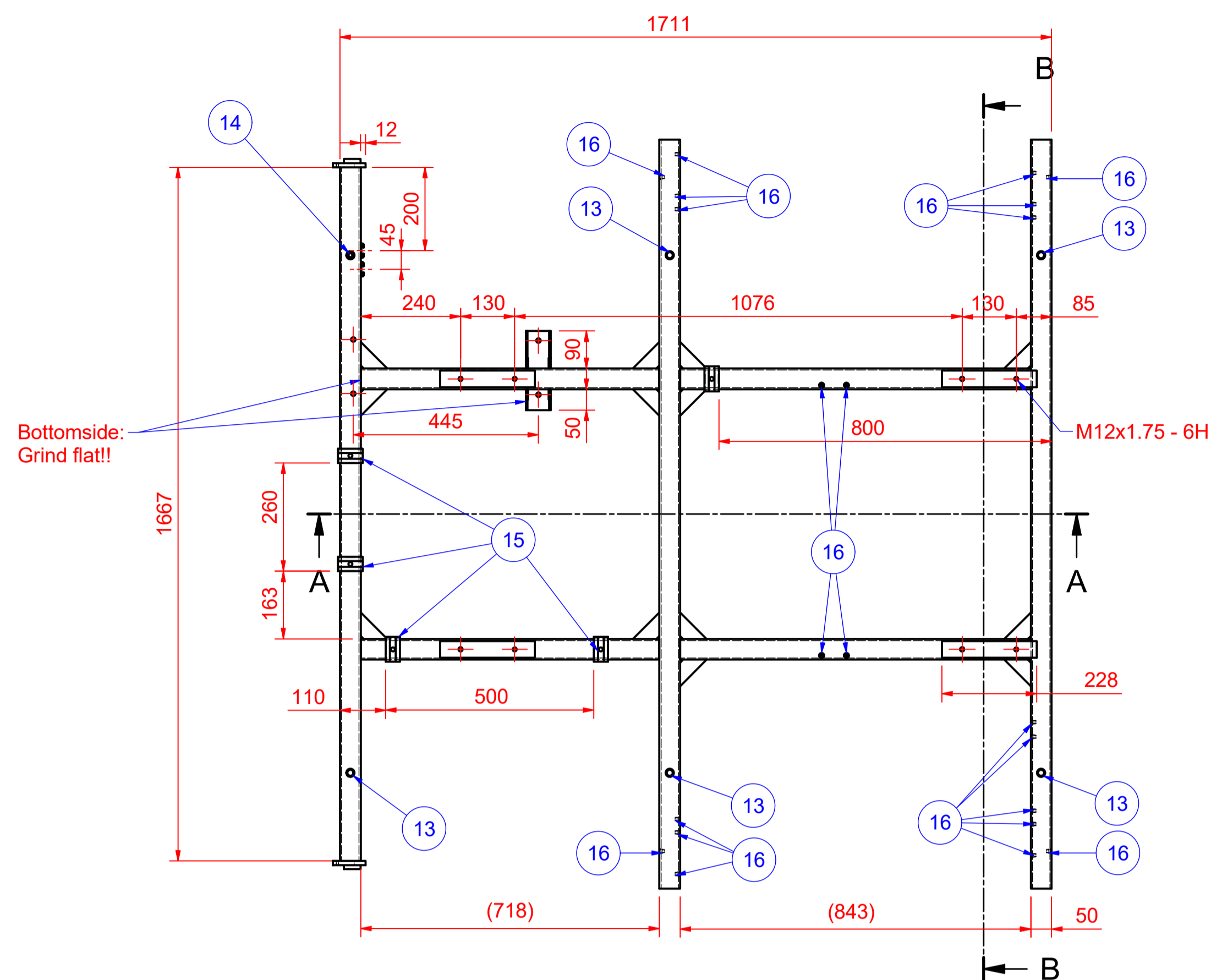
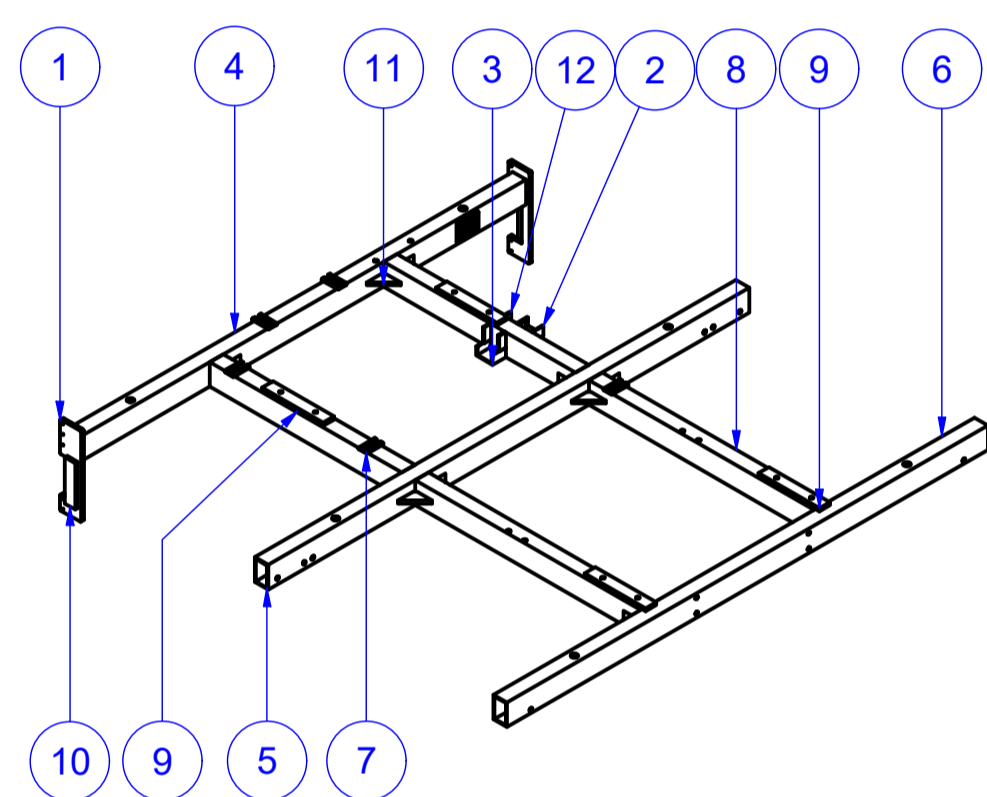


