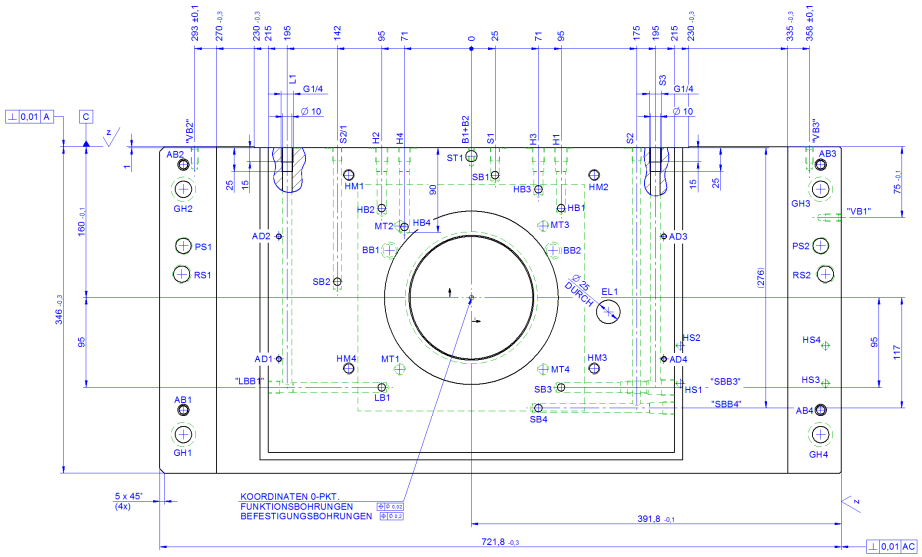

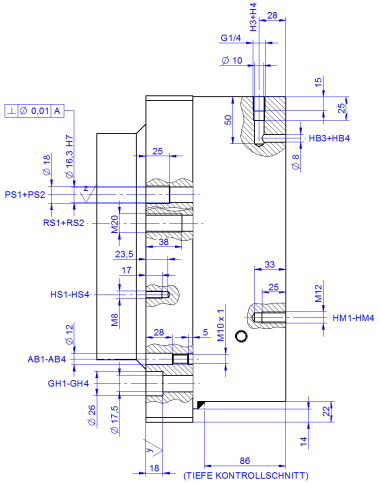

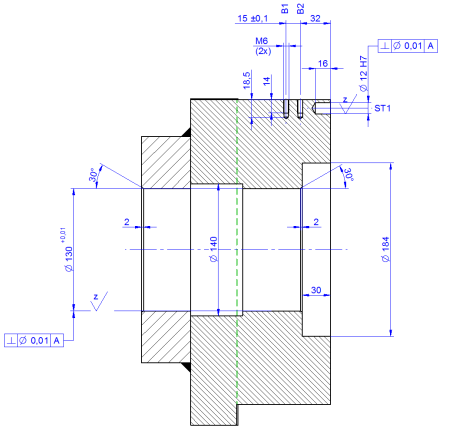

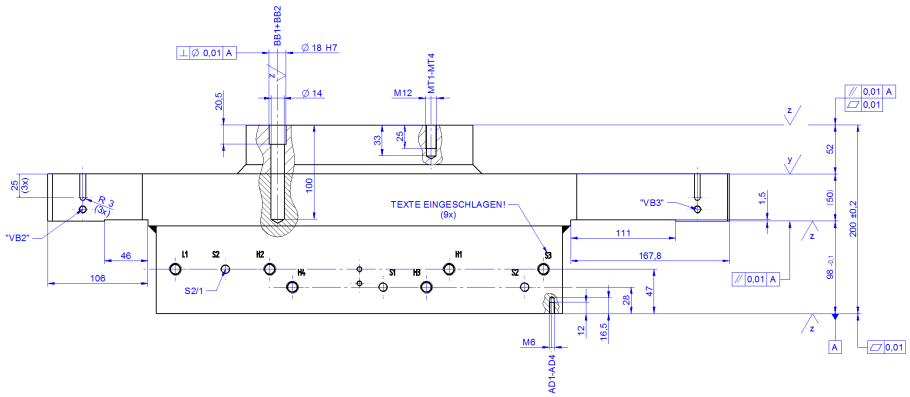

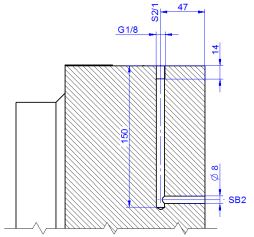

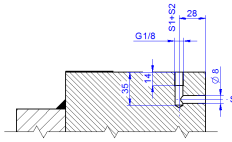

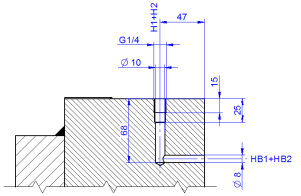

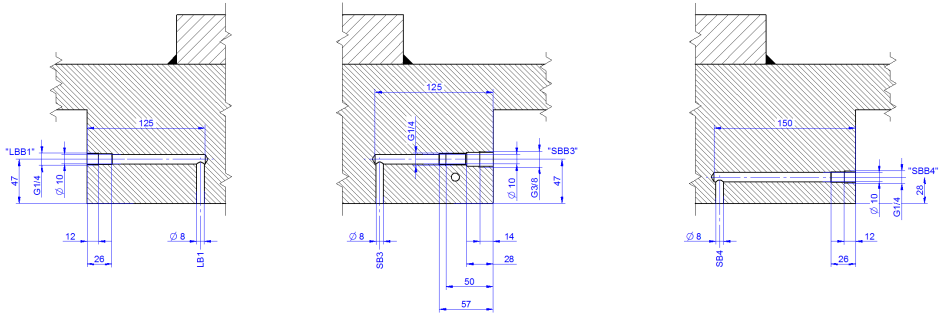

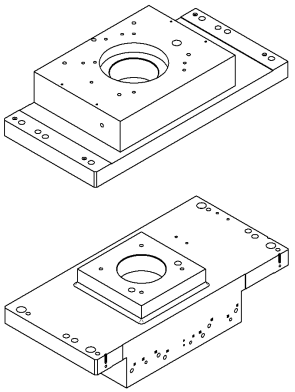

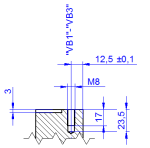

Koordinaten		
Position	X	Y
AB1	-305.000	-119.000
AB2	-305.000	141.000
AB3	370.000	141.000
AB4	370.000	-119.000

Koordinaten		
Position	X	Y
AD1	-204.000	-65.000
AD2	-204.000	65.000
AD3	204.000	65.000
AD4	204.000	-65.000

Koordinaten		
Position	X	Y
BB1	-86.600	50.000
BB2	86.600	50.000

Koordinaten		
Position	X	Y
EL1	145.000	-15.000

Koordinaten		
Position	X	Y
GH1	-305.000	-145.000
GH2	-305.000	115.000
GH3	370.000	115.000
GH4	370.000	-145.000

Koordinaten		
Position	X	Y
HB1	95.000	95.000
HB2	-95.000	95.000
HB3	71.000	115.000
HB4	-71.000	75.000

Koordinaten		
Position	X	Y
HM1	-130.000	130.000
HM2	130.000	130.000
HM3	130.000	-75.000
HM4	-130.000	-75.000

Koordinaten		
Position	X	Y
HS1	221.000	-91.000
HS2	221.000	-51.000
HS3	375.000	-91.000
HS4	375.000	-51.000

Koordinaten		
