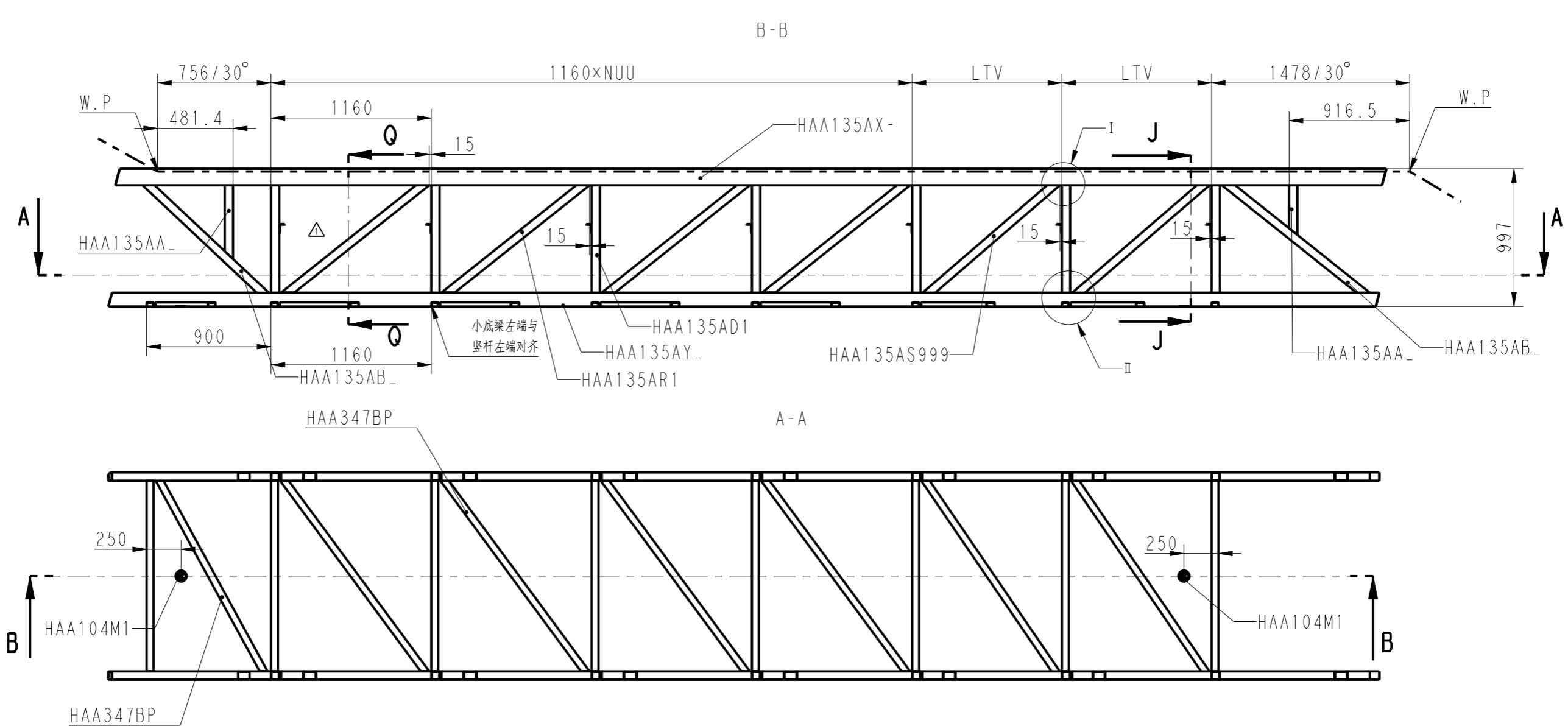


1	ISO 2768-1 中性值 ISO 2768-1 MEDIUM	2	3	4
FIRST ANGLE 第一视角	LENGTH/DIAMETER 长度/直径	RADIUS/CHAMFER 圆角/倒角	ANGLE (shorter side length) 角度(短边长度)	WELDS 焊接
A3	TOLERANCE 公差	TOLERANCE 公差	TOLERANCE 公差	z = LEG LENGTH ANSI/AWS 31-21 318-29 8 WELDING SYMBOLS ARE USED ON THIS DRAWING. z = 焊脚尺寸 此图中焊接符号按照 ANSI/AWS 31-21 318-29 8
	0.5-6	0.5-3	0-10	
	>6-30	>3-6	>10-50	
	>30-120	>6	>50-120	
	>120-400		>120-400	
	>400-1000		>400	
	>1000-2000			
	>2000-4000			



技术要求: / Technical requirements:
 1. 本页视图说明一段式桁架中间段。/ Drawings in this sheet are used for truss incline section while only one section.
 2. 本结构所有焊接缝要求参见文件XAA268BW。/ Welding according to file XAA268BW about truss welding.
 3. 如果采用有缝焊管, 焊接应全部朝向内侧。/ If welding tube, welding line must be inside of truss.
 4. 底板装配后折弯边不得卷曲。/ Bending side shall not curly after backplane assembly.
 5. 防踏标志贴在桁架底板上。/ The tread marks on the truss floor.

注意/Remark:
 1. 详图1、详图2、剖面视图J-J参见第五页。/ Detail 1、II section J-J see sheet 5.

由中国提供 图框版本: 2016-04-26
 FROM CHINA AREA Rev. 2016-04-26

Changes		Auth. 授权号	Engineer 工程师
日期 (DATE)	Change Description 变更内容描述		
2017-1-3	增加视图, 图面整理, 第2, 3, 5, 6页有更改	CAT21767	潘鑫

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桁架 - 中间段 I
 TRUSS-INCLINE SECTION I

MATERIAL 材料:

SPEC 规格:

FINISH 表面:

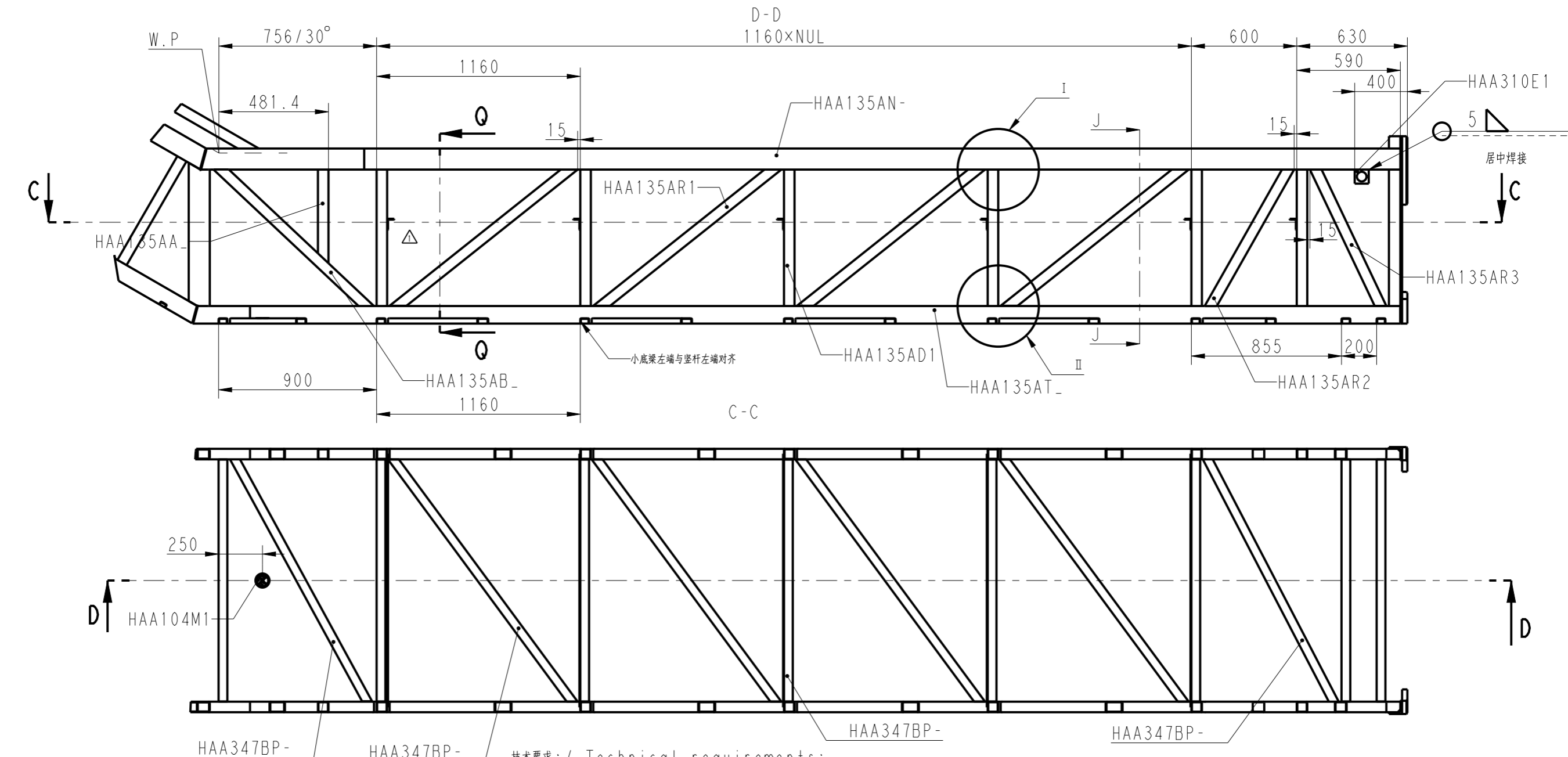
DWG 图号		HE0103A	
奥的斯杭州研发中心 OTIS ENGINEERING HANGZHOU			
DRAWN 制图	潘鑫	ORIGINAL DATE 日期	2016-4-21
CHK 校核	高慧玲		
STANDARD 标准	朱红波		
APPD 批准	李俊	共 1 页 SHEETS	
AUTH 授权		SHEET 第 1 页	

A3		LENGTH/DIAMETER 长度/直径	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
		TOLERANCE 公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

RADIUS/CHAMFER 圆角/倒角	0.5-3	>3-6	>6
TOLERANCE 公差	±0.2	±0.5	±1

ANGLE (shorter side length) 角度 (短边长度)	0-10	>10-50	>50-120	>120-400	>400
TOLERANCE 公差	±1°	±0.5°	±0.3°	±0.15°	±0.1°

z = LEG LENGTH ANSI/AWS 3.21.98-29.8	
WELDING SYMBOLS ARE USED ON THIS DRAWING. z = 焊脚尺寸 此图中焊接符号按照 ANSI/AWS 3.21.98-29.8	



技术要求: / Technical requirements:
 1、本页视图说明桁架中间段。/ Drawings in this sheet are used for truss incline section while only one section.
 2、本结构所有焊接缝要求参见文件XAA268BW。/ Welding according to file XAA268BW about truss welding.
 3、如果采用有缝焊管, 焊接应全部朝向内侧。/ If welding tube, welding line must be inside of truss.
 4、当存在中间支撑时 桁架加固处理参见HAA26E。/ If with intermediate support reinforce truss see HAA26E.
 5、底板装配后折弯边不得卷曲。/ Bending side shall not curly after backplane assembly.
 6、防踏标志贴在桁架底板上。/ The tread marks on the truss floor.

