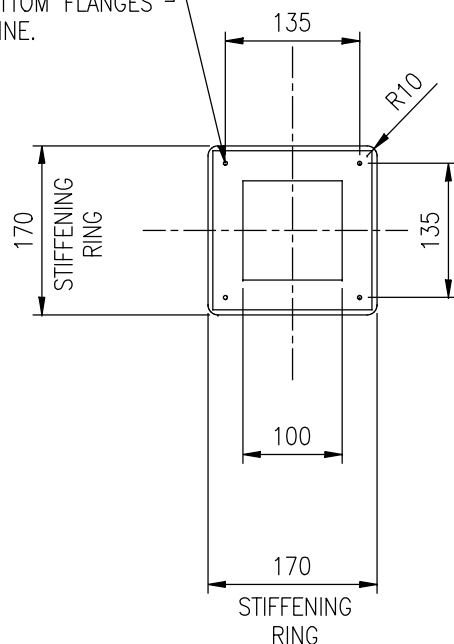


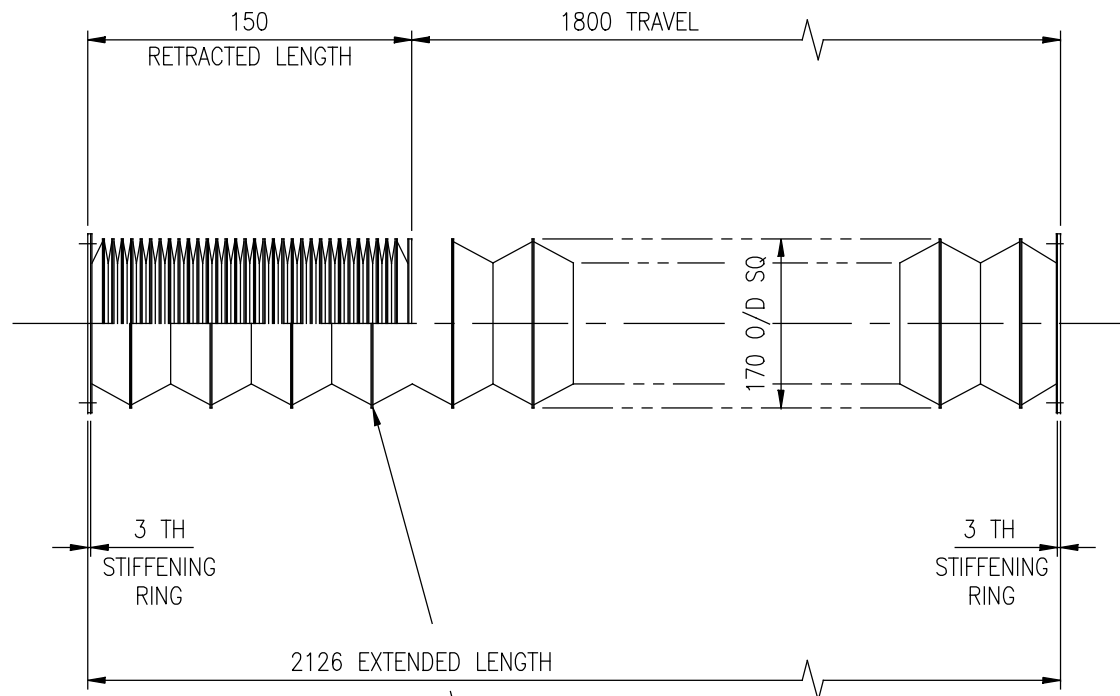
REV 02	16/06/05	MSB	COLLAPSED LENGTH WAS REDUCED
REV 03	15/01/08	MSB	COLLAPSED LENGTH WAS REDUCED
REV 04	26/06/13	MSB	O/D WAS 160

4 HOLES Ø4 EQUI-SPACED  
AS SHOWN.  
TOP & BOTTOM FLANGES  
HOLE IN LINE.



IMPORTANT:  
STIFFENING RINGS AT TOP  
AND BOTTOM MUST BE TO  
DIMENSIONS SHOWN

USE JIG NO. J027-J15  
TO DRILL FIXING HOLES



BELLOWS:

100 I/Dx170 SQUARE O/D  
TOP & BOTTOM AS DETAILED

RESTRICTED DOCUMENT  
FOR USE ON

W/O No. \_\_\_\_\_ ONLY

TOLERANCES AS LISTED UNLESS SPECIFIED OTHERWISE  
PROFILE DIMENSIONS = ± 1.5mm

MACHINING DIMENSIONS = ± 0.15mm  
MACHINED SURFACES TO 3.2 µm U.O.S.

MATERIAL: PVC OR EQUIVALENT – BLACK



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WRITTEN CONSENT OF MECHAN LIMITED.

A3 SHEET	DO NOT SCALE	
CHECKED	28/04/04	G. COFIELD
DRAWN	28/04/04	M.S.BERRY
	DATE	NAME

PRODUCT  
CODE  
**S**

**TITLE:**  
UPPER/LOWER BELLOWS – 15 TONNE

**Part No.** 96-00429