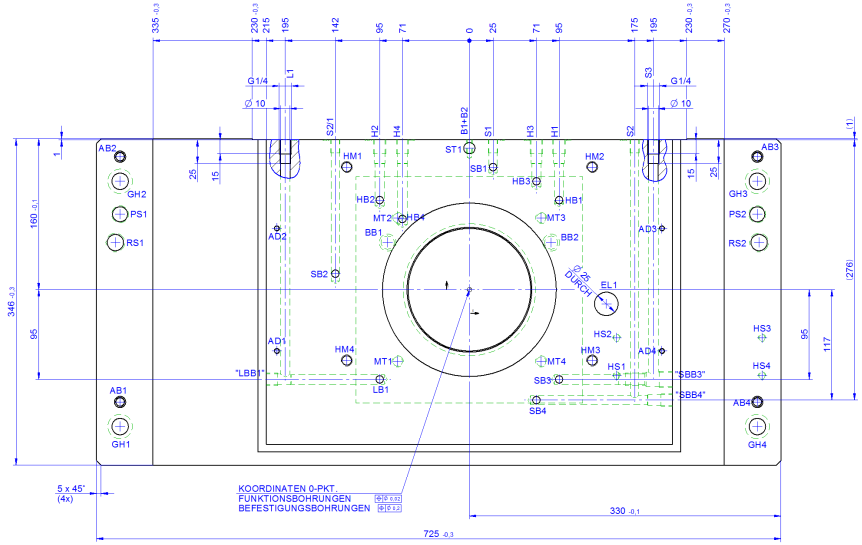

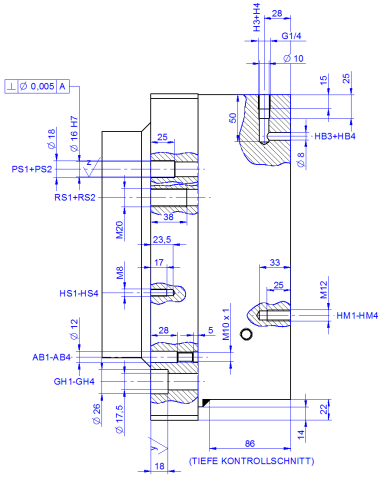

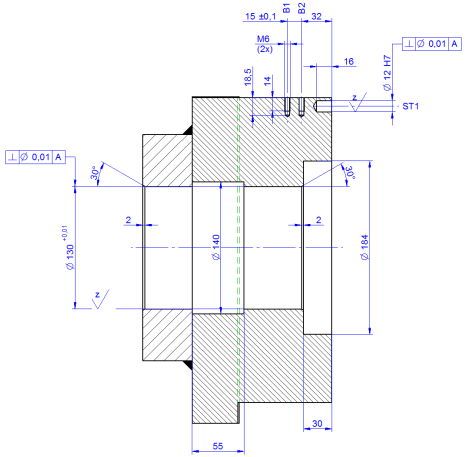

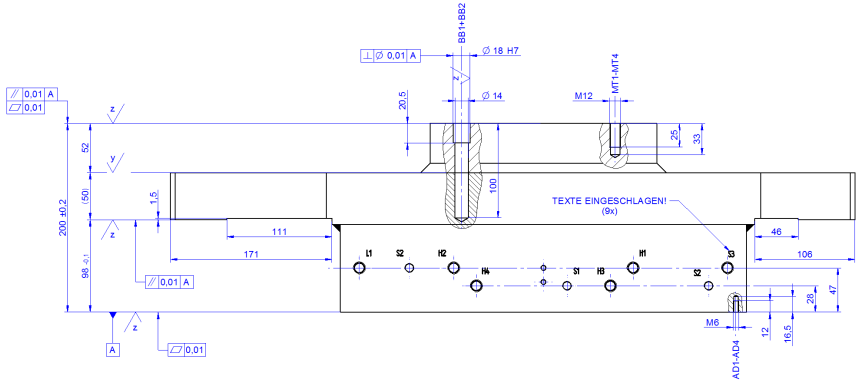

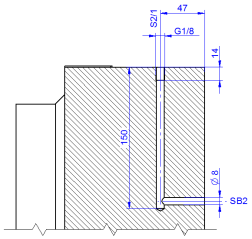

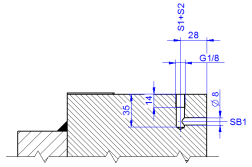

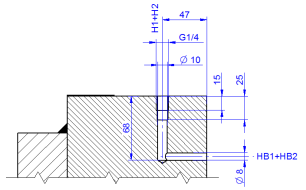

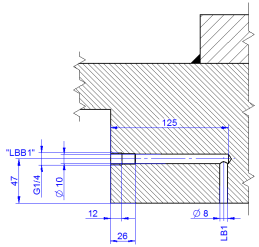

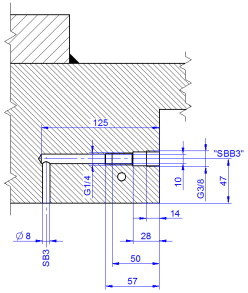

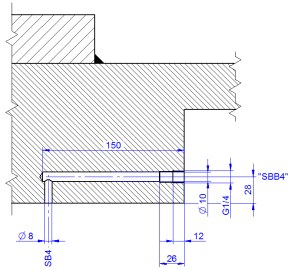

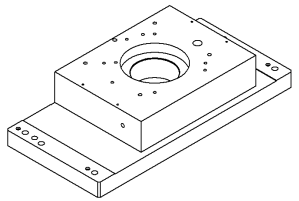

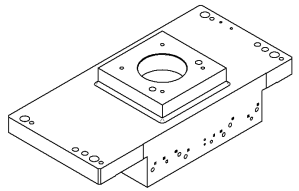

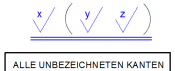

Koordinaten		
Position	X	Y
AB1	-370.000	-119.000
AB2	-370.000	141.000
AB3	305.000	141.000
AB4	305.000	-119.000

Koordinaten		
Position	X	Y
AD1	-204.000	-65.000
AD2	-204.000	65.000
AD3	204.000	65.000
AD4	204.000	-65.000

Koordinaten		
Position	X	Y
BB1	-86.600	50.000
BB2	86.600	50.000

Koordinaten		
Position	X	Y
EL1	145.000	-15.000

Koordinaten		
Position	X	Y
GH1	-370.000	-145.000
GH2	-370.000	115.000
GH3	305.000	115.000
GH4	305.000	-145.000

Koordinaten		
Position	X	Y
HB1	95.000	95.000
HB2	-95.000	95.000
HB3	71.000	115.000
HB4	-71.000	75.000

Koordinaten		
Position	X	Y
HM1	-130.000	130.000
HM2	130.000	130.000
HM3	130.000	-75.000
HM4	-130.000	-75.000

Koordinaten		