注意/Remark:
 1、详图1、详图2、剖面视图J-J参见第五页。/ Detail I、II section J-J see sheet 5.

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Changes		Auth. 授权号	Engineer 工程师
日期 (DATE)	Change Description 变更内容描述	CAT21767	潘鑫
2017-1-3	增加视图, 版面整理		

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桁架 - 中间段 II
 TRUSS-INCLINE SECTION II

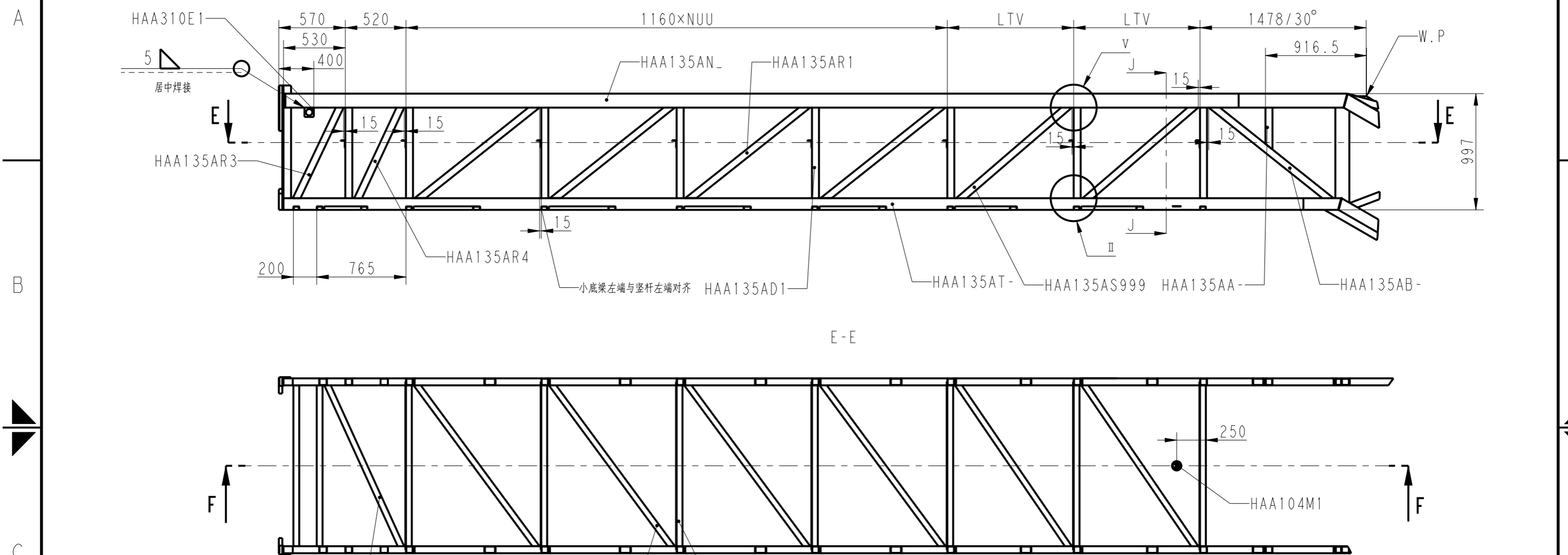
MATERIAL 材料:

SPEC 规格:

FINISH 表面:

DWG 图号	HE0103A	
奥的斯杭州研发中心 OTIS ENGINEERING HANGZHOU		
DRAWN 制图	潘鑫	ORIGINAL DATE 日期
CHK 校核	高慧玲	2016-04-30
STANDARD 标准	朱红波	共 页 SHEETS SHEET 第 2 页
APPD 批准	李俊	
AUTH 授权	CAT20449	

A3	FIRST ANGLE 第一视角	LENGTH/DIAMETER 长度/直径						RADIUS/CHAMFER 圆角/倒角			ANGLE (shorter side length) 角度(短边长度)					z = LEG LENGTH ANSI/ASME 31.21 31.21.8 WELDING SYMBOLS ARE USED ON THIS DRAWING. z = 焊脚尺寸 此图中焊接符号按照 ANSI/ASME 31.21.8.28	
		0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	0.5-3	>3-6	>6	0-10	>10-50	>50-120	>120-400		>400
	TOLERANCE 公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±0.2	±0.5	±1	±1°	±0.5°	±0.3°	±0.15°		±0.1°



- 技术要求: / Technical requirements:
1. 本页视图说明一段式桁架中间段。/ Drawings in this sheet are used for truss incline section while only one section.
 2. 本结构所有焊接要求参见文件XAA268BW。/ Welding according to file XAA268BW about truss welding.
 3. 如果采用有缝焊管, 焊接应全部朝向内侧。/ If welding tube, welding line must be inside of truss.
 4. 当存在中间支撑时 桁架加固处理参见HAA26E。/ If with intermediate support reinforce truss see HAA26E.
 5. 底板装配后折弯边不得卷曲。/ Bending side shall not curly after backplane assembly.
 6. 防踏标志贴在桁架底板上。/ The tread marks on the truss floor.

注意/Remark:
1、详图1、详图2、剖面视图J-J参见第五页。/ Detail I, II section J-J see sheet 5.

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Changes		Auth. 授权号	Engineer 工程师
日期 (DATE)	Change Description 变更内容描述		
2017-1-3	图面整理	CAT21767	潘鑫

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桁架 - 中间段 III
TRUSS-INCLINE SECTION III

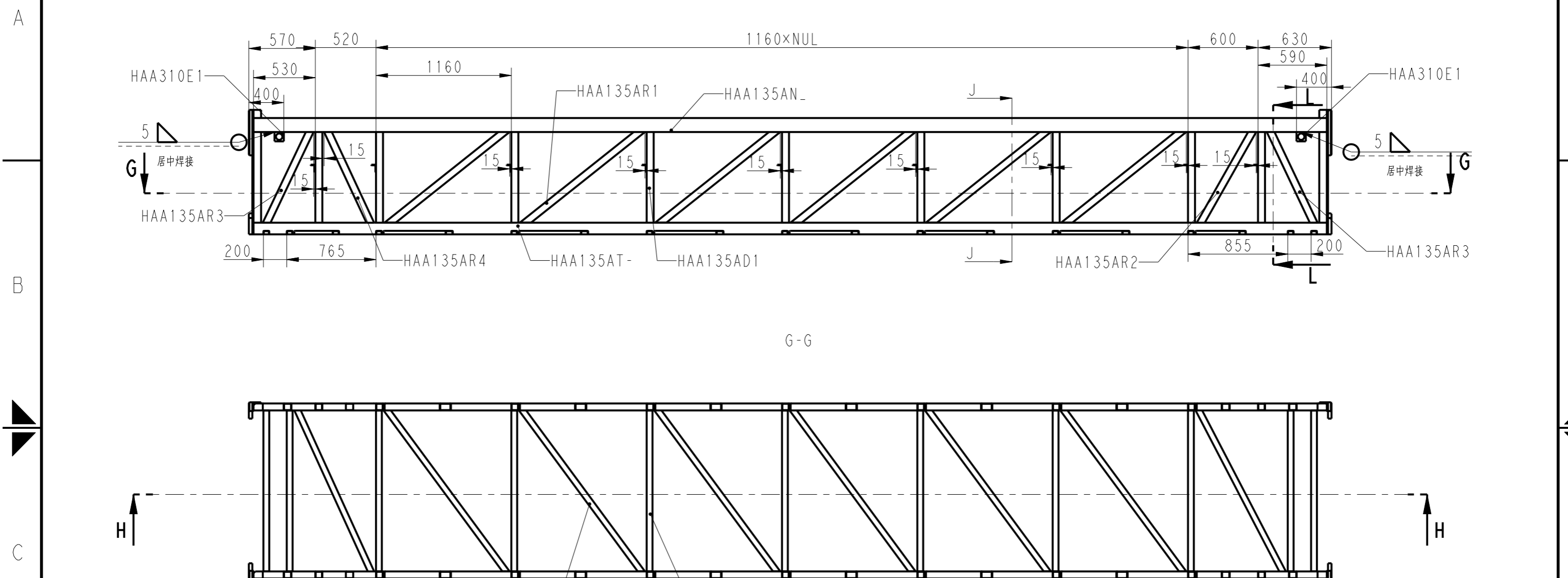
MATERIAL 材料:

SPEC 规格:

FINISH 表面:

DWG 图号	HE0103A	
奥的斯杭州研发中心 OTIS ENGINEERING HANGZHOU		
DRAWN 制图	潘鑫	ORIGINAL DATE 日期
CHK 校核	高慧玲	2016-04-30
STANDARD 标准	朱红波	共 页 SHEETS
APPD 批准	李俊	SHEET 第 3 页
AUTH 授权	CAT20449	

1	ISO 2768-1 中性值 ISO 2768-1 MEDIUM	2	3	4	WELDS 焊接
A3	FIRST ANGLE 第一视角	LENGTH/DIAMETER 长度/直径	RADIUS/CHAMFER 圆角/倒角	ANGLE (shorter side length) 角度(短边长度)	z = LEG LENGTH ANSI/ASME A5.1-21 98-29 8 WELDING SYMBOLS ARE USED ON THIS DRAWING. z = 焊脚尺寸 此图中焊接符号按照 ANSI/ASME A5.1-21 98-29 8
	TOLERANCE 公差	TOLERANCE 公差	TOLERANCE 公差	TOLERANCE 公差	
	±0.1 ±0.2 ±0.3 ±0.5 ±0.8 ±1.2 ±2	±0.2 ±0.5 ±1	±1° ±0.5° ±0.3° ±0.15° ±0.1°		



HAA347BP_ HAA347BP_

- 技术要求 / Technical requirements:
- 1、本页视图说明一段式桁架中间段。/Drawings in this sheet are used for truss incline section while only one section.
 - 2、本结构所有焊接缝要求参见文件XAA268BW。/Welding according to file XAA268BW about truss welding.
 - 3、如果采用有缝焊管，焊接应全部朝向内侧。/If welding tube,welding line must be inside of truss.
 - 4、底板装配后折弯边不得卷曲。/Bending side shall not curly after backplane assembly.
 - 5、防踏标志贴在桁架底板上。/The tread marks on the truss floor.