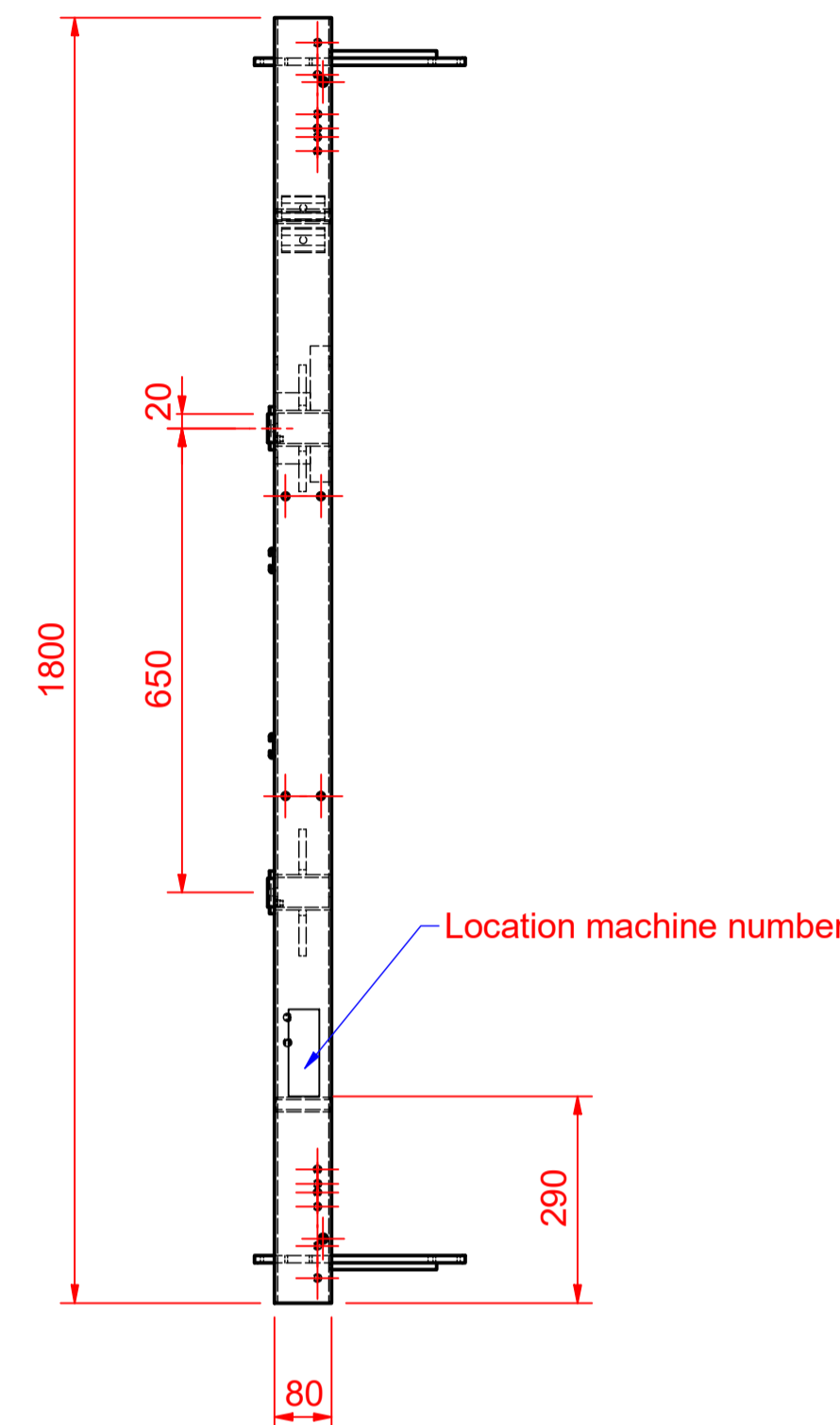
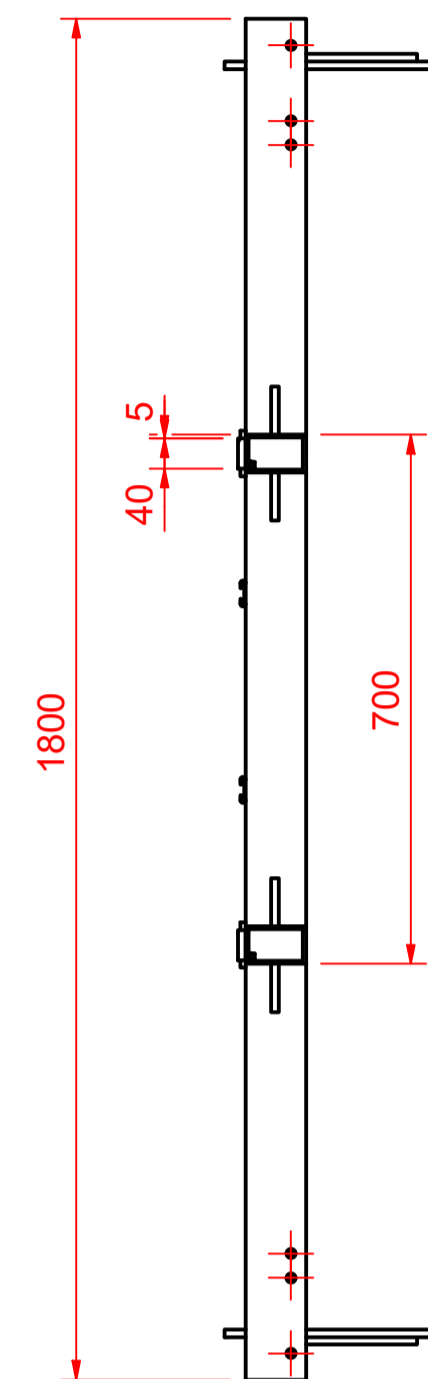
Pos	QTY	Drawing nr.	Rv.	Description
1	2	147300127	02	spant scharnier frame
2	1	147300342	02	U-profiel buiten
3	1	147300343	02	U-profiel binnen
4	1	147300344	02	Dwarsligger voor
5	1	147300345	03	Dwarsligger midden
6	1	147300346	04	Dwarsligger achter
7	2	147300347	02	Langsligger voor
8	2	147300348	01	Langsligger achter
9	4	147300349	01	Bovenstrip
10	2	147300352	01	Aanslagstrip deur
11	13	147300353	02	Verstevigingshoek
12	4	147300354	01	Verstevigingsstrip U-profiel
13	5	147300355	01	Steunbuis
14	1	147300356	01	Shaft M12
15	7	147500068	01	lasplaatje tbv laspl normafix Al.
16	22	32207900006	01	Blind Rivet Nut M6

