



MATERIAL:	ASSEMBLY:	DRAWN	C. HURLBUT	29/JUN/15	TITLE:			
AISI 4140 HT		DESIGN			COFFEE GRINDER MODEL 050 AUGER			
UNLESS SPECIFIED: ANGULAR: ± .25° ONE PLACE DECIMAL ± .010 TWO PLACE DECIMAL ± .005 THREE PLACE DECIMAL ± .002 SURFACE FINISH: MAX 63 RMS REMOVE BURRS, SHARP EDGES CONCENTRICITY .005 T.I.R.		APPROVED						
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					DWG. NO.			500-04
	DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT: 1.41		SHEET 1 OF 1