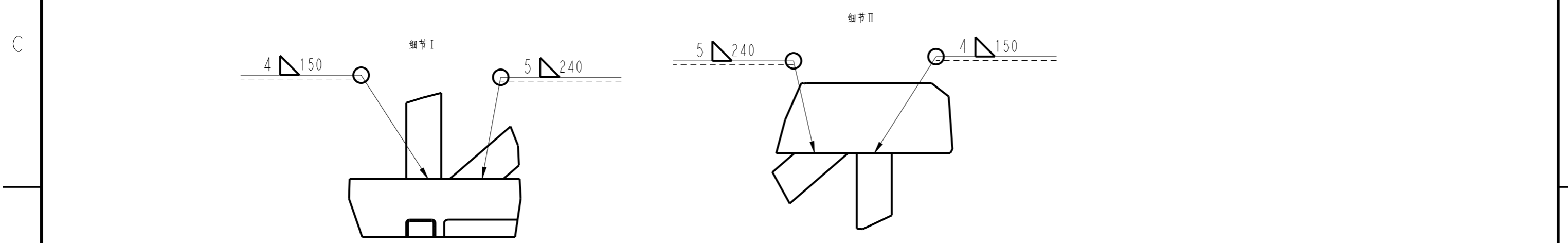
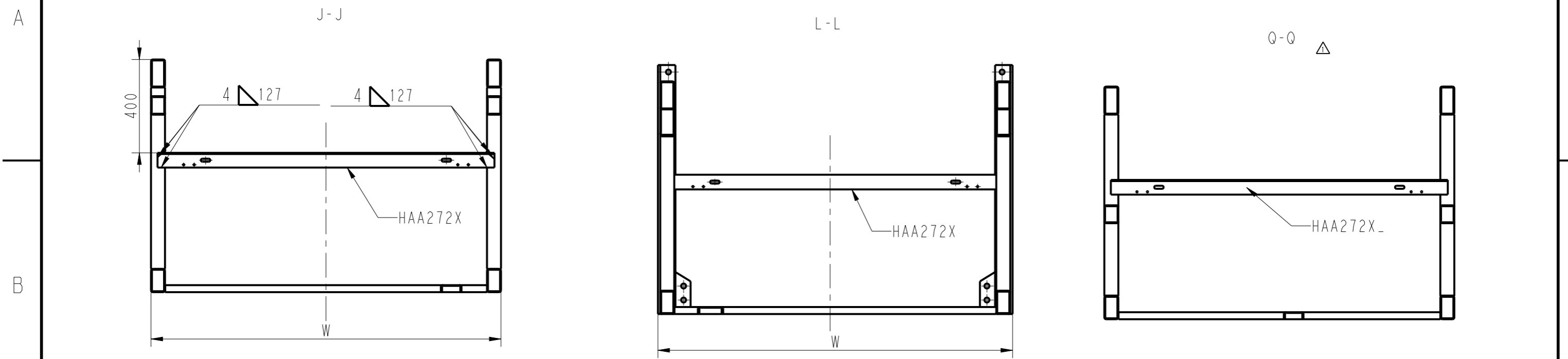
注意/Remark:
1、详图1、详图2、剖面视图J-J参见第五页。/Detail I、II section J-J see sheet 5.

由中国提供 图号: 2016-04-26
FROM CHINA AREA Rev. 2016-04-26

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		MATERIAL 材料:	奥的斯杭州研发中心 OTIS ENGINEERING HANGZHOU	
		SPEC 规格:	DRAWN 制图 潘鑫	ORIGINAL DATE 日期 2016-04-30
	FINISH 表面:	CHK 校核 高慧玲	共 页 SHEETS 4	
		STANDARD 标准 朱红波		
		APPD 批准 李俊		
		AUTH 授权 CAT20449	SHEET 第 4 页	

A3	FIRST ANGLE 第一视角	LENGTH/DIAMETER 长度/直径	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000	RADIUS/CHAMFER 圆角/倒角	0.5-3	>3-6	>6	ANGLE (shorter side length) 角度(短边长度)	0-10	>10-50	>50-120	>120-400	>400	TOLERANCE 公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±0.2	±0.5	±1	±1°	±0.5°	±0.3°	±0.15°	±0.1°
		TOLERANCE 公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±0.2	±0.5	±1	±1°	±0.5°	±0.3°	±0.15°	±0.1°																		

WELDS 焊接	z = LEG LENGTH ANSI/ASME 31.21-98-29.8 WELDING SYMBOLS ARE USED ON THIS DRAWING. z = 焊脚尺寸 此图中焊接符号按照 ANSI/ASME 31.21-98-29.8
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FROM CHINA AREA Rev. 2016-04-26

Changes			
日期 (DATE)	Change Description 更改内容描述	Auth. 授权号	Engineer 工程师
2017-1-3	增加视图 Q-Q	CAT21767	潘鑫

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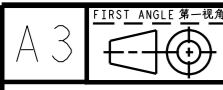
桁架 - 中间段
TRUSS-INCLINE SECTION

MATERIAL 材料: _____

SPEC 规格: _____

FINISH 表面: _____

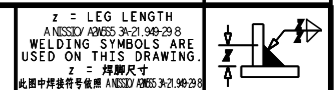
DWG 图号	HE0103A	
奥的斯杭州研发中心 OTIS ENGINEERING HANGZHOU		
DRAWN 制图	潘鑫	ORIGINAL DATE 日期
CHK 校核	高慧玲	2016-04-30
STANDARD 标准	朱红波	共 页 SHEETS SHEET 第 5 页
APPD 批准	李俊	
AUTH 授权	CAT20449	



LENGTH/DIAMETER 长度/直径	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
TOLERANCE 公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

RADIUS/CHAMFER 圆角/倒角	0.5-3	>3-6	>6
TOLERANCE 公差	±0.2	±0.5	±1

ANGLE (shorter side length) 角度 (短边长度)	0-10	>10-50	>50-120	>120-400	>400
TOLERANCE 公差	±1°	±0.5°	±0.3°	±0.15°	±0.1°



A

B

C

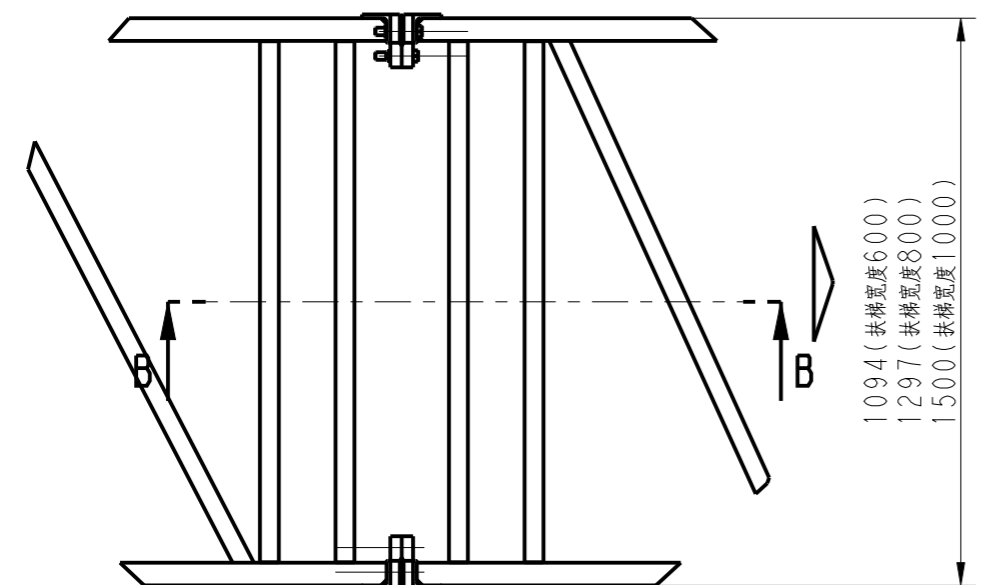
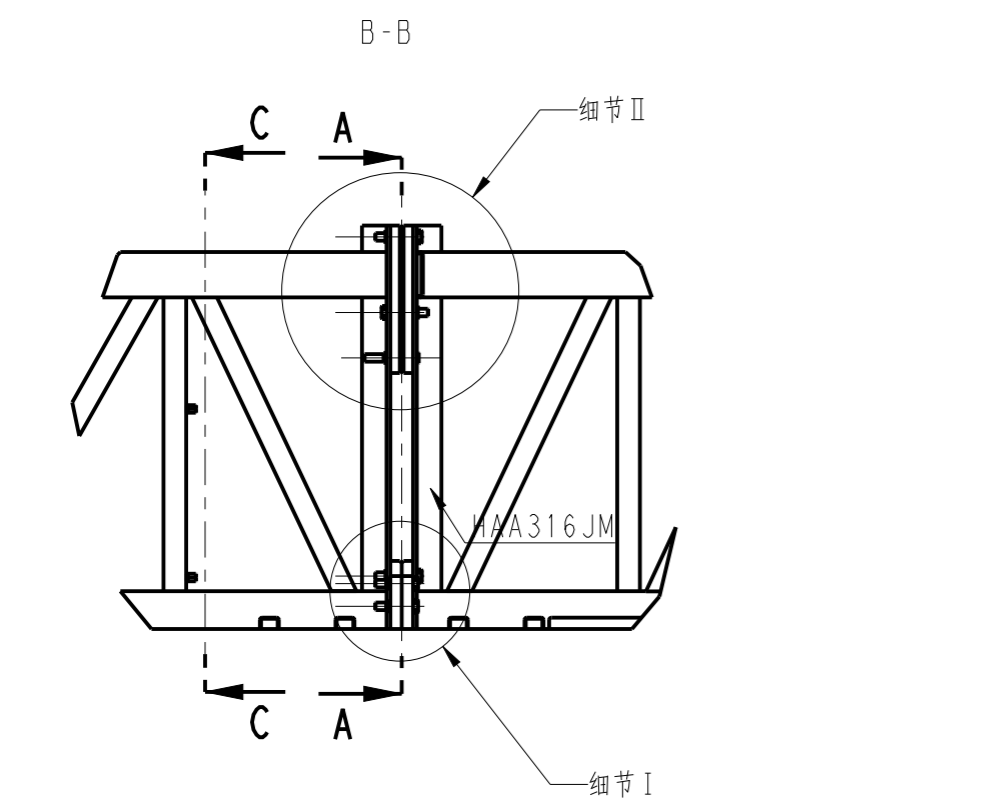
D