Position	X	Y
HS1	156.000	-91.000
HS2	156.000	-51.000
HS3	310.000	-51.000
HS4	310.000	-91.000

Koordinaten		
Position	X	Y
LB1	-95.000	-95.000

Koordinaten		
Position	X	Y
MT1	-76.014	-76.014
MT2	-76.014	76.014
MT3	76.014	76.014
MT4	76.014	-76.014

Koordinaten		
Position	X	Y
PS1	-370.000	80.000
PS2	305.000	80.000

Koordinaten		
Position	X	Y
RS1	-375.000	50.000
RS2	306.800	50.000

Koordinaten		
Position	X	Y
SB1	25.000	130.000
SB2	-142.000	17.000
SB3	95.000	-95.000
SB4	71.000	-117.000

Koordinaten		
Position	X	Y
ST1	0.000	150.000

R_z	√	63	20	6.3
R_a	√	12,5	3,2	0,8
HPC Norm	√	▽	▽	▽
(DIN 3141)	~	▽	▽▽	▽▽▽

SCHWEISSTEIL SAUBER VERPUTZT, SPANNUNGSFREI
GEGLÜHT UND SANDGESTRAHLT
ALLE MASSE FERTIGMASSE
——— = BEARBEITUNGSZUGABE 3mm
FREIMASSTOLERANZ NACH DIN 8570 T.1 GRAD A
BRENNSCHNITTE NACH DIN 2310 T3 GÜTE II

ALLE UNBEZEICHNETEN KANTEN
GEBROCHEN 0,3x45°

Gefertigt aus Schweissteil Grundgestell 14664.101.035.01_Guss

Nummer	Änderungsbeschreibung	Datum	Name
-	-	-	-

Werkstoff	St52	Gewicht	187kg
Gezeichnet	Sam berger	Maßstab	1:2
Datum	11.11.2014		
Projekt	"HPC"		

HELLMERICH PRODUKTION GMBH
Solid Edge
Grundgestell
14664.101.035.01
Blatt 1 von 1
Format A0

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