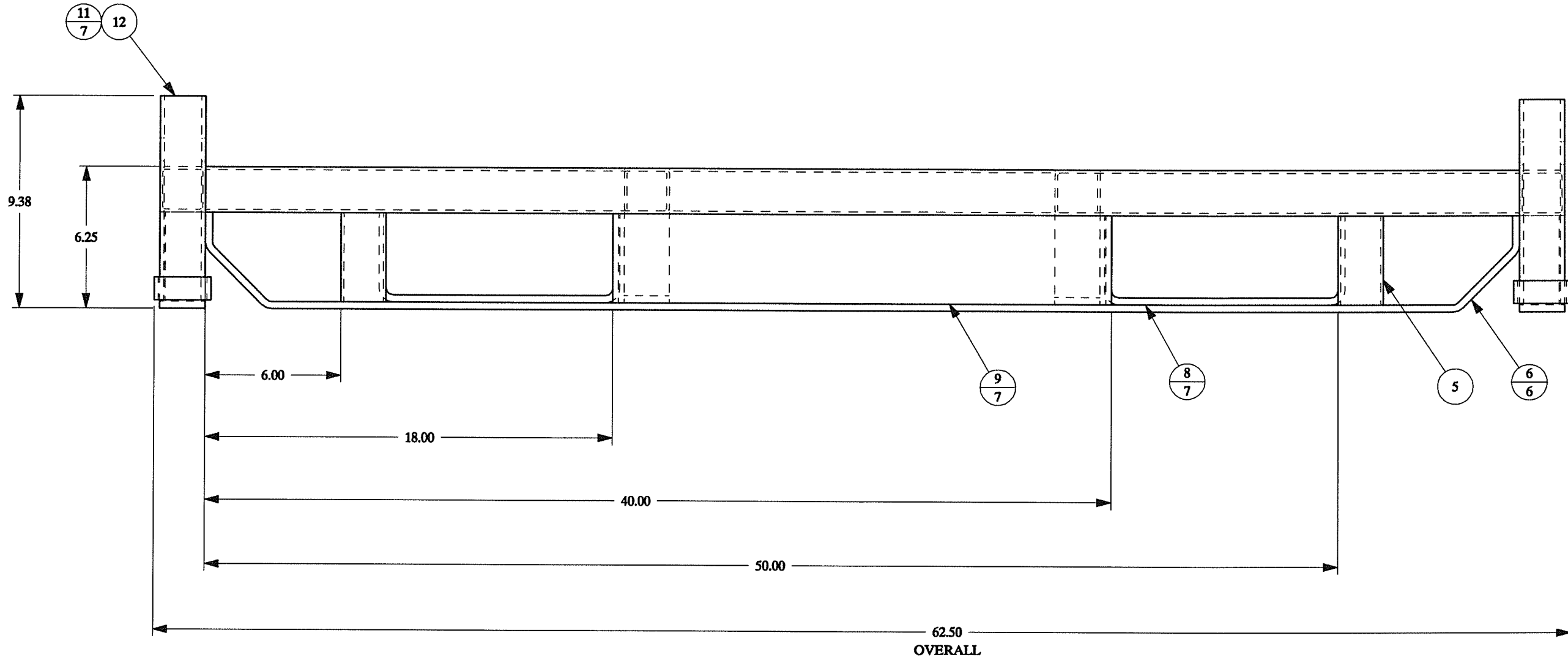
		 THIRD ANGLE PROJECTION		<b>FIAT CHRYSLER AUTOMOBILES</b>	
		<small>DO NOT SCALE DRAWING MANUFACTURING TOLERANCES: UNLESS OTHERWISE SPECIFIED</small>		TITLE: <b>62.50 X 48.00 GLOBAL COMMON BASE STUDY</b>	
		DRAWN JAG	NAME JAG	DATE 2-1-21	SHEET 2
		CHECKED <i>[Signature]</i>	FCA FIAT CHRYSLER AUTOMOBILES		OF 7
DWG. SET REL. LVL/DATE 1/2-1-21					