A

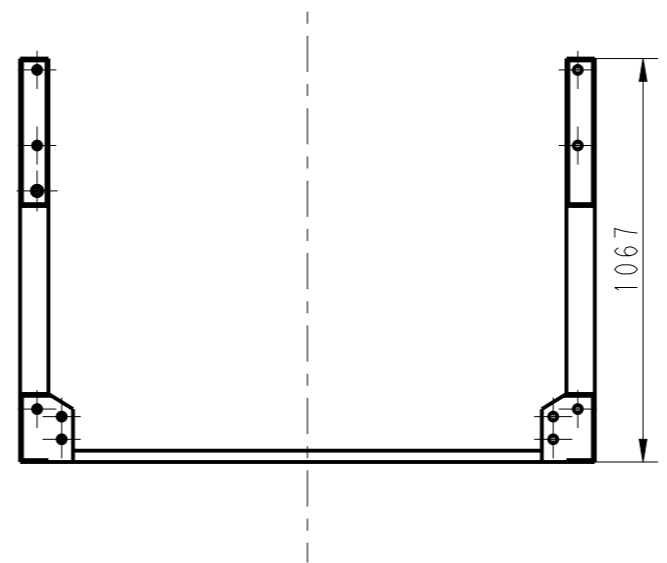
B

C

D



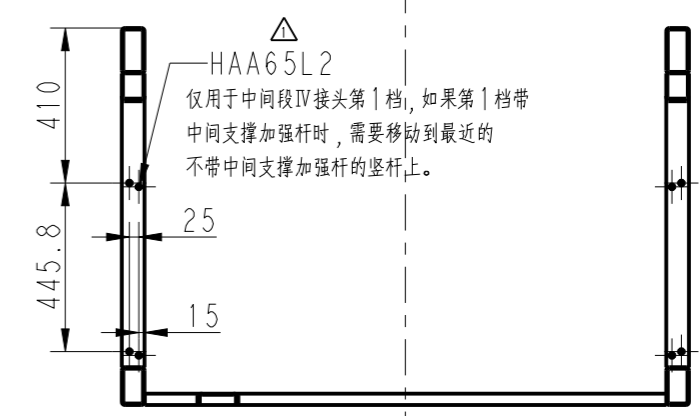
A-A



△

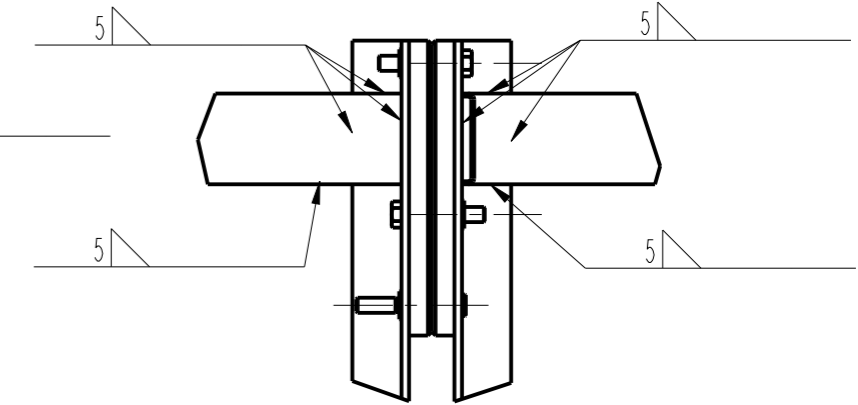
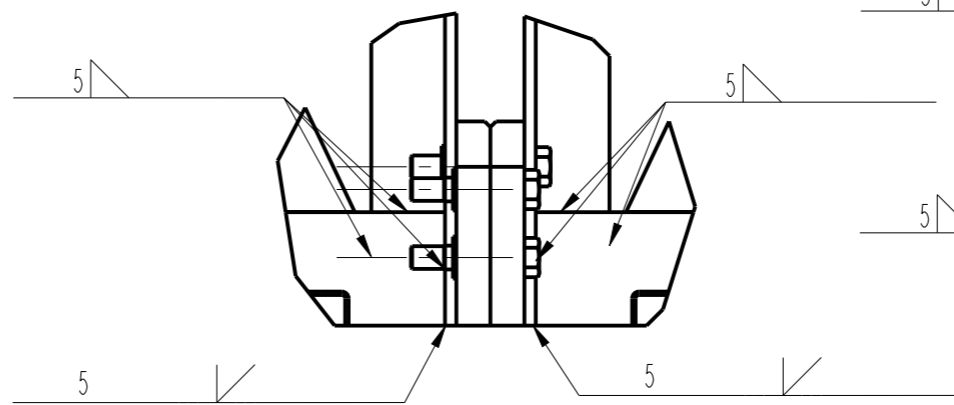
C-C

用于桁架分段接头处



细节 I

细节 II



- 技术要求:
1. 铰制孔需要配打, 保证安装精度;
 2. 接头先整体装配完成后, 在与桁架单片进行焊接.

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FROM CHINA AREA Rev. 2016-04-26

Changes			Auth. 授权号	Engineer 工程师
日期 (DATE)	Change Description 变更内容描述		CAT21767	潘鑫
2017-1-3	△ 图面整理			

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桁架分段接头	
MATERIAL 材料:	_____
SPEC 规格:	_____
FINISH 表面:	_____

DWG 图号	HE0103A	
奥的斯杭州研发中心 OTIS ENGINEERING HANGZHOU		
DRAWN 制图	潘鑫	ORIGINAL DATE 日期
CHK 校核	高慧玲	2016-04-30
STANDARD 标准	朱红波	
APPD 批准	李俊	共 页 SHEETS
AUTH 授权	CAT20449	SHEET 第 6 页

1

ISO 2768-1 中性值
ISO 2768-1 MEDIUM

2

3

4

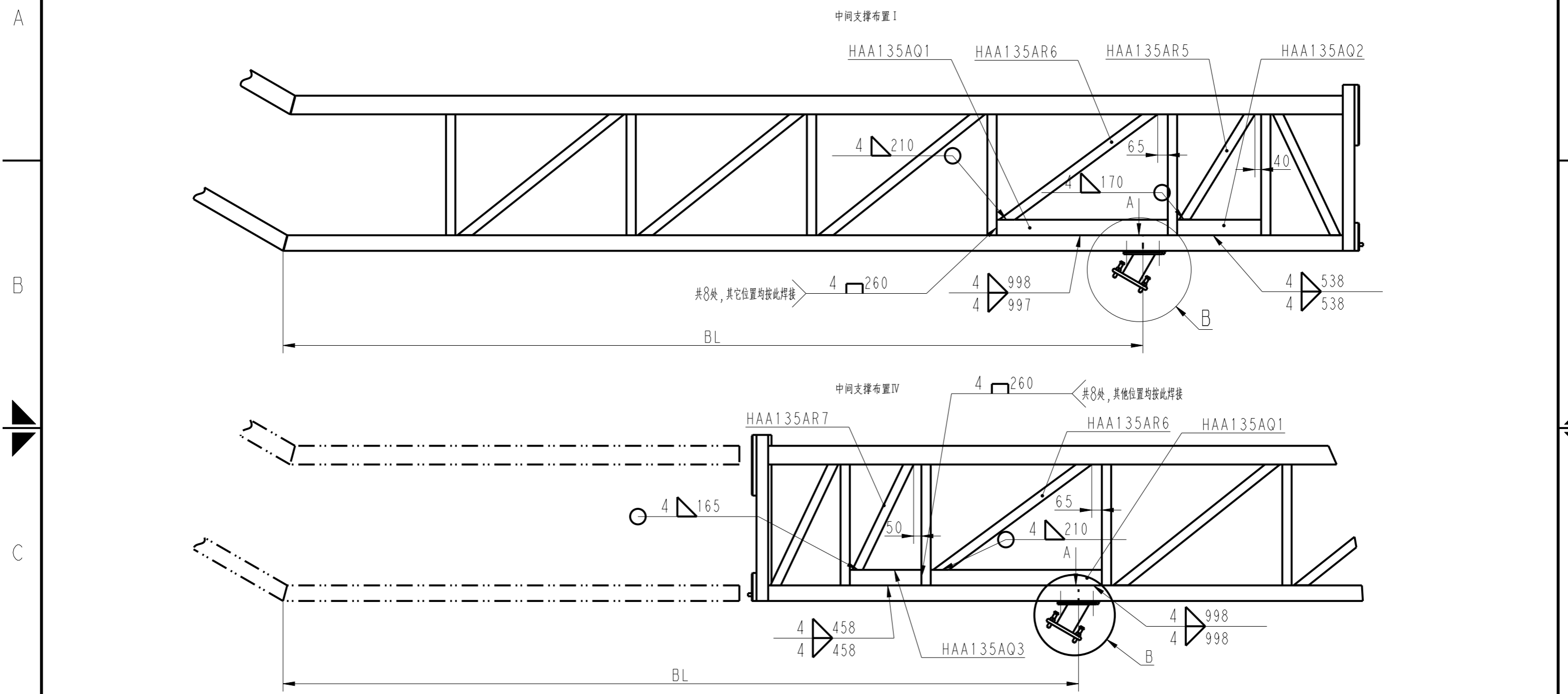
A3 FIRST ANGLE 第一视角

LENGTH/DIAMETER 长度/直径	0.5-6	>6-30	>30-120	>120-400	>400-1000	>1000-2000	>2000-4000
TOLERANCE 公差	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2

RADIUS/CHAMFER 圆角/倒角	0.5-3	>3-6	>6
TOLERANCE 公差	±0.2	±0.5	±1

ANGLE (shorter side length) 角度(短边长度)	0-10	>10-50	>50-120	>120-400	>400
TOLERANCE 公差	±1°	±0.5°	±0.3°	±0.15°	±0.1°

WELDS 焊接



注意：
 1. 图中参数BL值请参见ODS HE0103A/B
 VALUE OF BL REFER TO HE0103A/B;
 2. 详图B, A向视图请参见第9页
 DETAIL B, VIEW A SEE SHEET 3.

