

Total weight: 190,5 kg

Partlist continued in OP-drawing	Weight = 72,5 kg
Z1 1 Guiding racket for cable basket	27,5
4 6 Nut	0
3 12 Plain washer	0
2 6 Screw	0
1 1 PLS	4,5
1 Cable basket parts	0
1 G34-8-HB-A2-OP1	0

From	Mkuitinen
DATE	28.11.2001
TITLE	Cable basket
Specifiation	G34-8-HB-A2.dwg
Scale	1:10
Size	A2
Department	
Sum	
Weight	
Rev	

REQUIREMENTS for FABRICATION and MATERIALS	TKd
See Drawing	MKu
(Cook is Number of the Crane)	U-Im
B 21.01.091 Converted from Vertex,	
A 111201 Approved for production	
Rev Date Description	
Included in	

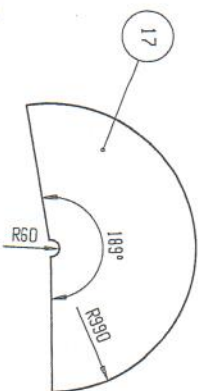
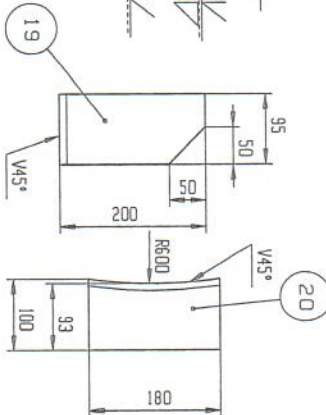
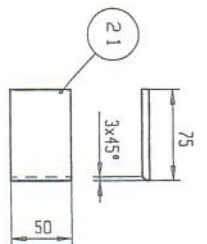
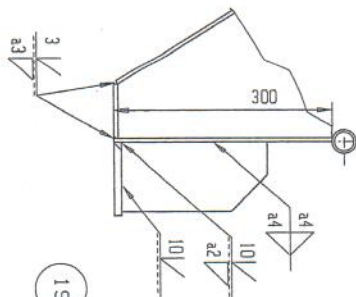
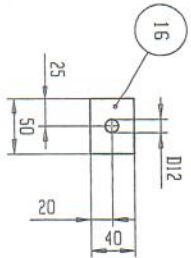
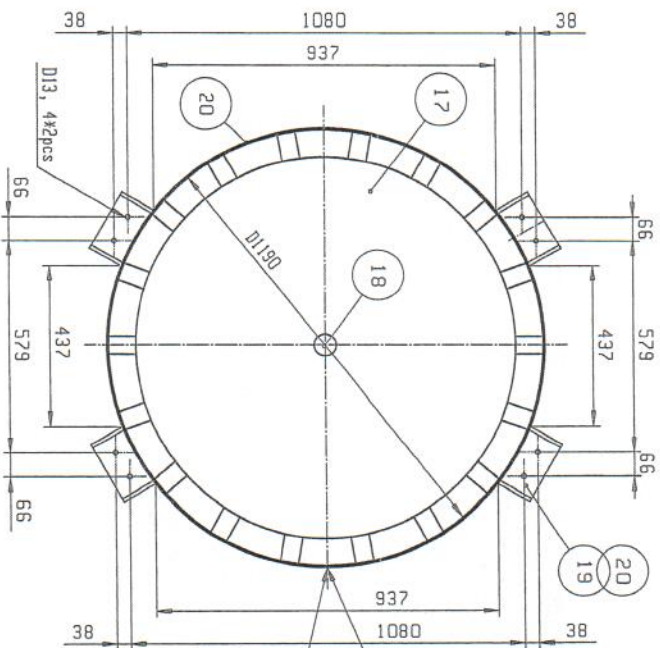
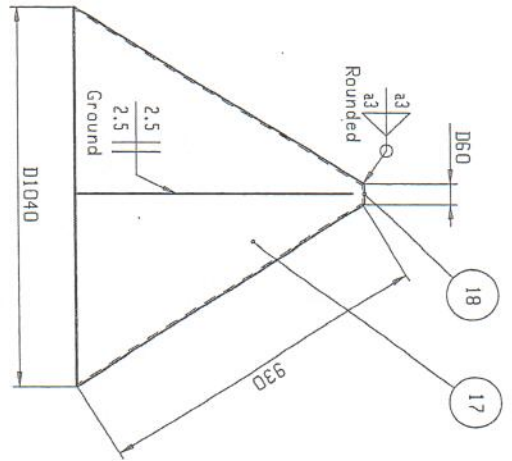
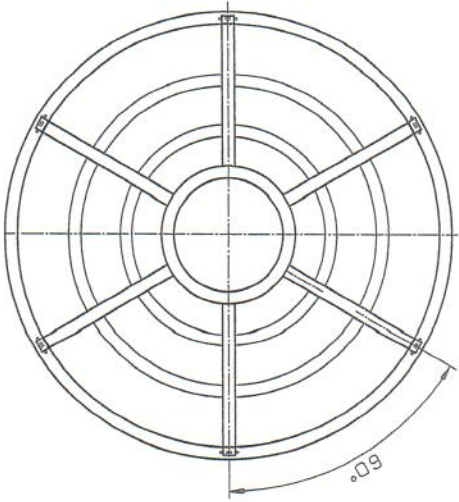
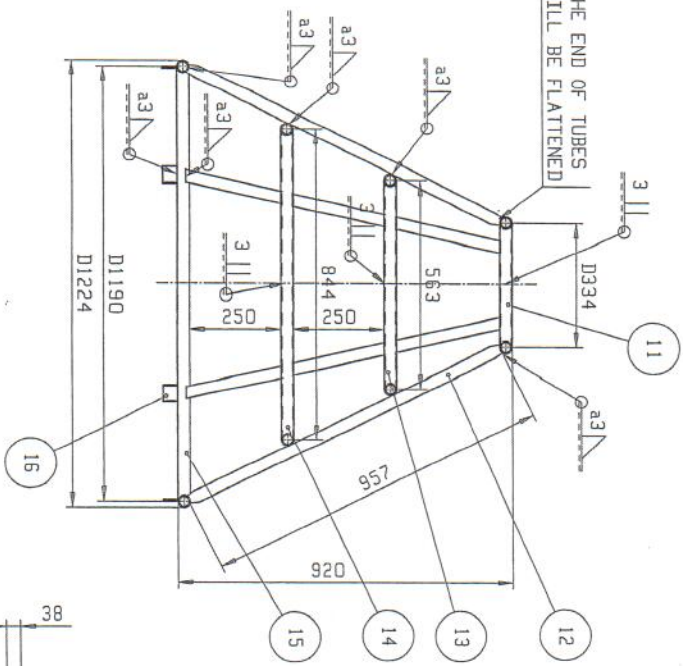
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KONECRANES

