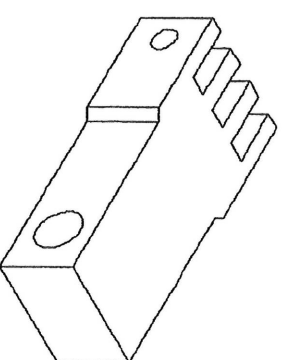
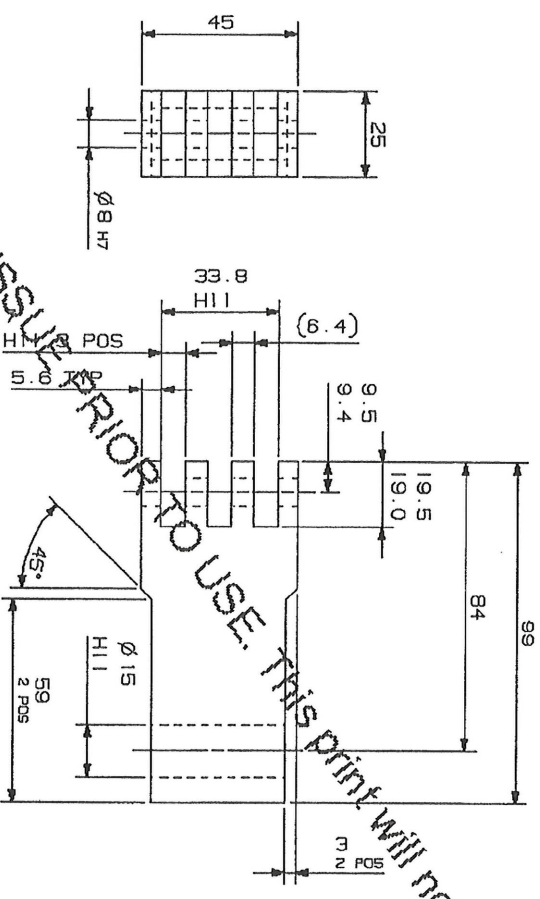
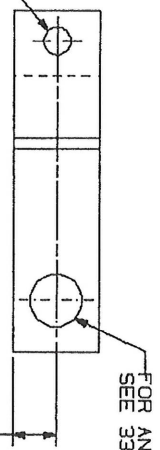




A		B		C		D		E		F																									
1		2		3		4		5		7																									
<p>ISSUED 19/06/2018. ENSURE PRINT IS CORRECT PRIOR TO USE. This print will not be subject to update</p>																																			
<p>ISO VIEW FOR REFERENCE ONLY</p> 																																			
<p>ALL DIMENSIONS IN mm</p> <p>IF IN DOUBT, ASK</p> <p>DO NOT SCALE DRAWING</p>																																			
																																			
<p>NOTES:</p> <ol style="list-style-type: none"> REMOVE ALL BURRS AND SHARP EDGES. EVERY COMPONENT MUST BE CLEARLY IDENTIFIED WITH JOB NUMBER POSITION NOT CRITICAL. PART MAY BE PACKAGED FOR IDENTIFICATION PURPOSES CORROSION PROTECTION TO JOB STANDARD S1000017 TYPE 1 COLOUR = WHITE OR SILVER GREY. ALL HOLE DIAMETERS AND TOL AFTER COATING 																																			
<p>USE ANCHOR PIN 334/L4235</p>  <p>FOR ANCHOR PIN SEE 334/L4533</p>																																			
<p>PH 1800</p>																																			
<p>LINEAR DEVIATIONS PERMISSIBLE DEVIATIONS PER SIZE RANGE</p> <table border="1"> <tr> <th>DIMENSION IN mm</th> <th>0.5 UP TO 3</th> <th>OVER 3 TO 6</th> <th>OVER 6 TO 30</th> <th>OVER 30 TO 100</th> <th>OVER 100 TO 400</th> <th>OVER 400 TO 1000</th> <th>OVER 1000 TO 2000</th> <th>OVER 2000 TO 3000</th> </tr> <tr> <td>EXTERNAL RADI & CHAMFERS</td> <td>10.1</td> <td>10.1</td> <td>10.2</td> <td>10.3</td> <td>10.5</td> <td>10.8</td> <td>11.2</td> <td>12</td> </tr> </table>												DIMENSION IN mm	0.5 UP TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 100	OVER 100 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 3000	EXTERNAL RADI & CHAMFERS	10.1	10.1	10.2	10.3	10.5	10.8	11.2	12						
DIMENSION IN mm	0.5 UP TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 100	OVER 100 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 3000																											
EXTERNAL RADI & CHAMFERS	10.1	10.1	10.2	10.3	10.5	10.8	11.2	12																											