FCA US LLC



**RIGHT END ELEVATION**

				<b>FLAT CHRYSLER AUTOMOBILES</b> TITLE: <b>62.50 X 48.00 GLOBAL COMMON          BASE STUDY</b>	
<small>THIRD ANGLE PROJECTION          DO NOT SCALE DRAWING          MANUFACTURING TOLERANCES:          UNLESS OTHERWISE SPECIFIED</small>		DRAWN JAG	NAME JAG	DATE 2-1-21	SHEET 3 OF 7
<small>ANGULAR = ± .5          .XX = ± .06          .XXX = ± .031</small>		CHECKED <i>WCB/1/21</i>		FCA FLAT CHRYSLER AUTOMOBILES	SHEET 3 OF 7
DWG. SET REL. LVL/DATE 1/2-1-21					



**FRONT ELEVATION**

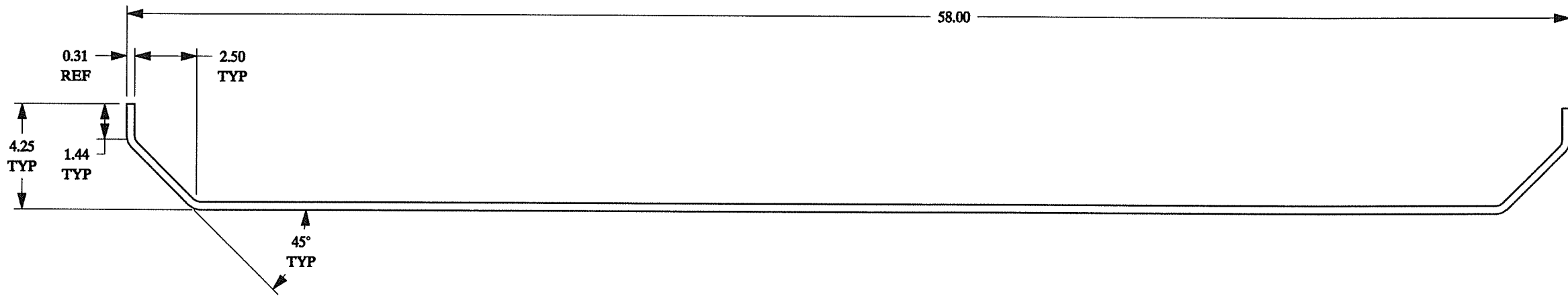
				<b>FIAT CHRYSLER AUTOMOBILES</b>	
		<small>THIRD ANGLE PROJECTION</small>		<small>TITLE:</small>	
		<small>DO NOT SCALE DRAWING</small>		<b>62.50 X 48.00 GLOBAL COMMON</b>	
		<small>MANUFACTURING TOLERANCES:</small>		<b>BASE STUDY</b>	
		<small>UNLESS OTHERWISE SPECIFIED</small>			
		<small>ANGULAR = ± .5</small>	<small>DATE</small>	<b>FCA</b>	<small>SHT.</small>
		<small>JXX = ± .06</small>	2-1-21		4
		<small>JXXX = ± .031</small>			
<small>DWG. SET REL. LVL/DATE</small>		1/2-1-21			
<small>DRAWN</small>	<small>NAME</small>				
	JAG				
<small>CHECKED</small>					