Drawing no. **G348-HB-A2**

Rev **B**

THE END OF TUBES
WILL BE FLATTENED



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WELDS AND TOLERANCES

See Drawing Gxxx-qf20
(Gxxx is Number of the Crane)

No	Qty	Description	Specification & Material	Scope	Unit Weight	Rev
20	4	FL10	S235JRG2		5.6	
19	8	PL10	S235JRG2		12	
18	1	PL5	S235JRG2		0.1	
17	1	PL5	1070x1980		63.6	
16	6	FLat bar	FL50x6x40		0.6	
15	1	Steel tube	D33.7x3.2 L=3770		9.1	
14	1	Steel tube	D33.7x3.2 L=2660		6.4	
13	1	Steel tube	D33.7x3.2 L=1770		4.3	
12	6	Steel tube	D33.7x3.2 L=950		13.8	
11	1	Steel tube	D33.7x3.2 L=1055		2.5	

Appd: 28.11.2001 Date: p_G348-HB-A2-OP1

Check: N. KUITTINEN

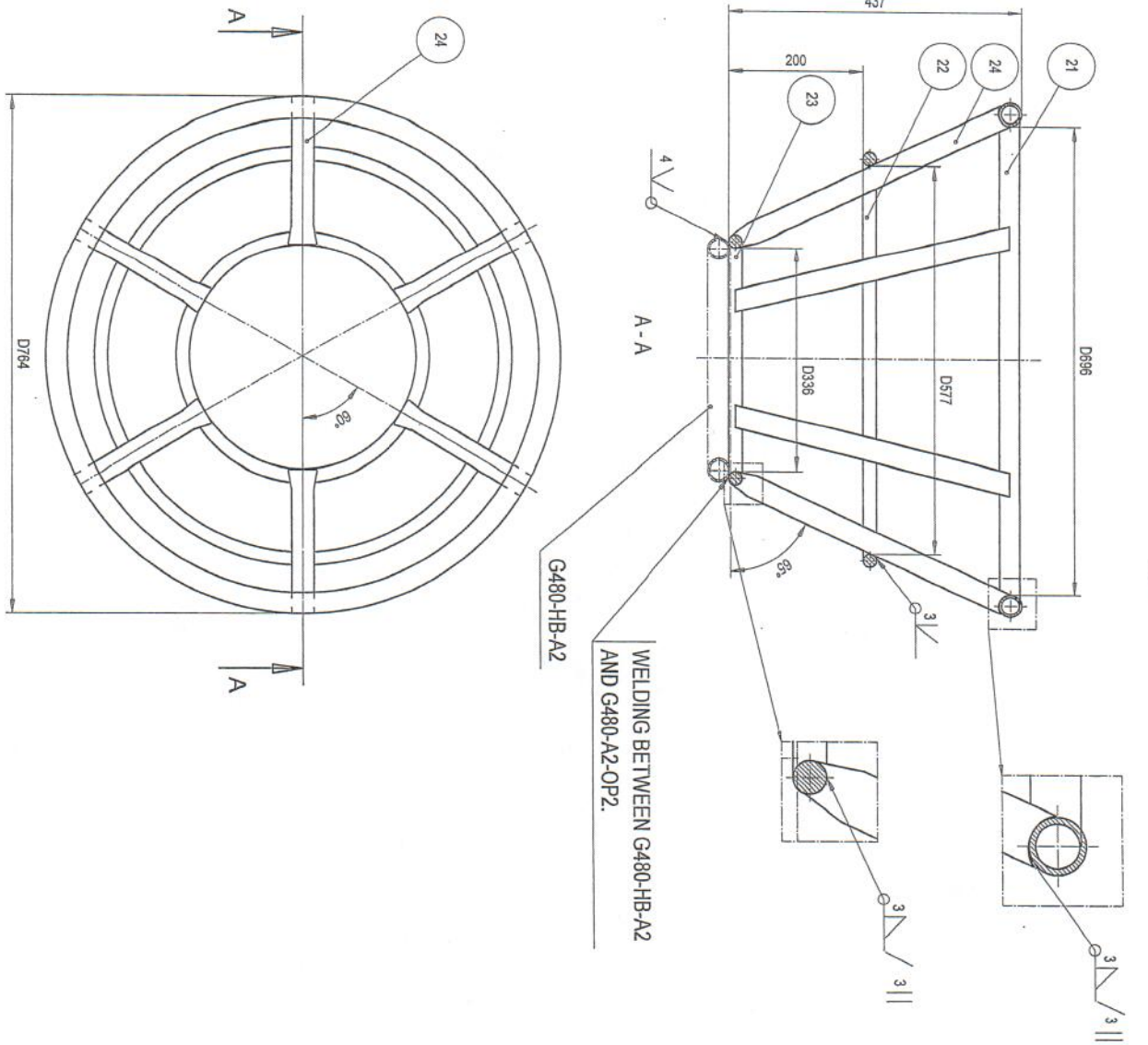
Dr: N. KUITTINEN

Scale: 1:10