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Changes

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中间支撑布置
 ARRANGMENT OF INTER. SUPPORT

MATERIAL 材料: _____

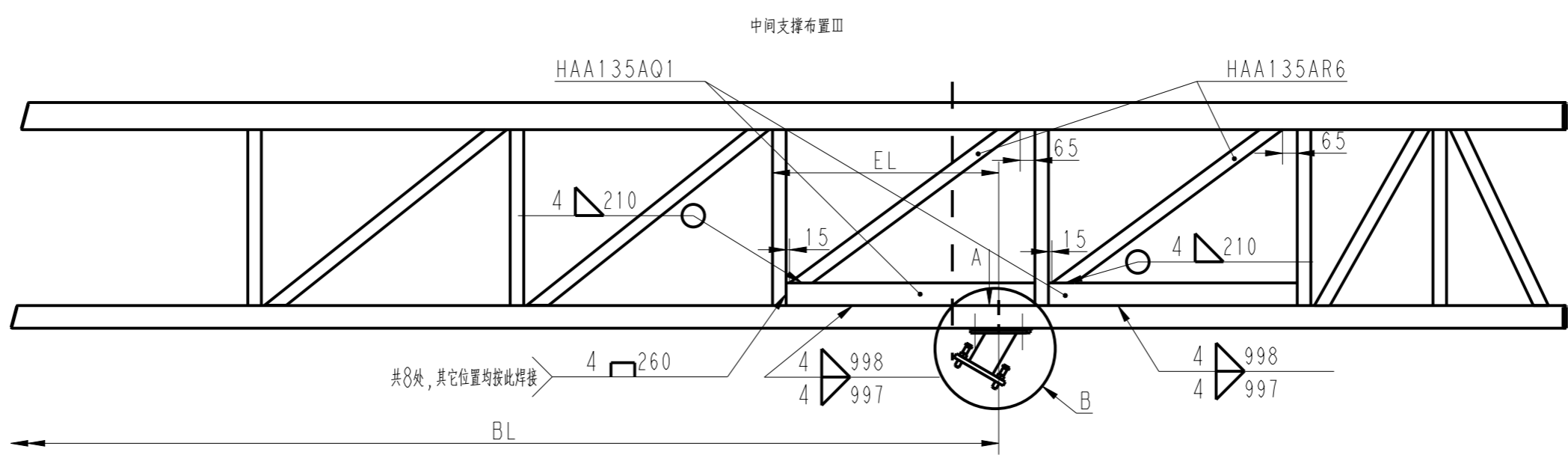
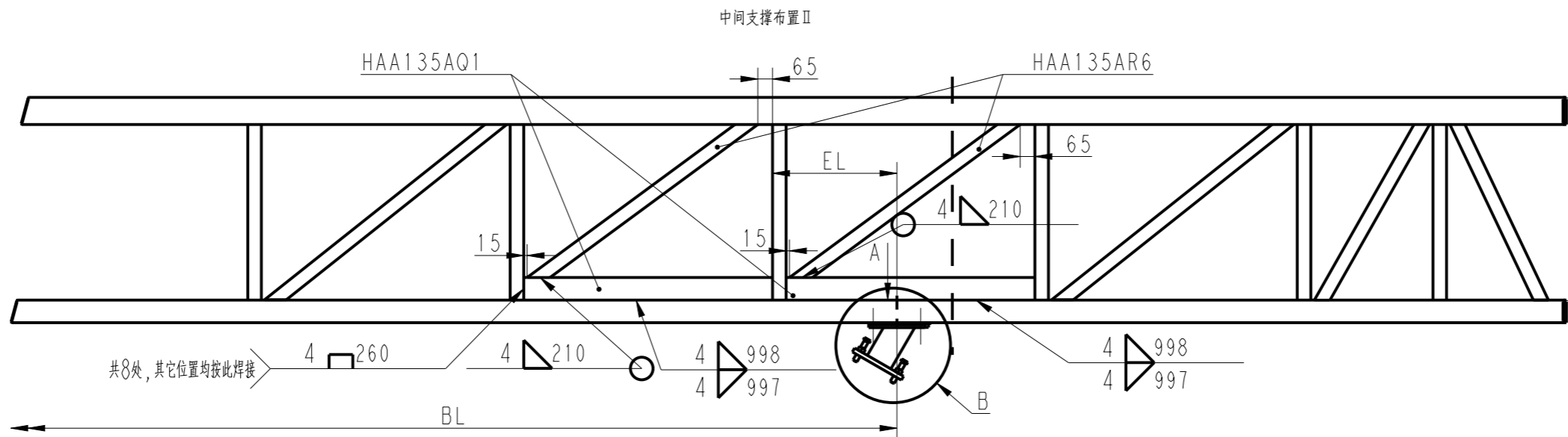
SPEC 规格: _____

FINISH 表面: _____

DWG 图号	HE0103A	
奥的斯杭州研发中心 OTIS ENGINEERING HANGZHOU		
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CHK 校核	高慧玲	2016-04-30
STANDARD 标准	朱红波	共 页 SHEETS
APPD 批准	李俊	SHEET 第 7 页
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1	ISO 2768-1 中性值 ISO 2768-1 MEDIUM	2	3	4
A3	FIRST ANGLE 第一视角	LENGTH/DIAMETER 长度/直径	RADIUS/CHAMFER 圆角/倒角	ANGLE (shorter side length) 角度(短边长度)
	TOLERANCE 公差	TOLERANCE 公差	TOLERANCE 公差	TOLERANCE 公差

z = LEG LENGTH
ANSI/ASME A95.1-2013
WELDING SYMBOLS ARE
USED ON THIS DRAWING.
z = 焊脚尺寸
此图中焊接符号按照 ANSI/ASME A95.1-2013



注意：
1. 图中参数BL值请参见ODS HE0103A/B
VALUE OF BL REFER TO HE0103A/B;
2. 详图B, A向视图请参见第9页
DETAIL B, VIEW A SEE SHEET 3.

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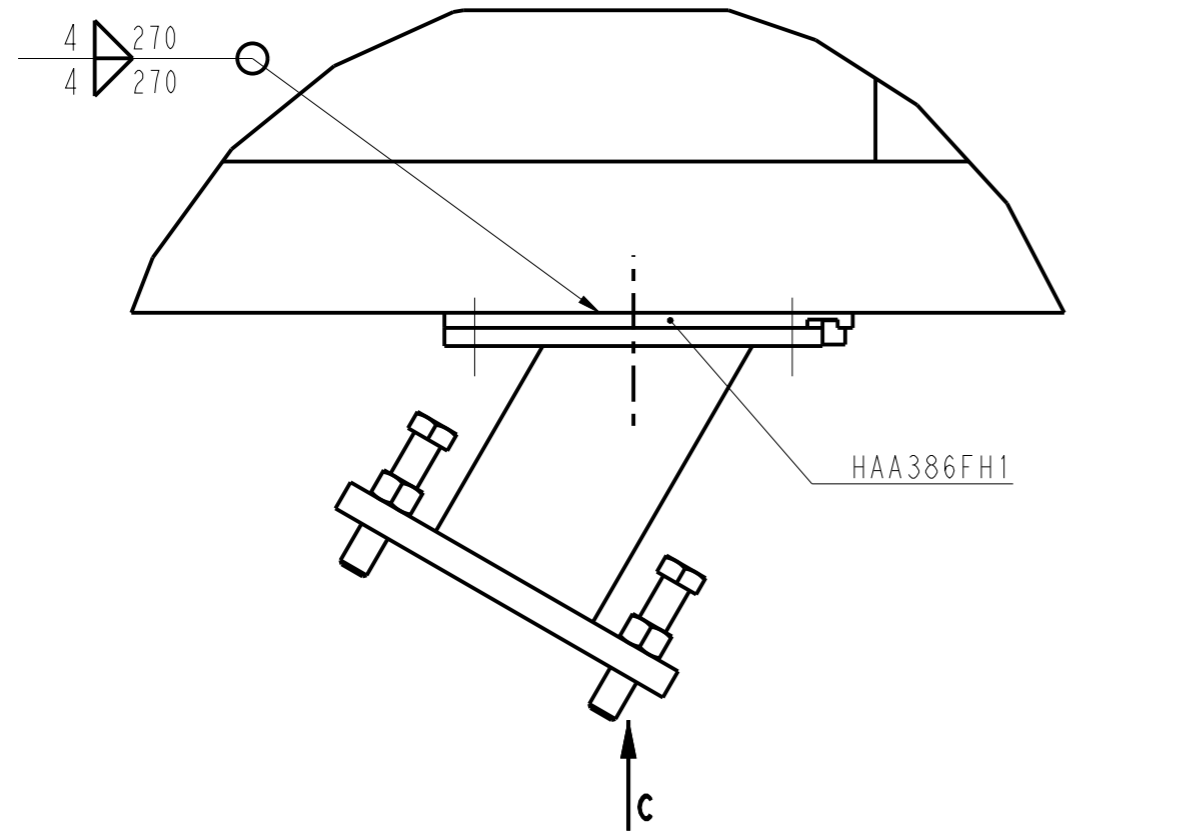
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ANSI/ASME A92.1-2015
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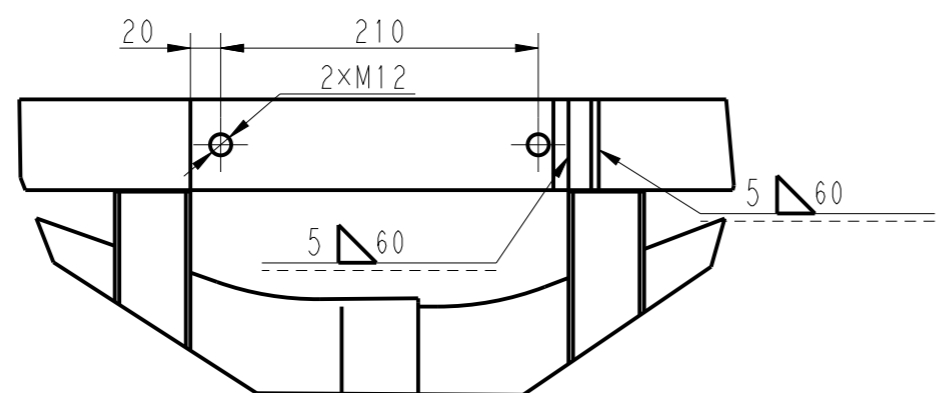
A
B
C
D

