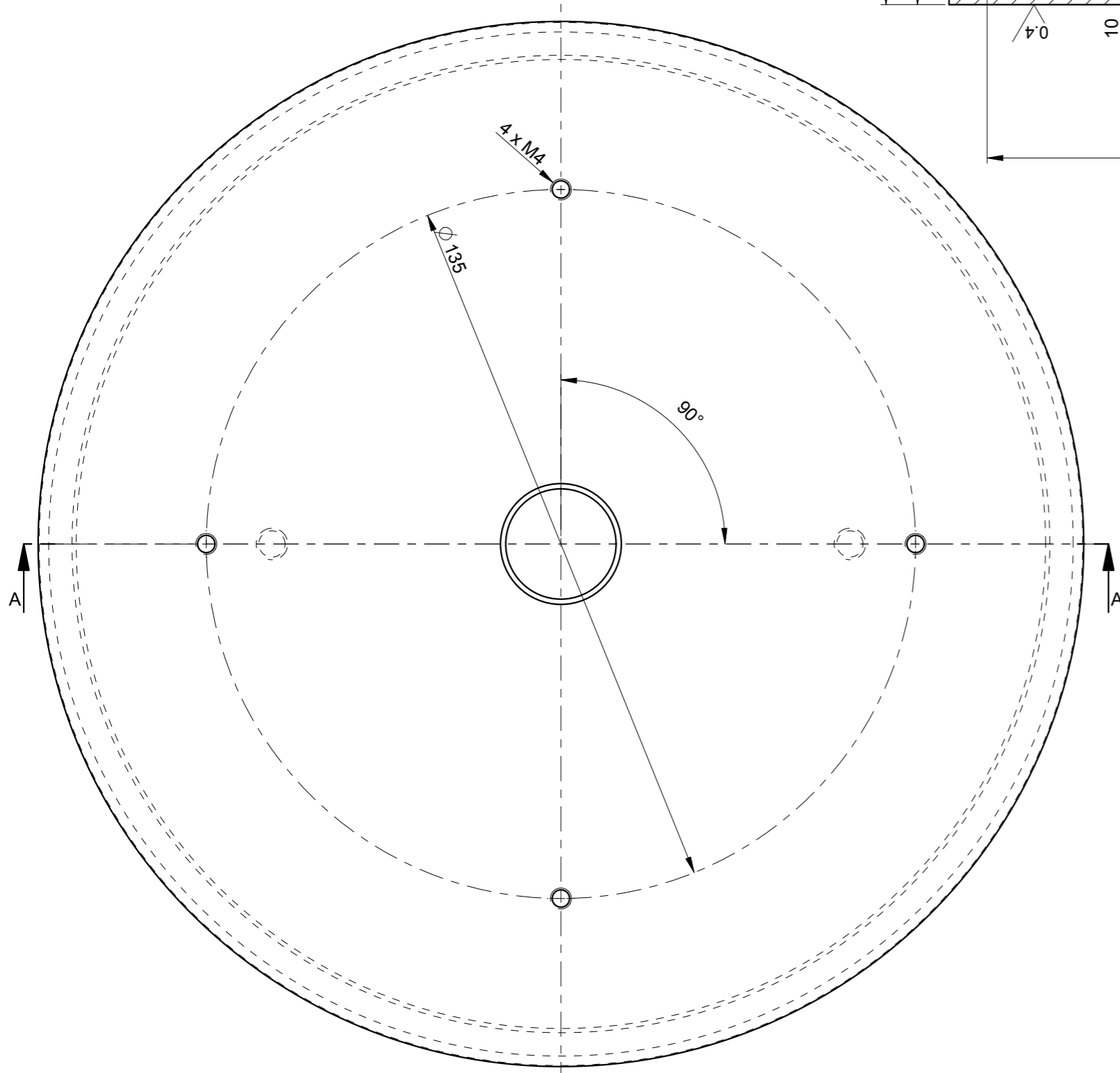
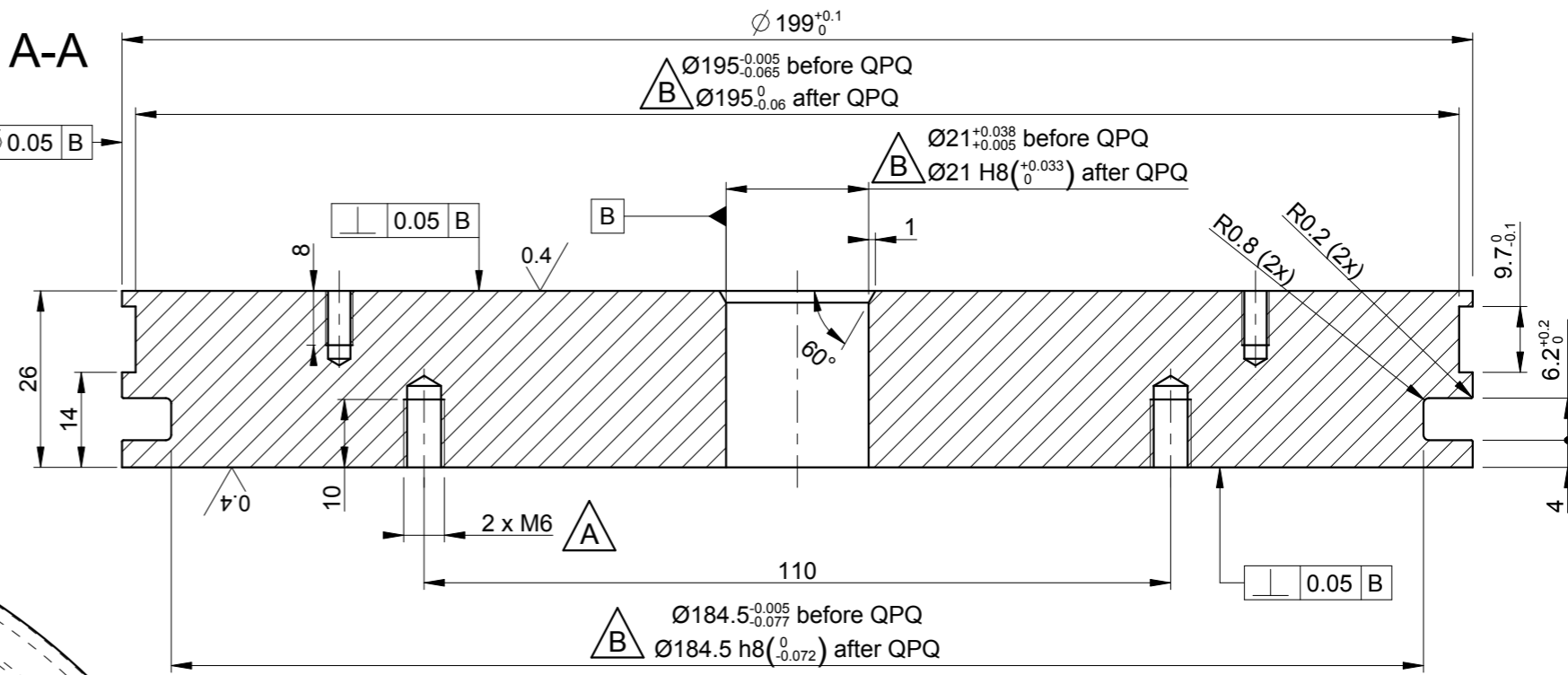


# SECTION A-A

⊙ 0.05 B



B	Added QPQ tolerances	JOHE	STVZ	2018-01-22
A	Added M6 (2x) for lifting	JVDP	JVDP	2011-10-19
-	First Issue	BALN	BALN	2011-01-21
Rev	Revision Description	Creator	Approver	Date (yyyy-mm-dd)
Material : CK45 (1.1191)		Food Grade : NO	Scale : 1/1	1.6 (0.4) Ra Acc. to ISO 4287
Treatment : QPQ coating - HV1 - 20 μm		Hardness : 450 HV	Units (mm)	-0.5 +0.5 Acc to ISO 13715
Certificate : none		Based on : s91489000mp	Total Area : 905 cm <sup>2</sup>	Mass : 5.96 kg
				Tolerances acc. to ISO 2768 mK
				Sheet 1/1
				Format A3
Title		ID No	Rev	
Piston main compressor compensator		S947380000MP	B	

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