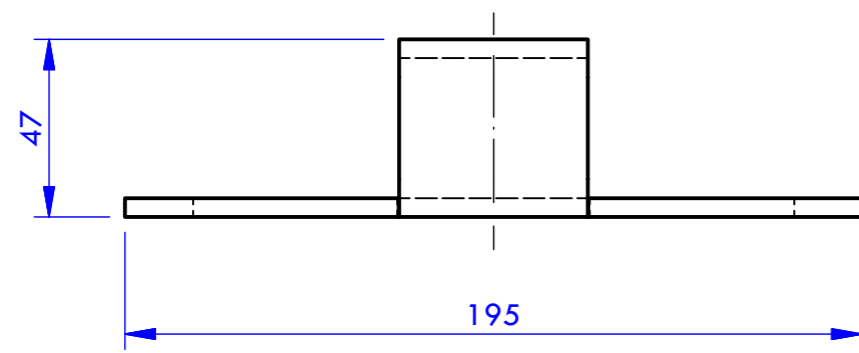
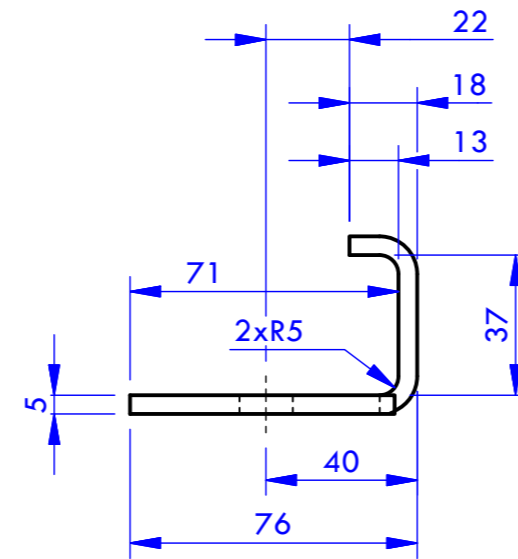