A
B
C
D

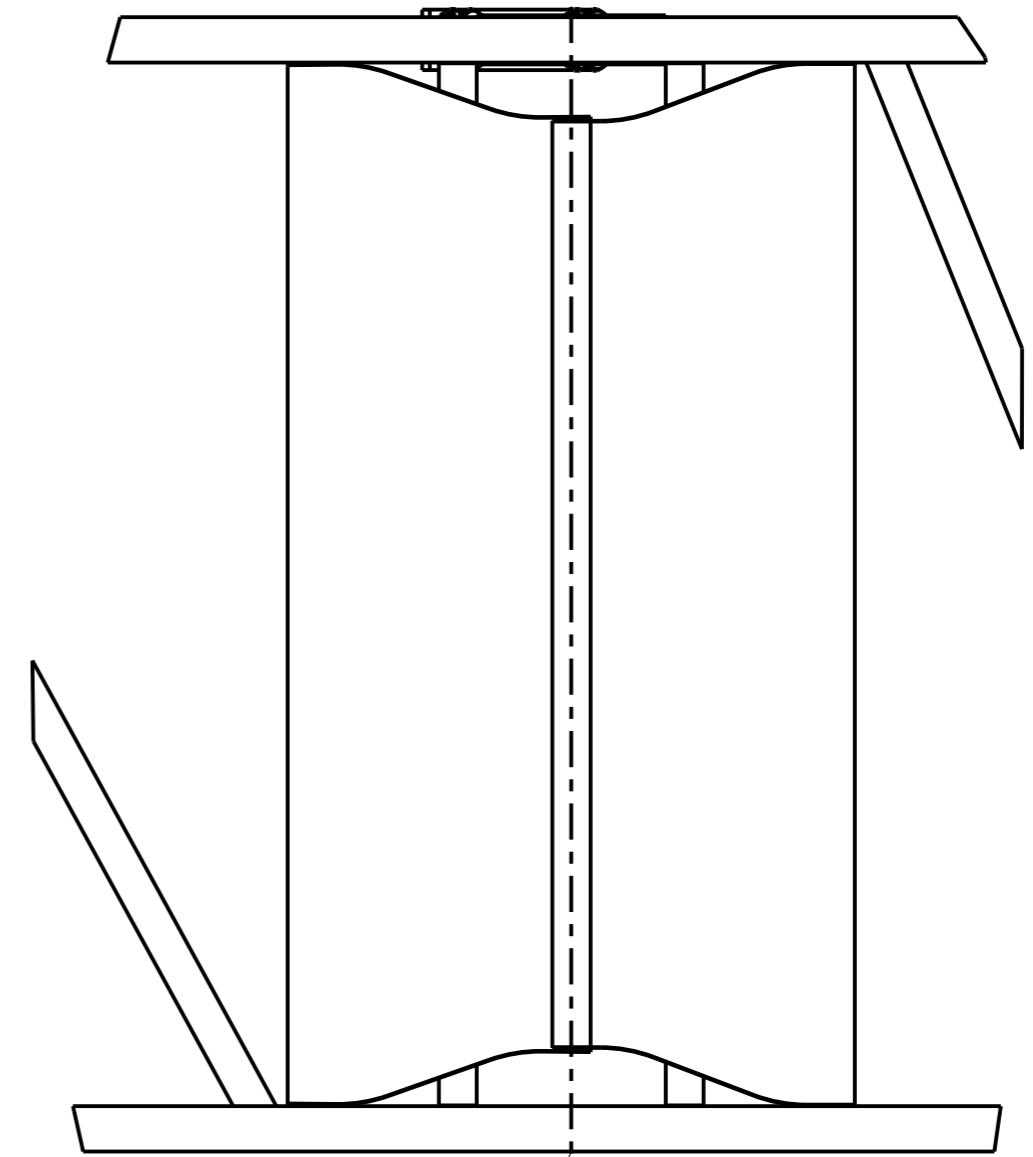
详图B



C向(拆卸中间支撑状态)
DISASSEMBLE INTERMEDIATE SUPPORT



A向



中间支撑位置
position of intermediate support

中间支撑位置的1mm镀锌底板采用带中间支撑缺口的结构

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共页SHEETS	9
SHEET第	9

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FIRST ANGLE 第一视角	LENGTH/DIAMETER 长度/直径	RADIUS/CHAMFER 圆角/倒角	ANGLE (shorter side length) 角度(短边长度)	WELDS 焊接
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	>6-30 ±0.2	>3-6 ±0.5	>10-50 ±0.5°	