Note:

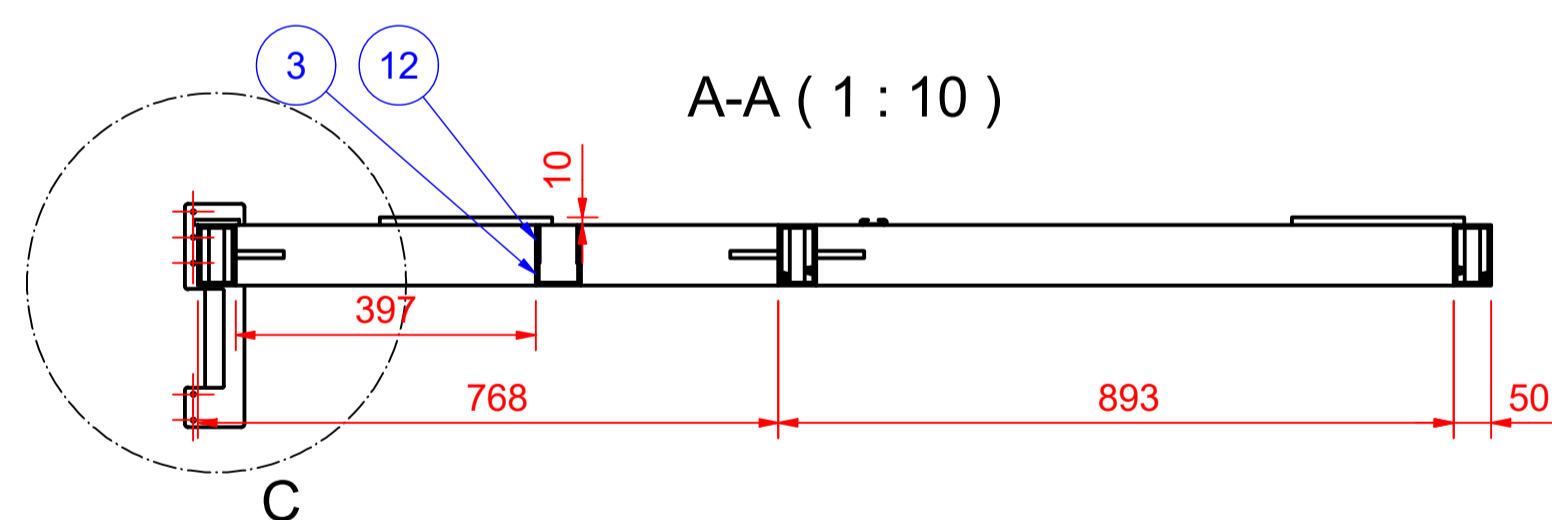
Aluminum weld nuts may also be used in stead of blind rivet nuts



B-B (1 : 10)