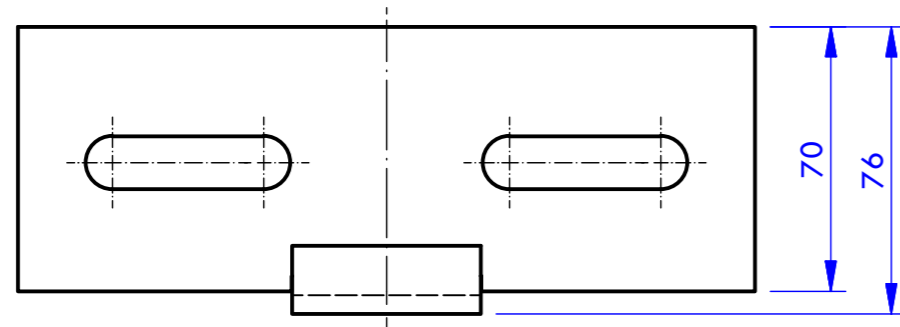
### FRONT VIEW



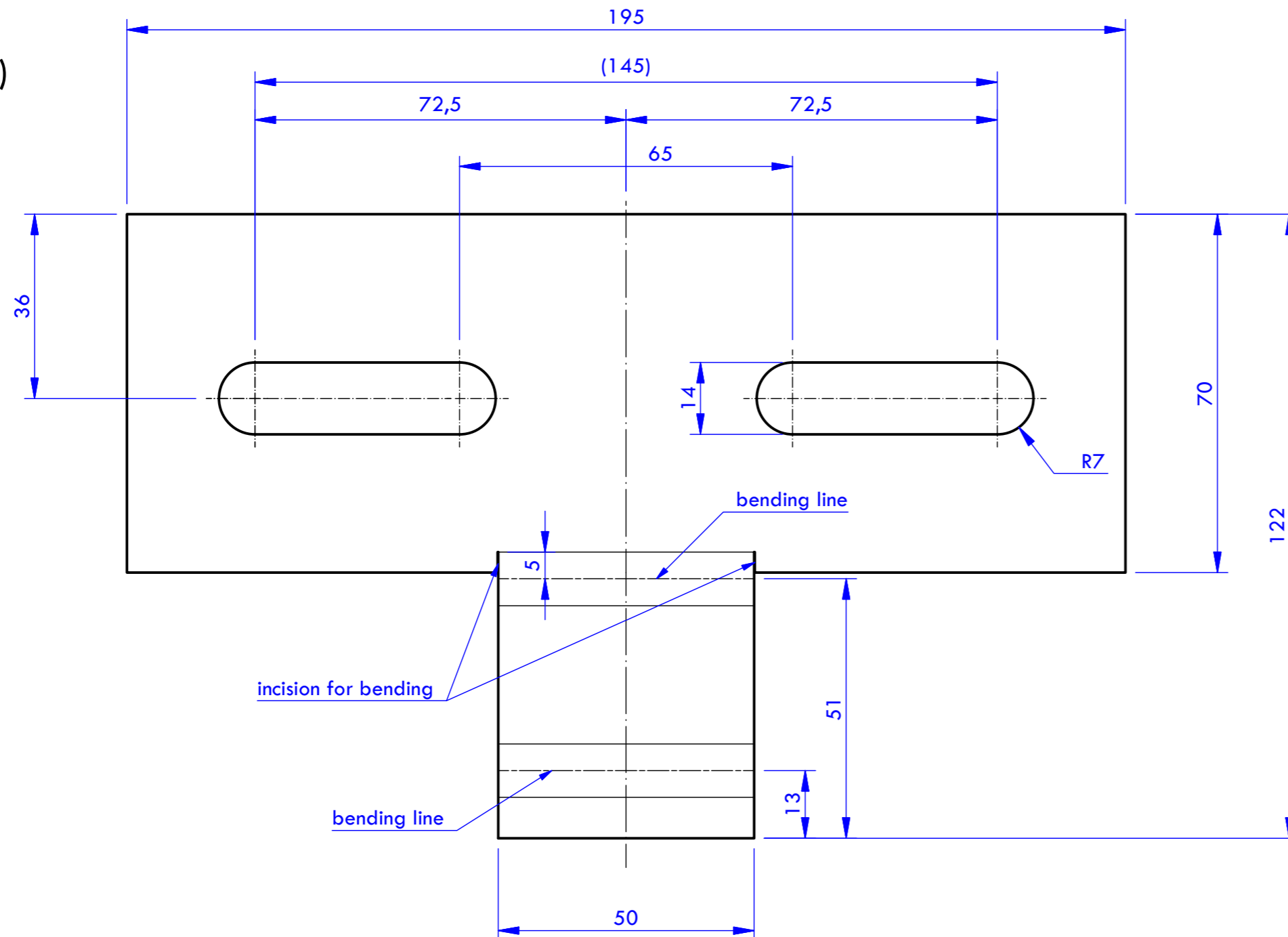
### SIDE VIEW



### TOP VIEW



Q (1:1)



### ISO 2768-1: 1992 Tolerances for linear dimensions

Tolerance class	Permissible deviations (mm)									
	Designation	Description	over 0.5 upto 3	over 3 upto 6	over 6 upto 30	over 30 upto 120	over 120 upto 400	over 400 upto 1000	over 1000 upto 2000	over 2000
c	coarse	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4	

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### Quality control block EN

Certificates : If in the parts list column P = Y, then material certificate is required and must be presented  
If in the parts list column P = N, then no material certificate is required

Flanges : If not specified in the drawing then all flanges are positioned following sketch

Welding : If not specified in the drawing then all welds are workshop continuous welds

Symbols according to EN 22553

Workshop welding :

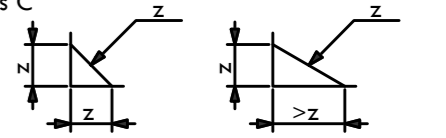
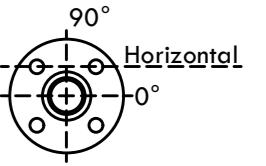
Site welding :

