

Dobrý den,
prosíme o nabídku na níže uvedená kladiva, která jsou určena do mlýna k mletí uhlí.
Model není k dispozici, prosím, nabídněte včetně ceny za model.

Předem děkujeme za brzkou odpověď.

S pozdravem
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ředitel
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Bezová 1658
147 00 Praha 4
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Offer for production and delivery of minimum possible quantity hammer heads from different materials as follow:

GS46MnSi4- W.No 1.5121 according drawing ME1-MP-DRW-12-HFC-ME-1000

GS42CrMo4-W.No 1.7231 according drawing ME1-MP-DRW-12-HFC-ME-1000

GX37CrMoV5- W.No 1.2343 according drawing ME1-MP-DRW-12-HFC-ME-1000

GS60CrSi5-W.No 1.3433 according drawing ME1-MP-DRW-12-HFC-ME-1000

GS90MnCr8- W.No 1.2848 according drawing ME1-MP-DRW-12-HFC-ME-1000

S355JRC according drawing ME1-MP-DRW-12-HFC-ME-3000 page2(Note: modified hammer for hard facing build up welding, to be produced without hard facing build up welding, not dimensioned radii can be changed from manufacturer from 1 to 5mm depending from technological possibilities for production.)

Hammer heads have to be in shell moulding according to the drawing ,proper cast, shot blasted and dressed.

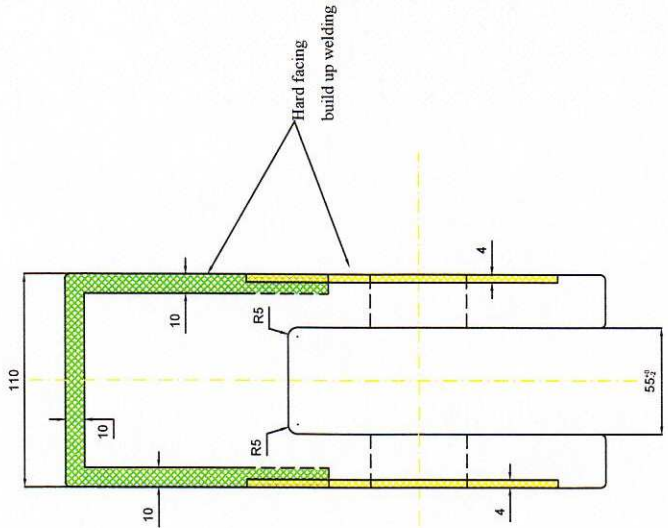
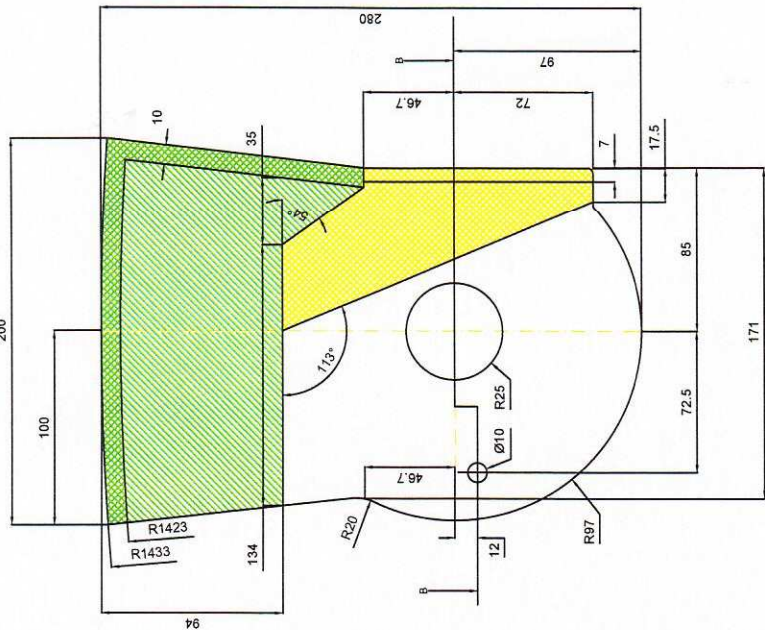
Casting tolerances according to ISO8026 CT11.

Not dimensioned radii can be changed up to 5mm depending from technological possibilities for production.