Position	X	Y
LB1	-95.000	-95.000

Koordinaten		
Position	X	Y
MT1	-76.014	-76.014
MT2	-76.014	76.014
MT3	76.014	76.014
MT4	76.014	-76.014

Koordinaten		
Position	X	Y
PS1	-305.000	55.000
PS2	370.000	55.000

Koordinaten		
Position	X	Y
RS1	-306.800	25.000
RS2	375.000	25.000

Koordinaten		
Position	X	Y
SB1	25.000	130.000
SB2	-142.000	17.000
SB3	95.000	-95.000
SB4	71.000	-117.000

Koordinaten		
Position	X	Y
ST1	0.000	150.000

R_z	√	63	20	6.3
R_a	√	12,5	3,2	0.8
HPC Norm	√	▽	▽▽	▽▽▽
(DIN 3141)	~	▽	▽▽	▽▽▽

SCHWEISSTEIL SAUBER VERPUTZT, SPANNUNGSFREI
GEGLÜHT UND SANDGESTRAHLT
ALLE MASSE FERTIGMASSE
= BEARBEITUNGSZUGABE 3mm
FREIMASSTOLERANZ NACH DIN 8570 T.1 GRAD A
BRENNSCHNITTE NACH DIN 2310 T3 GÜTE II

Gefertigt aus Schweissteil Grundgestell 14664.101.036.01_Guss

ALLE UNBEZEICHNETEN KANTEN
GEBROCHEN 0,3x45°

Nummer	Änderungsbeschreibung	Datum	Name
-	-	-	-

Werkstoff: St52	Gewicht: 187kg	Zeichnungsnummer: 13110.101.036.91_Guss	
Gezeichnet: 13.11.2014 Gansberger	Maßstab: 1:2	HELLMERICH PROJEKTE · KONZEPTE	CAD ZEICHNUNG
Projekt: "HPC"		Zeichnungsart: Solid Edge	

Grundgestell

Schriftfeldnummer: 14664.101.036.01

Blatt 1 von 1 | Format: A0

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