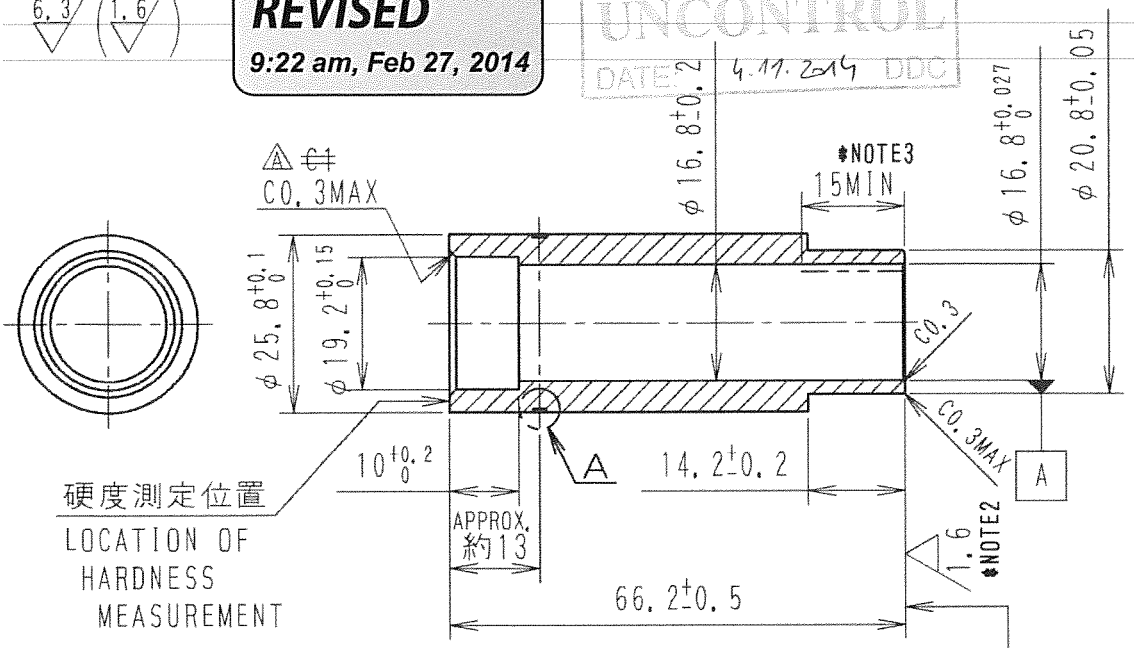
:成個数ヲ記入 ※改正記号ハ部品区分材料表ニヨル最新ノモノニヨルコト　補用対象部品ニハ『1』ヲ付与スル
ON THIS DRAWING　SEE THE PARTS LIST FOR THE LATEST DWG. NO.　FILL "1" FOR SPARE PARTS

| 品番 MI NO. | 部品管理記号 ITEM MARK | ※図面番号 DWG. NO. | ※※一式分個数 QUANT. | 名称 PART NAME | 材質 MATERIAL | 記事 REMARK | 補用 |
|---|---|---|---|---|---|---|---|
| / | A△A | 本図ニヨル THIS DWG | 1 | 吸入管継手 SUCTION TUBE JOINT | C15E | EN 10084 ~~EN 10277~~ △B | / |

SECTION PURCHASE UNCONTROL DATE 4.11.2014 DDC

6.3 (1.6)

**REVISED**
**9:22 am, Feb 27, 2014**



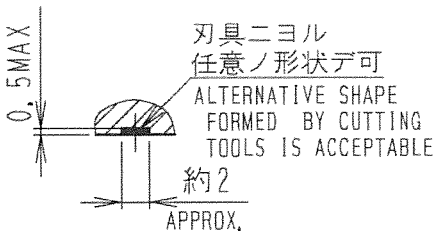

| ⊥ | 0.03 | A |
|---|---|---|

NOTES：1. カエリ，錆ナキコト。
TO BE FREE FROM BURRS AND RUST.
2. コノ面ニ傷ナキコト。
TO BE FREE FROM FLAWS ON THIS SURFACE.
3. φ16.8 +0.027 0 ノ範囲ヲ示ス。
THIS DIMENSION SPECIFIES THE RANGE OF φ16.8 +0.027 0 .
4. 硬度：HRB56.2～81.0（全試験力：980.7N）
HARDNESS:HRB56.2～81.0 (TOTAL TEST FORCE:980.7N)
5. 本部品ハ、指定化学物質ニ関スル購入品要素規格 ASB040004 ニ準拠スルコト。
TO CONFORM TO ASB040004.

加工剤、洗浄剤、防錆剤、包装仕様選定表示
Specification selection and indication for processing agent, cleaning agent, rust inhibitor, packaging

| 品ノ仕様、性質 ecification and aracteristic of rts | | | |
|---|---|---|---|
| | 水分管理 Water content control | 必要 Need | (不要) No need |
| | 耐錆性 Rust resistance | (発錆材) Rusting material | 非発錆材 Non-rusting material |
| | 形態 Form | ~~多孔質材~~ Porous material | ~~積層材~~ Laminate |
| | ソノ他 特記事項 Other special item | | |
| 縮機組込前洗浄ノ可否 eaning before assembling in compressor | | (可) Yes | 否 No |
| 縮機組込前洗浄工程ノ有無 istence of cleaning process before sembling in compressor | | (有) With | 無 Without |

工剤、洗浄剤、防錆剤、包装仕様ノ選定ハ以下ニヨルコト
e specifications of processing agent, cleaning agent, rust inhibitor and ckaging shall be selected as follows.
社内加工：C－11－4006
In-house parts
社外加工：AS36C227
Purchasing parts




詳細A(2:1)
DETAIL

For DDC

| | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| △B 2級 | BR140655 | 14/02/25 | (藤井) | 1 | | | | | | |
| | 誤記訂正 CORRECTION OF ERRORS 補用互換：有・(無) INTERCHANGEABILITY YES NO | | (藤井) シロムラ | 部番 ITEM | 塗装箇所 PLACE | 塗装種別 PAINT | 素地 FOUND | 工程 PROCESS | 仕上色 COLOR | 艶 GLOSS | 塗装（マタハ備考） REMARK |
| △A 2級 | BR124695 | 12/10/11 | (藤井) | 指示ナキ箇所ノ公差 TOLERANCE NOT INDICATED | | | | | | |
| | 寸法変更 CHANGE OF DIMENSION 補用互換：有・(無) INTERCHANGEABILITY YES NO | | (横井) 吉田(健) | 面取(CHAMFER):0～+0.5 削り中級(MEDIUM GRADE) | | | | | | |
| | | | | 作図沿革 DESIGNED ORIGIN | | | | | | |

| 承認 APPROVED | 照査 CHECKED | 設計 DESIGNED | 製図 DRAWN |
|---|---|---|---|
| | | | |

ダイキン工業株式会社 DAIKIN INDUSTRIES LTD　尺度 SCALE 1:1

作成日 DATE YR MO DA 12.09.06　(試作)・生産 TRIAL PRODUCTION

部品コード PART CODE JC121450

JT100G-VD@B
吸入管継手
SUCTION TUBE JOINT
4PC08093B