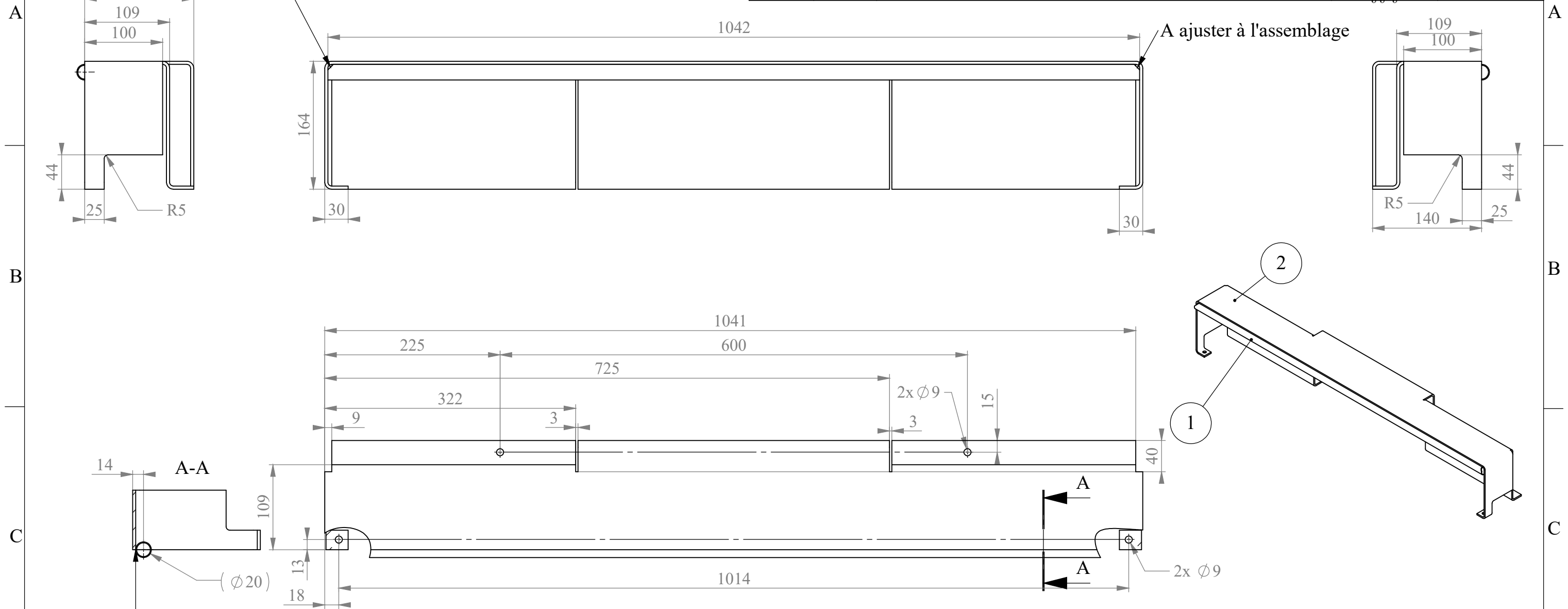


Tous les rayons de pliage : R5

Item	Qty	Description	MATERIAL	Length
1	1	Pipe - EN 10305 - Steel E220 + CR2 - 20 x 1,2	Steel S235 JR or AISI 1018§§ §1025	1042
2	1	Tôle	Steel S235 JR or AISI 1018§§ §1025	



Procédé Soudure / Welding process 111
 $a = 0,7 \times ep. \text{ mini} / th. \text{ mini}$
 Sauf indications / Except Indications

Casser les angles vifs / Remove sharp edges

EXEPT OTHER INDICATION
 General tolerances to be respected :
 ISO 2768 : m & k
 Welding : v
 Sheet Metal : v
 Mould : ISO 8062
 Surface texture : ISO 1302
 Welding Symbols : ISO 2553

CAUTION :
 All dimensions are in millimeters
 and projected view in ISO std

WA +10	-	20/06/2016	FX10394	Creation du document	
Mod	Date	By	Modifications		
Reference Number					Mass (Kg) : 10.969
Capot de protection					
21637-00834-MPE					Rev : -
Drawing Number					Sheet : 1/1
DTM Class : 2-01-07		DTE Class : ...		D3	
Size : A3	Scale : 1:5	Units : mm	SolidWorks 2012		

Material :
Steel S235 JR or AISI 1018

Heat treatment :
 Everywhere
 Protection of surf :

Unless Otherwise Indicated