	>30-120 ±0.3	>6 ±1	>50-120 ±0.3°	
	>120-400 ±0.5		>120-400 ±0.15°	
	>400-1000 ±0.8		>400 ±0.1°	
	>1000-2000 ±1.2			
	>2000-4000 ±2			

A

B

C

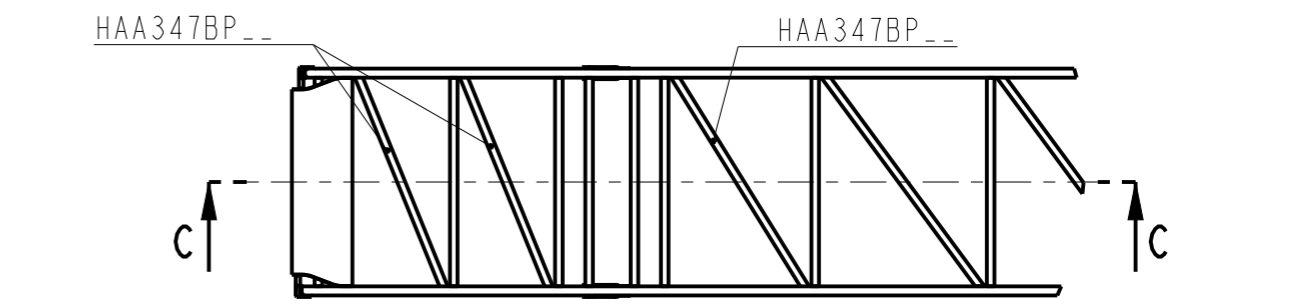
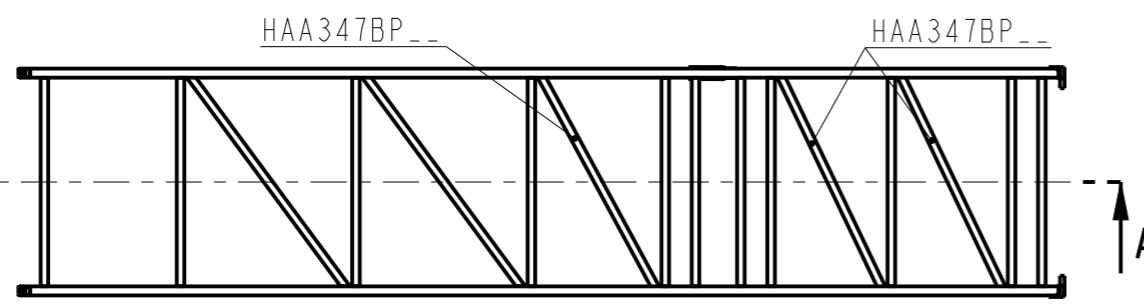
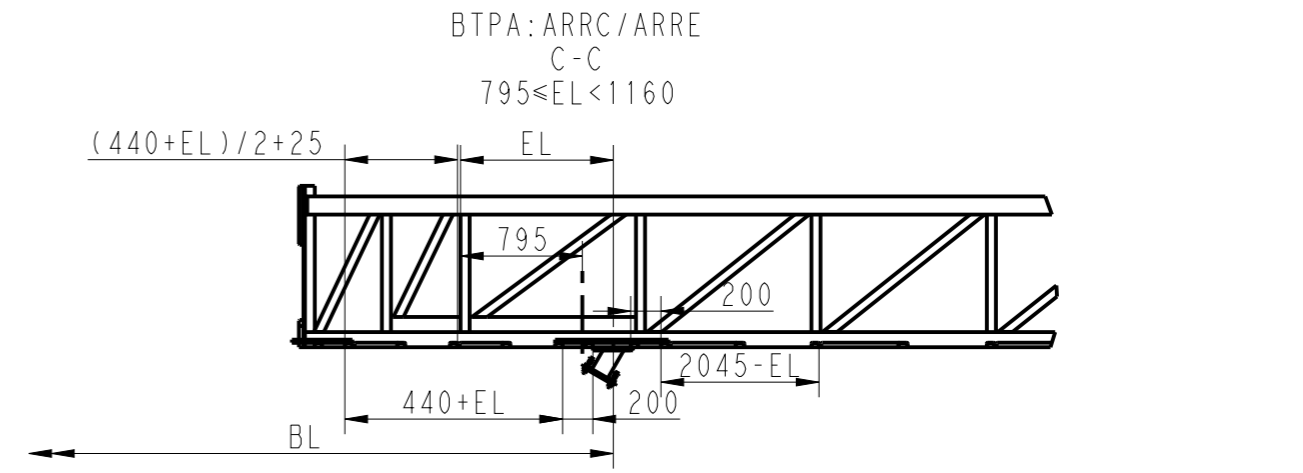
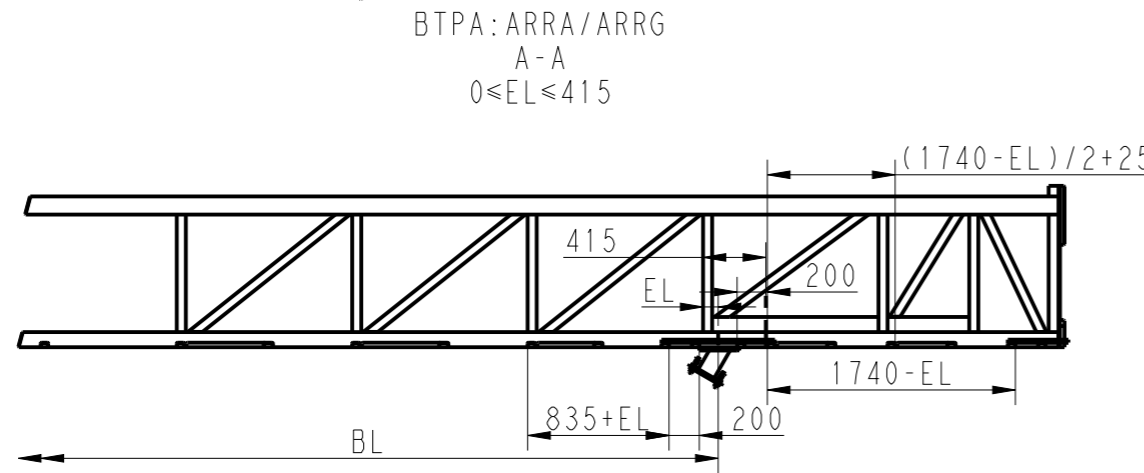
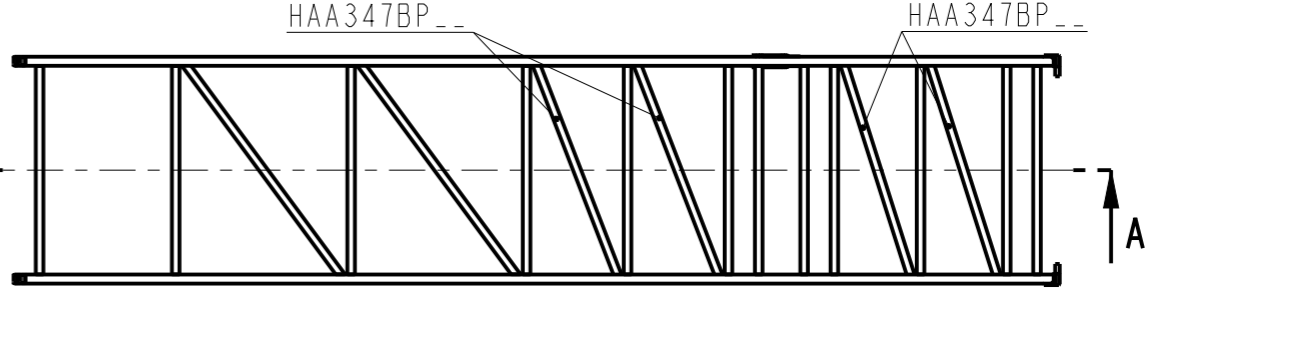
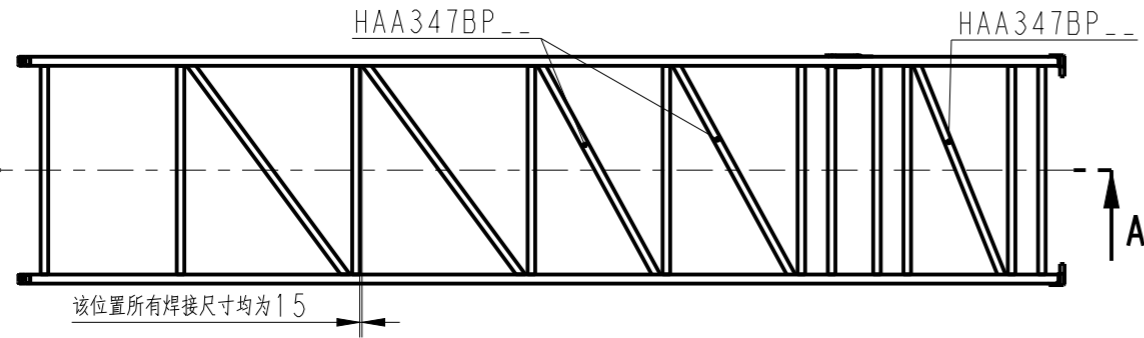
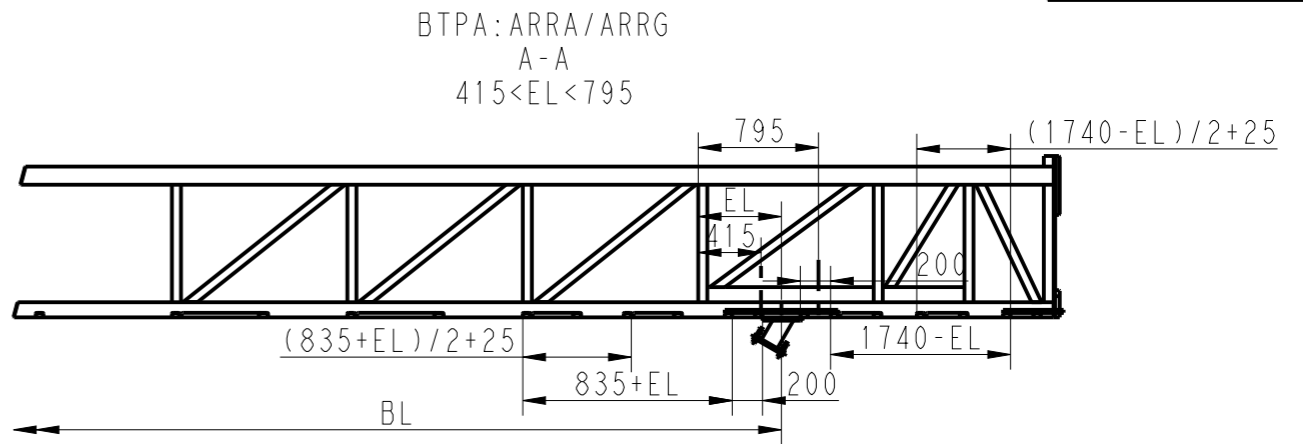
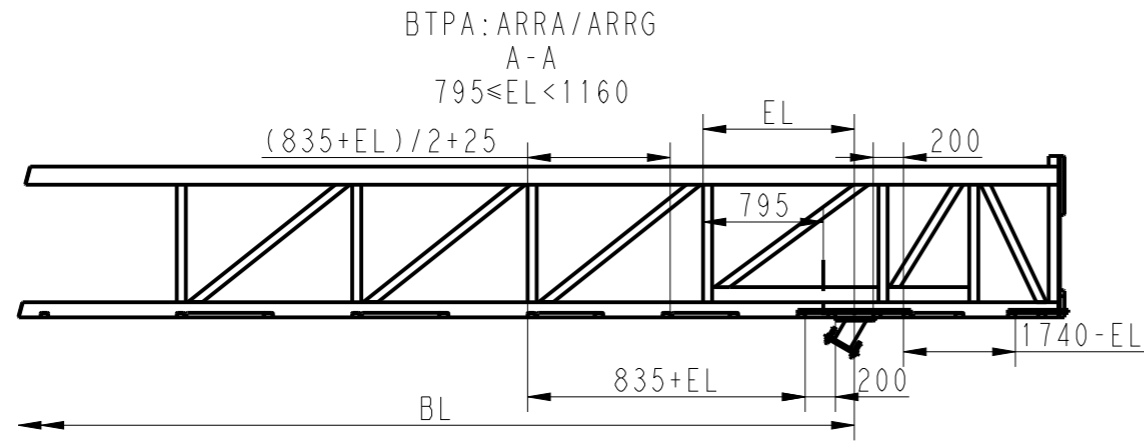
D