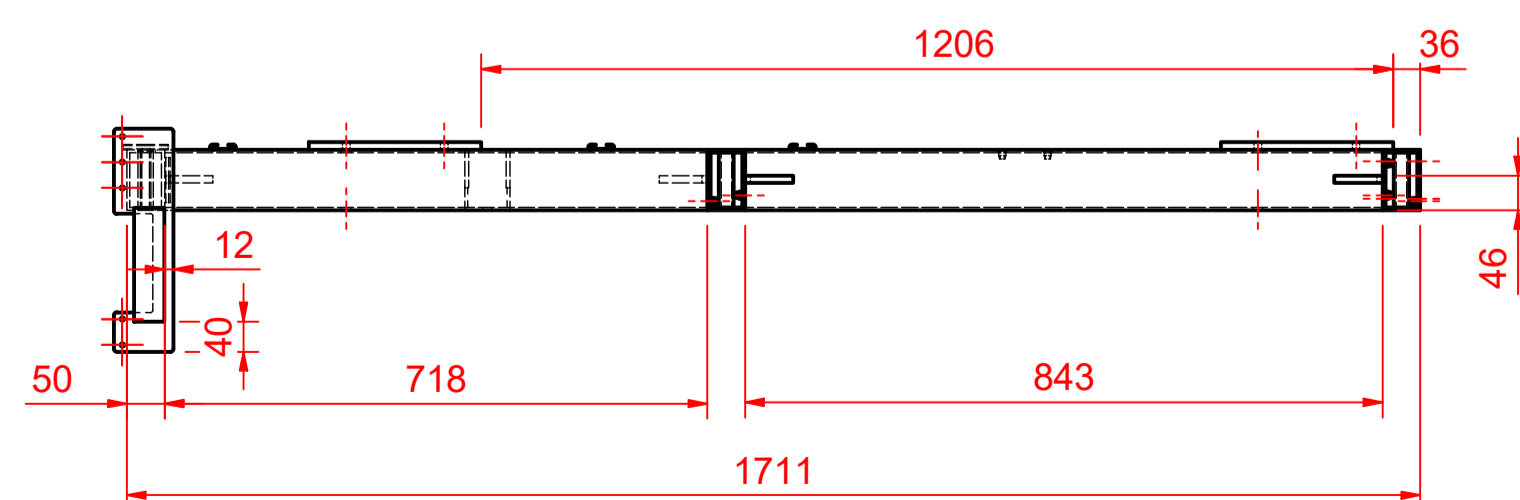
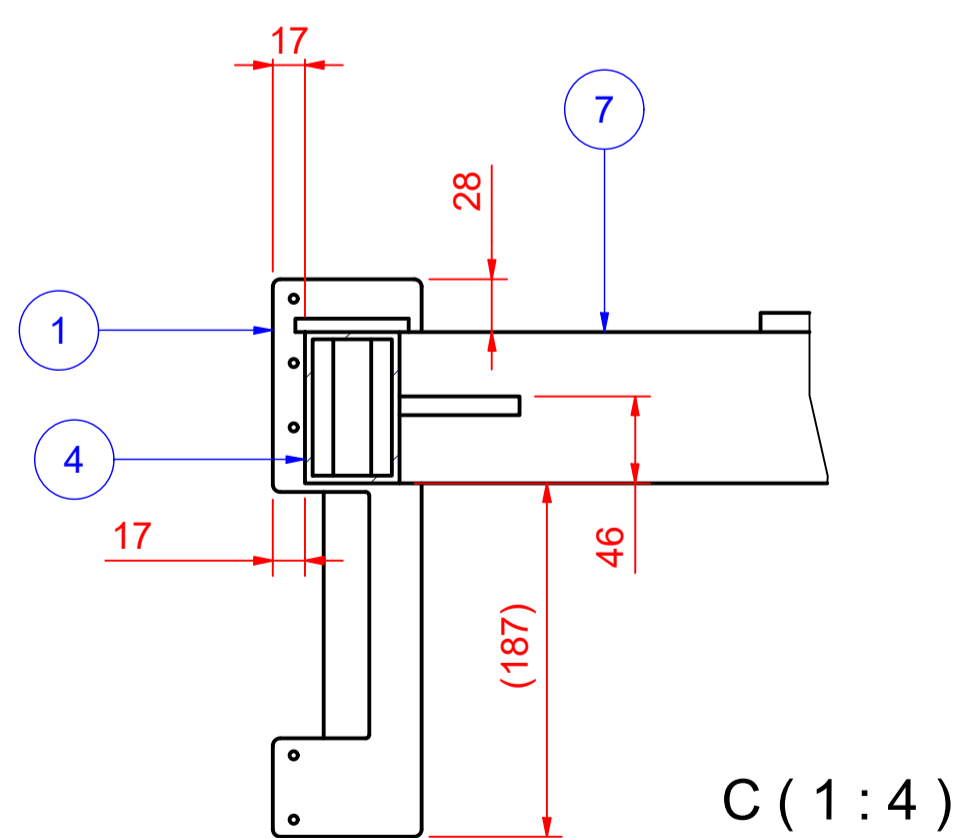


A-A (1 : 10)



All connections weld a=s (material thickness)

Note:
Get remaining dimensions from STEP file!



Rev	Date	Description	By	Check
05	31-10-18	Changed holes on 147300345 & 147300346	Rick	W-4958
04	25-07-17	Bemaling gewijzigd + locatie mach. nr.	Jan	W-4802
03	07-02-17	Gaten verpl. Hoekstrips anders, posities normafix	Corné	W-4749
02	15-9-16	Gaten bij Hoekstrips bij, blikmoer bij	Ronald	W-4667

Unless indicated otherwise see Rioned standard sheet manufactured parts and:		3.2	12.5	Break corners and edges.	Field R internal material thickness	Linear sizes (except welding): 0-150: ±0.5 150-2000: ±1 0.5-6: ±0.1 6-30: ±0.2 30-120: ±0.3 120-400: ±0.5 400-1000: ±0.8 1000-2000: ±1.2 2000-4000: ±2.0
Description: Ls onderframe UrbanCombi welding assembly frame UrbanCombi		Date: 2-2-2016	Material: Aluminum		Sh. 1 of 1 sh	
Drawn by: Marcel		Material number:		Prod. no.: 28147300340		
Checked by:		Treatment:		Drawing no.:		
Rioned		Centaurusweg 45, 5015 TC Tilburg Tel.: 013-5479100 e: info@rioned.com		SIZES IN MM		
WWW.RIONED.COM		This drawing is the property of Rion B.V. / Rioned and may not be reproduced without her consent, nor given to third parties.		A1		
File: D:\vaat\workspace\inventor\2008\00014147300340 iam				147300340 / 05		

25,640 kg