RICHFIELD JOB NUMBER:2295

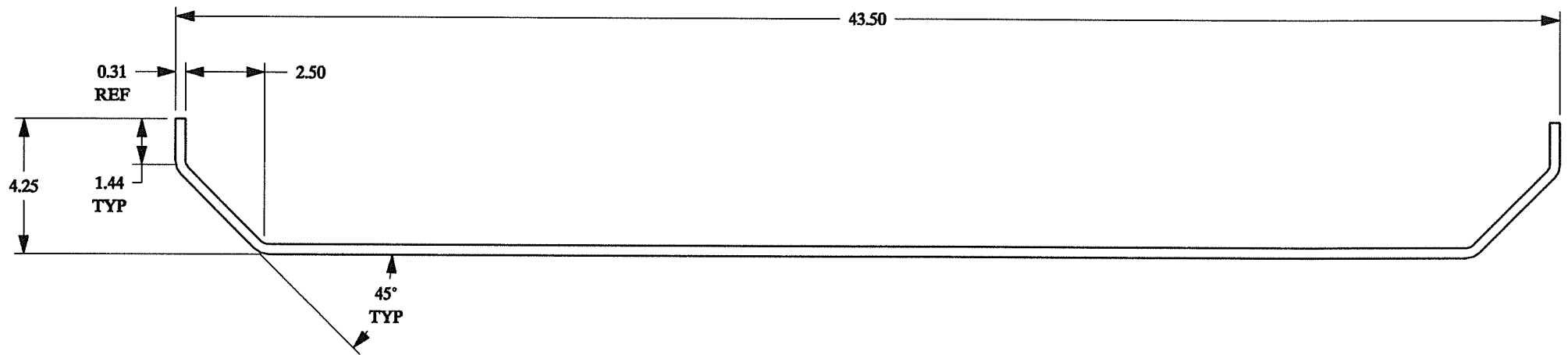
XXXXXX JOB NUMBER:XXXXX

FCA US LLC





DETAIL (6)



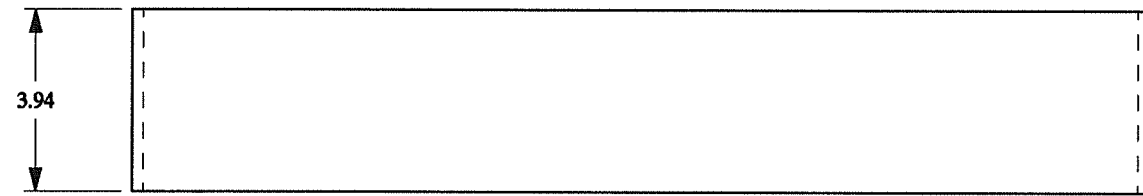
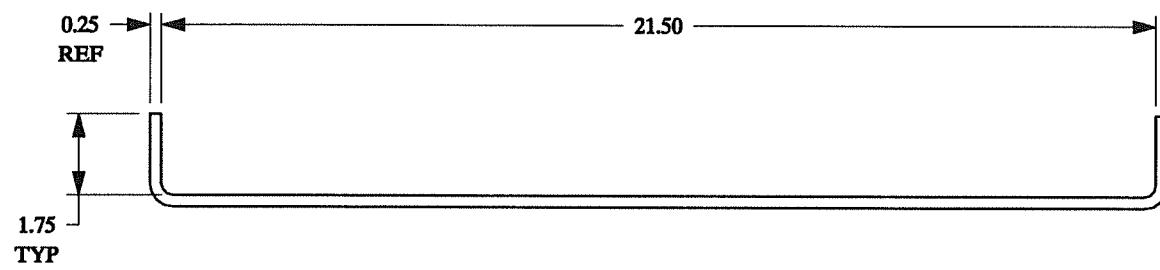
DETAIL (7)

RICHFIELD JOB NUMBER:2295

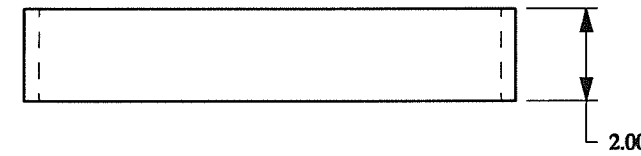
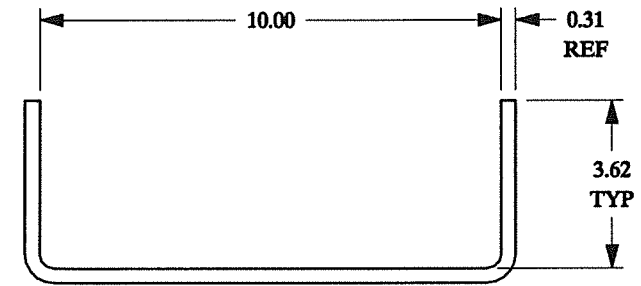
XXXXXX JOB NUMBER:XXXXXX

				<b>FLAT CHRYSLER AUTOMOBILES</b> TITLE: <b>62.50 X 48.00 GLOBAL COMMON          BASE STUDY</b>	
		<small>THIRD ANGLE PROJECTION          DO NOT SCALE DRAWING          MANUFACTURING TOLERANCES:          UNLESS OTHERWISE SPECIFIED</small>		<small>DRAWN</small> JAG <small>CHECKED</small> <i>[Signature]</i>	<small>DATE</small> 2-1-21 <small>FCA</small> <small>FLAT CHRYSLER AUTOMOBILES</small>
		<small>ANGULAR = ± .5</small> <small>XX = ± .06</small> <small>XXX = ± .031</small>	<small>RPT.</small> 6 <small>OF</small> 7		
<small>DWG. SET REL. LVL/DATE 1/2-1-21</small>					

