



Standard Tolerances for Machining and Forming ISO 2768-1,2
 Banded construction dimensions: "c", "v"
 Angles of bending:
 Lengths and Angle
 Geometrical Tolerances

f	m	c	v
H	K	L	L

Coord. punching N.C.Mach.
 and unidid JS11
 Thread Quality Tolerance
 *6g-6H ISO 965

PROPRIETARY AND SECRET INFORMATION
 The information contained in this document has to be kept strictly confidential.
 Any unauthorized use, reproduction, distribution or disclosure to third parties
 is strictly forbidden. ABB reserves all rights regarding Intellectual Property Rights.
 © Copyright 2016 ABB. All rights reserved.

Revisions			
Zone	Rev.	Description	Date
	A		

Material		Weight	
Material <not specified>		223.0 kg	
Surface code		Surface	
		20426392.0 mm ²	
Type		Derived from	
		Drawing status	
Revision	EC No.	Responsible	Title
	Location	Date	
Drawn		Name	
Checked			
Approved			Subtitle
ABB ABB Switzerland Ltd Group Technology Management			Drawing No.
			Scale 1:20
			Language EN
			Format A3
			Sheet No. 1 / 1