A

B

C

D



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ARRANGEMENT OF INTER. SUPPORT

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FINISH 表面:

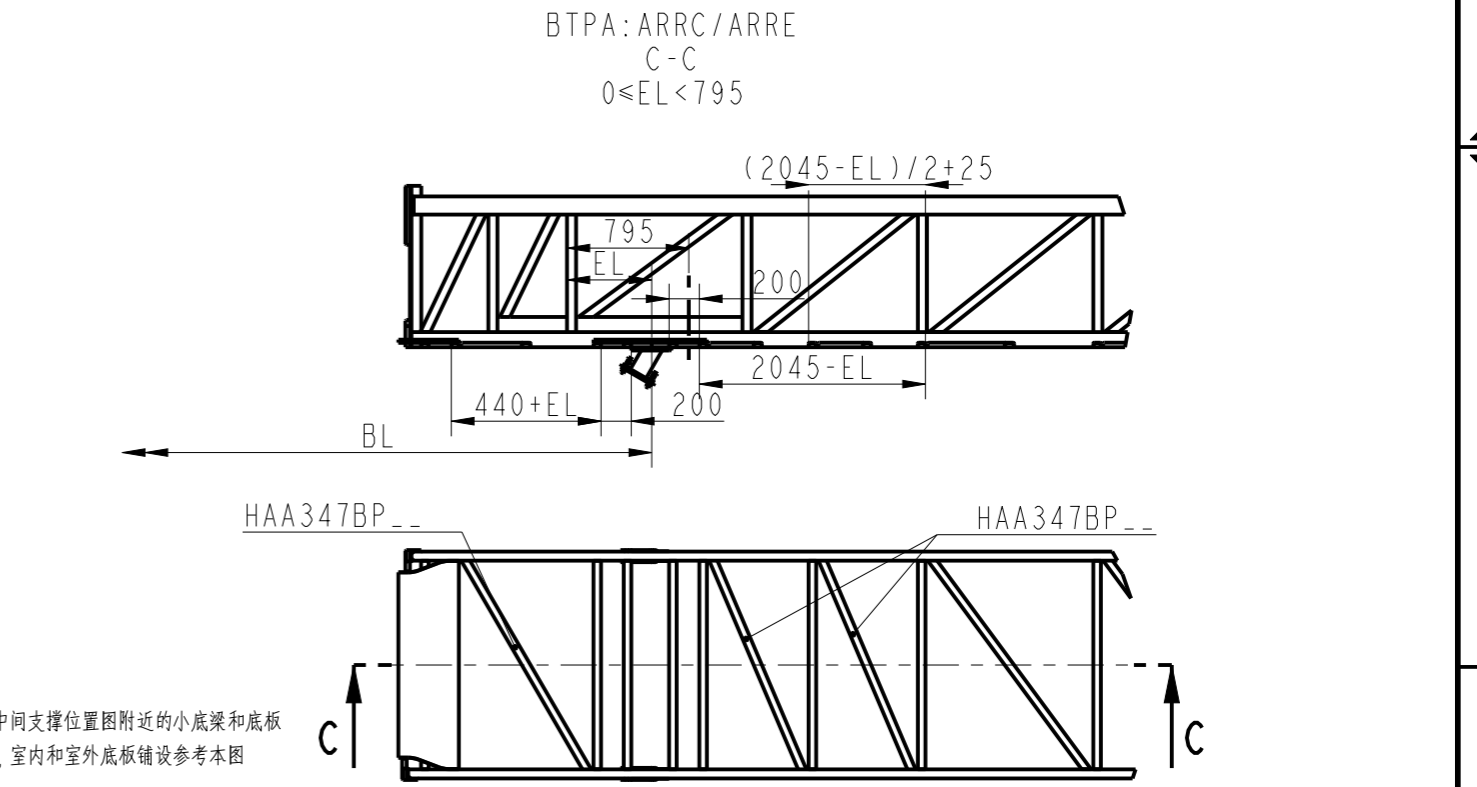
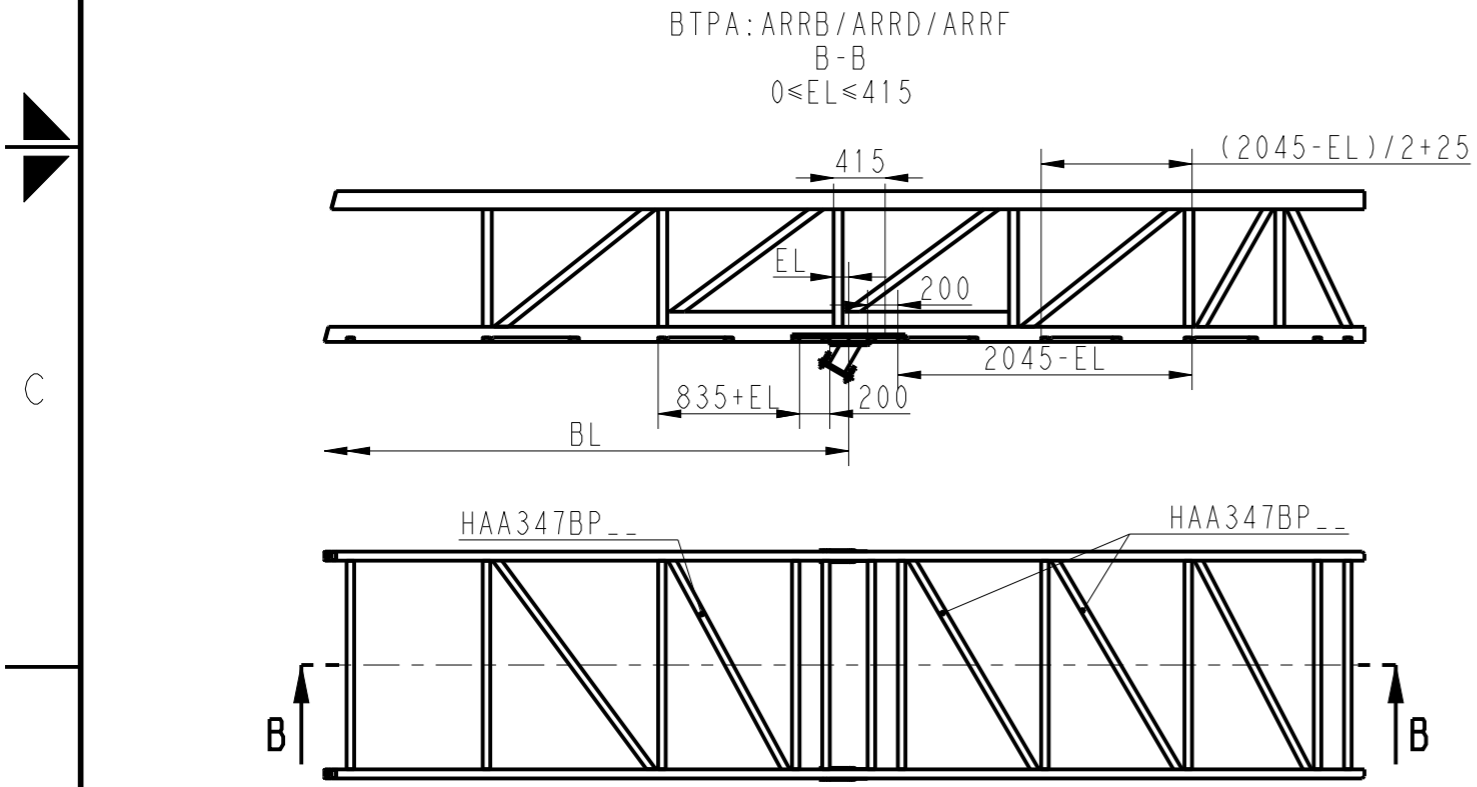
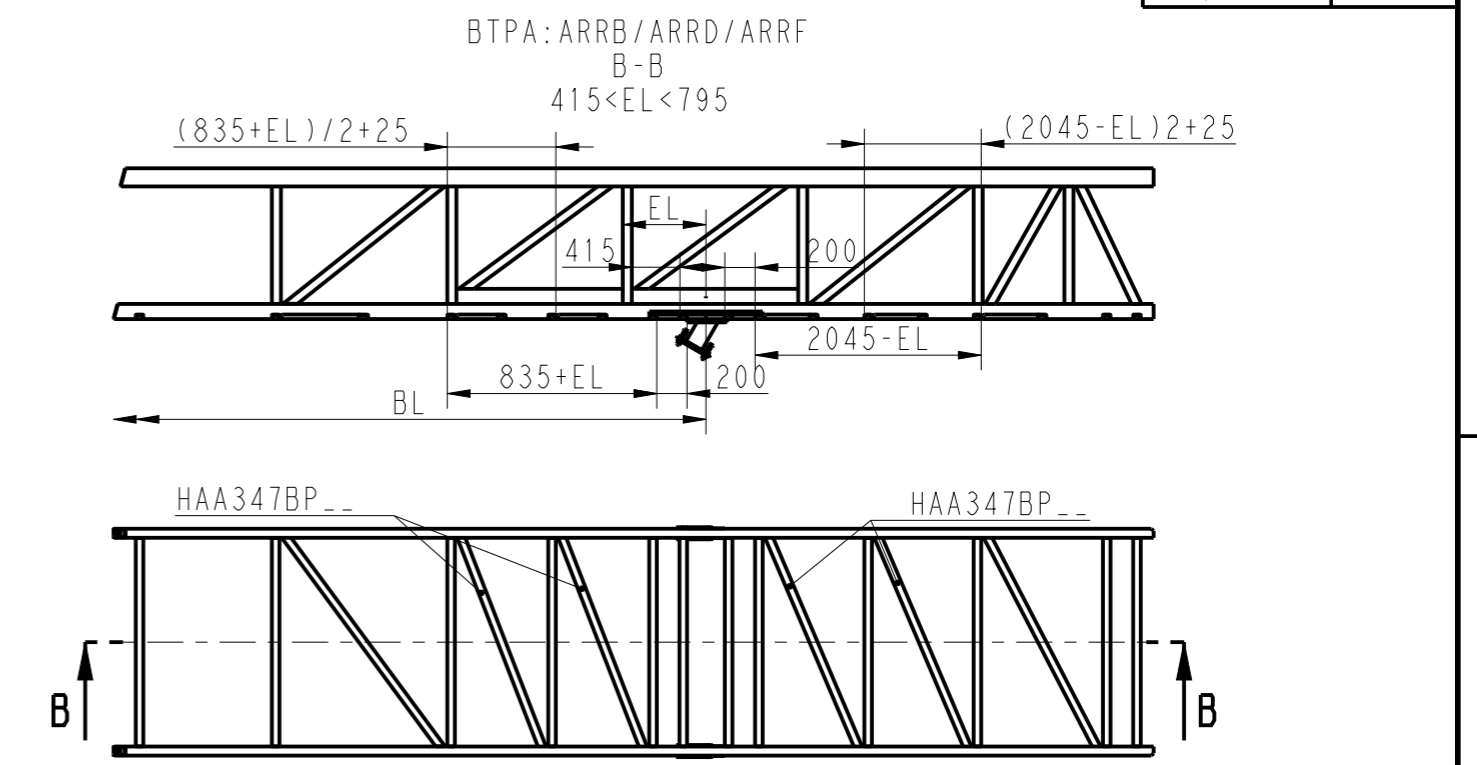
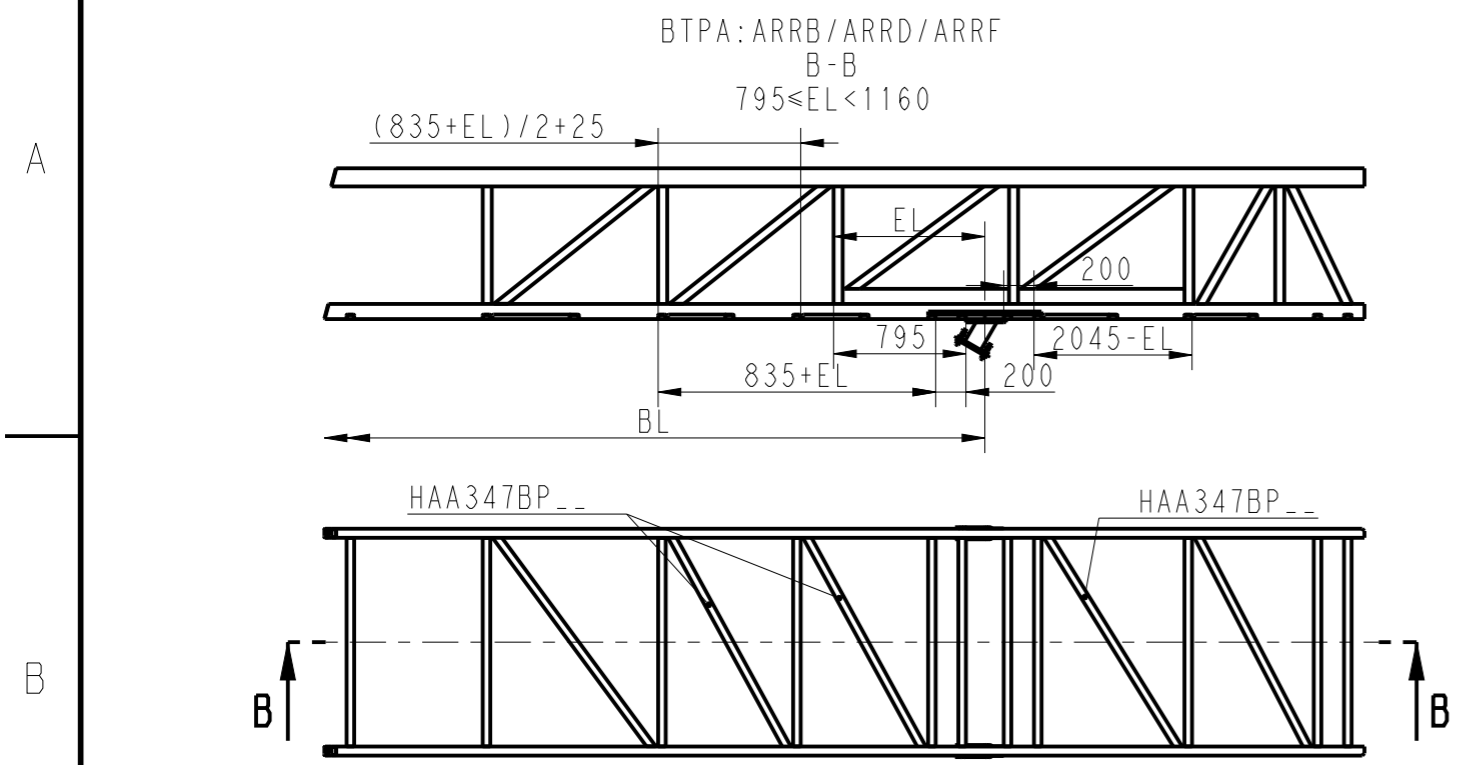
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1	ISO 2768-1 中性值 ISO 2768-1 MEDIUM	2	3	4
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A3	TOLERANCE 公差	TOLERANCE 公差	TOLERANCE 公差	z = LEG LENGTH ANSI/ASME Z39-21 98-29 8 WELDING SYMBOLS ARE USED ON THIS DRAWING. z = 焊脚尺寸 此图中焊接符号按照 ANSI/ASME Z39-21 98-29 8
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	>6-30 ±0.2	>3-6 ±0.5	>10-50 ±0.5°	
	>30-120 ±0.3	>6 ±1	>50-120 ±0.3°	
	>120-400 ±0.5		>120-400 ±0.15°	
	>400-1000 ±0.8		>400 ±0.1°	
	>1000-2000 ±1.2			
	>2000-4000 ±2			



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