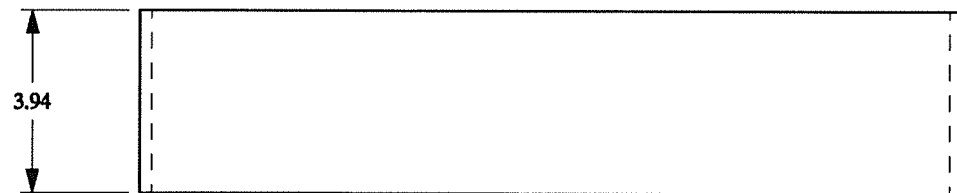
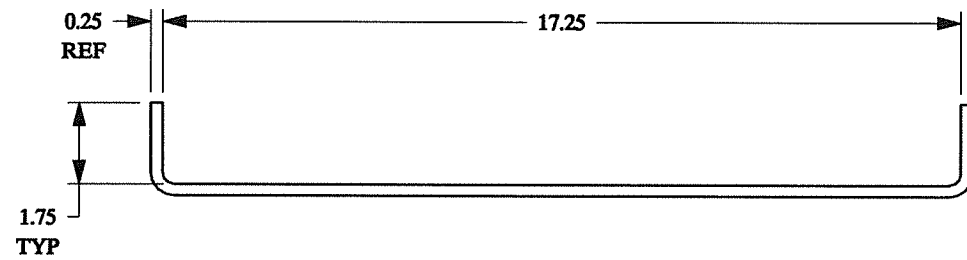
FCA US LLC



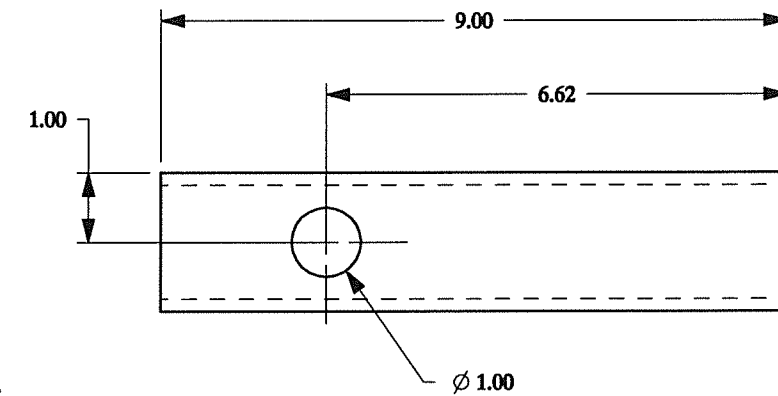
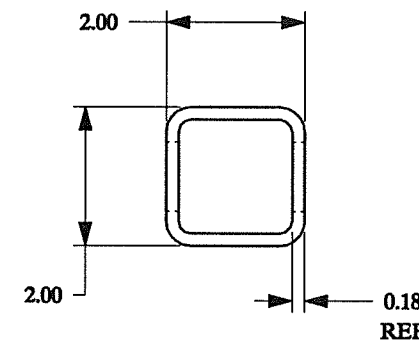
DETAIL 9



DETAIL 8



DETAIL 10



DETAIL 11

				<b>FIAT CHRYSLER AUTOMOBILES</b>	
		<small>THIRD ANGLE PROJECTION DO NOT SCALE DRAWING MANUFACTURING TOLERANCES: UNLESS OTHERWISE SPECIFIED</small>		<small>TITLE:</small> <b>62.50 X 48.00 GLOBAL COMMON BASE STUDY</b>	
		<small>ANGULAR = ± .5 XX = ± .06 XXX = ± .031</small>	<small>DRAWN:</small> JAG	<small>DATE:</small> 2-1-21	<small>REV:</small> 7
			<small>CHECKED:</small> [Signature]	<b>FCA</b> <small>FIAT CHRYSLER AUTOMOBILES</small>	<small>OP:</small> 7
<small>DWG. SET REL. LVL/DATE 1/2-1-21</small>					

RICHFIELD JOB NUMBER:2295

XXXXXX JOB NUMBER:XXXXX

FCA US LLC