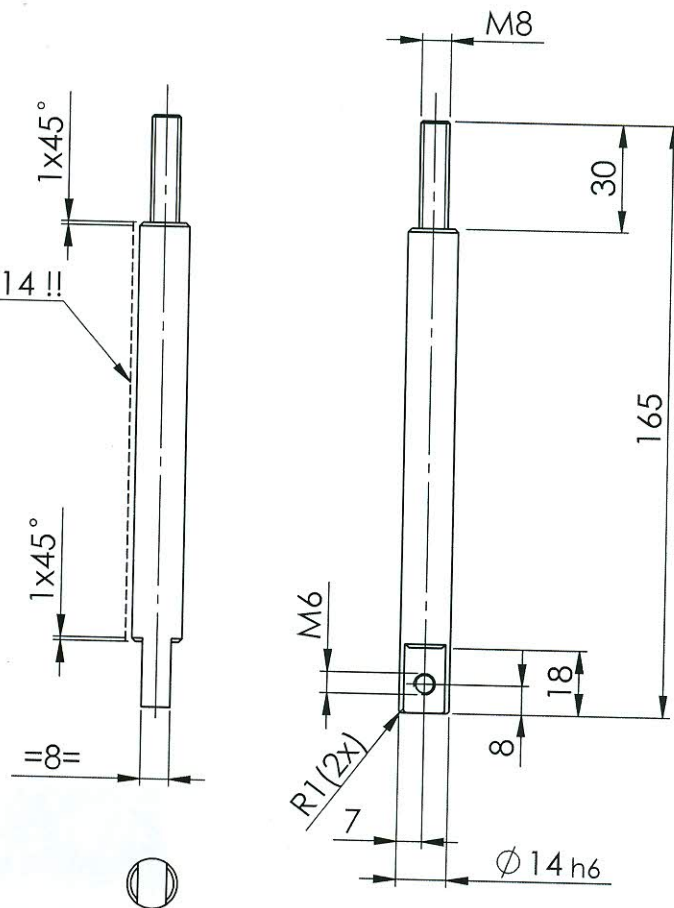


ONLY HARDENING THIS SURFACE $\phi 14$!!



Shaft according to Productnumber of INA: W14 corrosion resistant

Material: AISI420 / materialnumber 1.4034
or AISI440B / materialnumber 1.4112
HARDNESS: 550 HV + 70 HV (54 HRC + 4 HRC).

Remove sharp edges

surface texture according to NEN 3634		tolerances unless otherwise specified		NEN-ISO 1101			
R_a in MICRON (μm)	<input checked="" type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	dim ± 0.5	angle $\pm 1^\circ$	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/> <input type="checkbox"/>	assembly name	qty.
material AISI420 / AISI440B		weight: gr				general roughness <input checked="" type="checkbox"/>	
surface treatment: Surface treatment		heat treatment:					
part: SHAFT				scale 1:2		rev. date checked	
				units mm			
1				project number:		drawing number: 51.2865-1	
				checked		date	
				sheet: 1 of 1		format: A4	