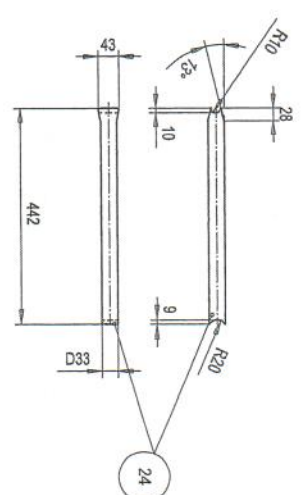
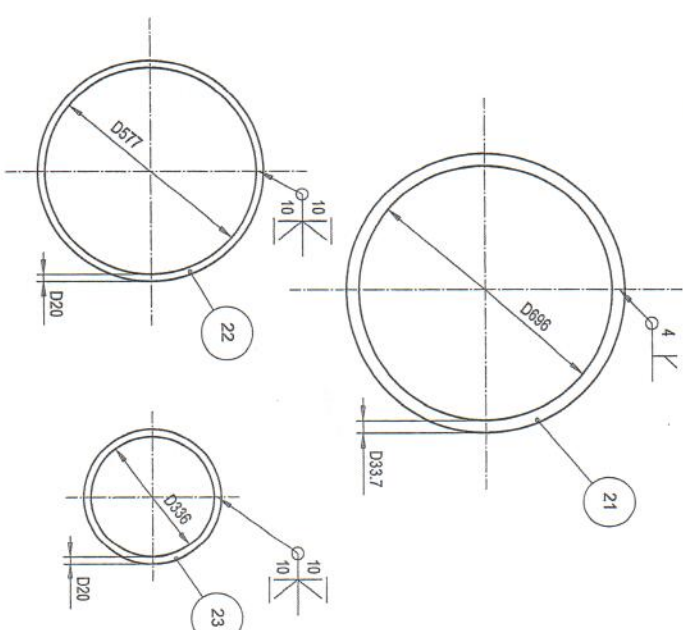
Rev: A

KCI
KONECRANES VTC CORP.
FINLAND

Drawing no. G348-HB-A2-OP1



WELDING BETWEEN G480-HB-A2 AND G480-A2-OP2



Part No.	Description	Quantity	Weight (kg)
21	6 TUBE	6	6.6
22	1 ROUND BAR	1	2.9
23	1 ROUND BAR	1	4.9
24	1 TUBE	1	1.1

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WELDS AND TOLERANCES
See Drawing G480-CP2
(Specify Number of the Class)

Rev	Date	Description	Drawn	App'd	Mk'd
A		Manufactured P.S. 21 Changed	P.S.		
A		Approved for production	P.S.		
Rev	Date	Description	Drawn	App'd	Mk'd
		G480-433			



Check	Drawn	App'd	Date	Part No.	Scale	Rev
	P.S.		14094	G480-HB-A2-OP2_b	1:10	A2
TITLE CABLE BASKET FOR						
Drawing No. G480-HB-A2-OP2						
						B