Non destructive examination-10%from produced hammers for each material- MT as per EN 1369 - Severity level LM2, AM2, SM2 – area of control: 80mm above and below the line of section B-B (drawing ME1-MP-DRW-12-HFC-ME-1000 and ME1-MP-DRW-12-HFC-ME-3000)

✓ Rz 16

Not Dimensioned radius R= 2.5 mm



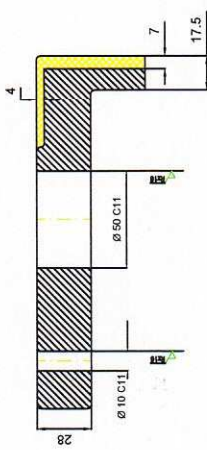
Casting material	S355JRC
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Tolerances

Casting	: GTB 17 DIN 1680, Bl. 1+2
Welded Fabrications	: BF ISO 13920
All other dimensions	: medium DIN ISO 2768
Surface symbols	: DIN ISO 1302
Geometrical tolerance	: DIN ISO 1101

For Information

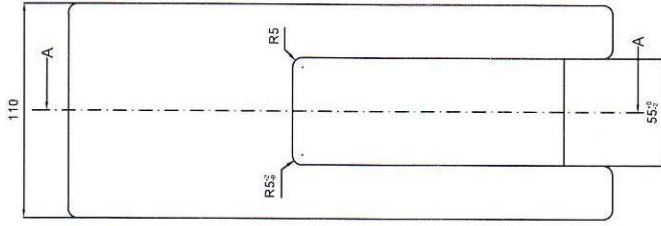
SECTION B - B



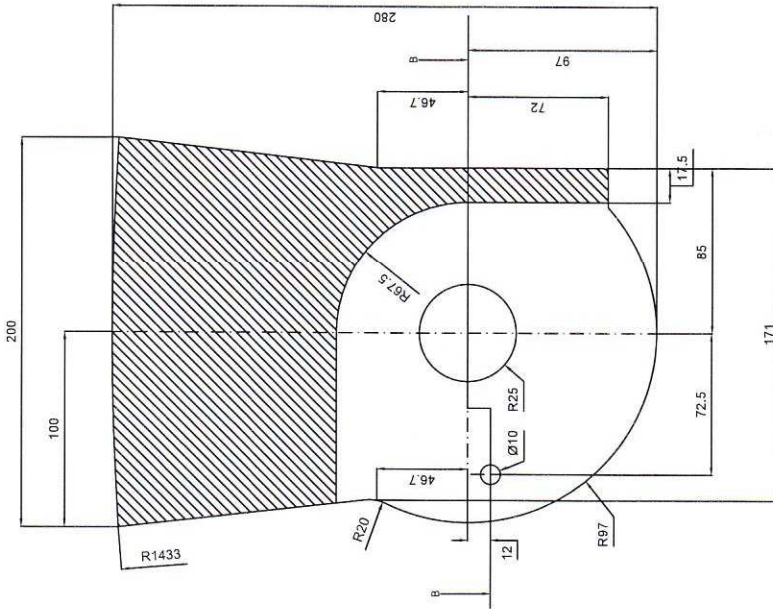
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SYSTEM		Prebeater - hammer	
TITLE			
HAMMER			
NAME	TM	12.12.2012	PAGE 1
DRAWN	TM	12.12.2012	
CHECK	TM	12.12.2012	
APP.			OF 2
PREPARATION/DESIGN		ME1-MP-DRW-12-HFC-ME-3000	
FOR COMMENTS			
NO	DESCRIPTION	DATE	NAME
01	Surface modification	03.01.13	TM
00	INITIAL ISSUE	12.12.12	TM
FILE:			
COPY RECORD	MEL	PP	ELE
	XX		XX

ISO 1161

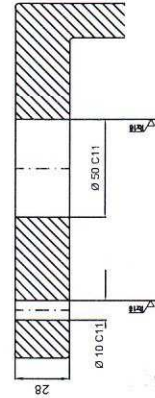
Not Dimensioned radius R= 2.5 mm



SECTION A - A



SECTION B - B



Tolerances

Casting	: GTB 17 DIN 1680, Bl. 1+2
Welded Fabrications	: BF ISO 13920
All other dimensions	: medium DIN ISO 2768
Surface symbols	: DIN ISO 1302
Geometrical tolerance	: DIN ISO 1101

SYSTEM CODE		THIRD ANGLE PROJECTION
SYSTEM		Prebeater - hammer
TITLE		HAMMER
NAME	DATE	PAGE 1
DRAWN TM	12.12.2012	OF 1
CHECK TM	12.12.2012	
APP		
PREPARATION/DESIGN		
FOR COMMENTS		
FOR CONSTRUCTION		
NO	DATE	NAME
01	12.12.12	TM
00	INITIAL ISSUE	
NO	DESCRIPTION	
01		

COPY RECORD	MEC	PIP	ELE	INC	CIV	OPS	XX