<p>ANGULAR DEVIATIONS</p> <table border="1"> <tr> <th>SPACER SIZE OF ANGLE mm</th> <th>UP TO 10</th> <th>OVER 10 TO 30</th> <th>OVER 30 TO 100</th> <th>OVER 100 TO 400</th> <th>OVER 400 TO 1000</th> <th>OVER 1000 TO 2000</th> <th>OVER 2000 TO 3000</th> </tr> <tr> <td>GEOMETRIC TOLERANCE DEVIATIONS</td> <td>11</td> <td>10.5</td> <td>10.2</td> <td>10.1</td> <td>10.1</td> <td>10.1</td> <td>10.1</td> </tr> </table>												SPACER SIZE OF ANGLE mm	UP TO 10	OVER 10 TO 30	OVER 30 TO 100	OVER 100 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 3000	GEOMETRIC TOLERANCE DEVIATIONS	11	10.5	10.2	10.1	10.1	10.1	10.1								
SPACER SIZE OF ANGLE mm	UP TO 10	OVER 10 TO 30	OVER 30 TO 100	OVER 100 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 3000																												
GEOMETRIC TOLERANCE DEVIATIONS	11	10.5	10.2	10.1	10.1	10.1	10.1																												
<p>TOLERANCES GOVERN TO STD CORR. TOLERANCE K</p> <table border="1"> <tr> <th>SPACER SIZE OF ANGLE mm</th> <th>UP TO 10</th> <th>OVER 10 TO 30</th> <th>OVER 30 TO 100</th> <th>OVER 100 TO 400</th> <th>OVER 400 TO 1000</th> <th>OVER 1000 TO 2000</th> <th>OVER 2000 TO 3000</th> </tr> <tr> <td>STRAIGHT/PLAT</td> <td>0.05</td> <td>0.1</td> <td>0.2</td> <td>0.4</td> <td>0.8</td> <td>0.8</td> <td>1</td> </tr> <tr> <td>PERPENDICULAR</td> <td>0.4</td> <td>0.4</td> <td>0.4</td> <td>0.8</td> <td>0.8</td> <td>1</td> <td>1</td> </tr> </table>												SPACER SIZE OF ANGLE mm	UP TO 10	OVER 10 TO 30	OVER 30 TO 100	OVER 100 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 3000	STRAIGHT/PLAT	0.05	0.1	0.2	0.4	0.8	0.8	1	PERPENDICULAR	0.4	0.4	0.4	0.8	0.8	1	1
SPACER SIZE OF ANGLE mm	UP TO 10	OVER 10 TO 30	OVER 30 TO 100	OVER 100 TO 400	OVER 400 TO 1000	OVER 1000 TO 2000	OVER 2000 TO 3000																												
STRAIGHT/PLAT	0.05	0.1	0.2	0.4	0.8	0.8	1																												
PERPENDICULAR	0.4	0.4	0.4	0.8	0.8	1	1																												
<p>MATERIAL: 5001/1050 - WROUGHT STEEL</p> <p>FINISH: SEE NOTES</p> <p>HEAT TREATMENT: SEE NOTES</p> <p>TITLE: BL656 RETRACTION ANCHOR BLK ST 2</p> <p>CLASSIFIED IN BLOCK (not valid)</p> <p>DRAWING NUMBER: 334/L4225</p> <p>SHEET NUMBER: 1 OF 1</p> <p>SCALE: A2 1:1</p> <p>DATE: 08/01/12</p> <p>DRAWN IN ACCORDANCE WITH STD 00024</p> <p>LOADALL</p> <p>MASS (kg): 0.662</p> <p>THIS DRAWING IS THE ORIGINAL PROPERTY OF</p>																																			
<p>CHECKED BY: Smeekery Smeekery</p> <p>AUTHORISED BY: Smeekery Smeekery</p> <p>PI No: 858725_AA</p> <p>DATE: 02/12</p> <p>DRAWN: 6 0 JONES</p> <p>ISSUE: FIRST ISSUE</p>																																			