Pressure parts : Quality level according to EN ISO 5817 class B

Not Pressure parts : Quality level according to EN ISO 5817 class C

If not specified then the weld thickness z = min. plate thickness

z-value is the smallest length of the fillet weld



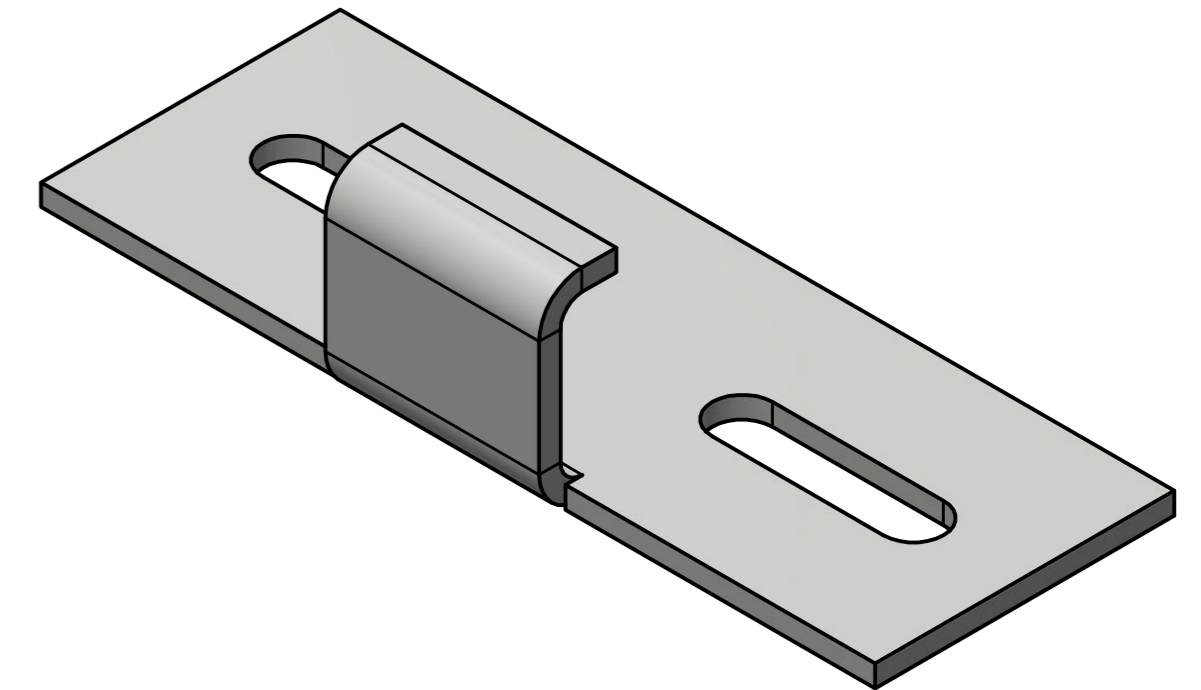
Surface preparation : Grinding all welding areas

Cleaning and degreasing the visible parts

Surface finishing : Yes/No: NO (execution: See painting instructions)

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### Isometric View



Revision	Status	Signed by	Date	Revision description
C	Approved	PKU	04.09.2014	3D update

Document no.	Document Title
KC030877	DWS STD CMPT VH-clamp

Engineering part no.	Project No.	Project name
V101061 - R03	T.09135	NPD Standard DWS parts

Format	Scale	Projection	Page no.
A2	1:2		
2-00021945.iam			Weight (kg)
			0,587 kg

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### Bill Of Material

Rev.	Item	Qty	Filename	Weight	Eng. Part	Eng. Part Rev.	Description
	1	1	2-00021944	0,6 kg	V009233	R00	Steel plate EN 10025-2, S235JR, 1.0038, hot rolled, 5mm, Class B