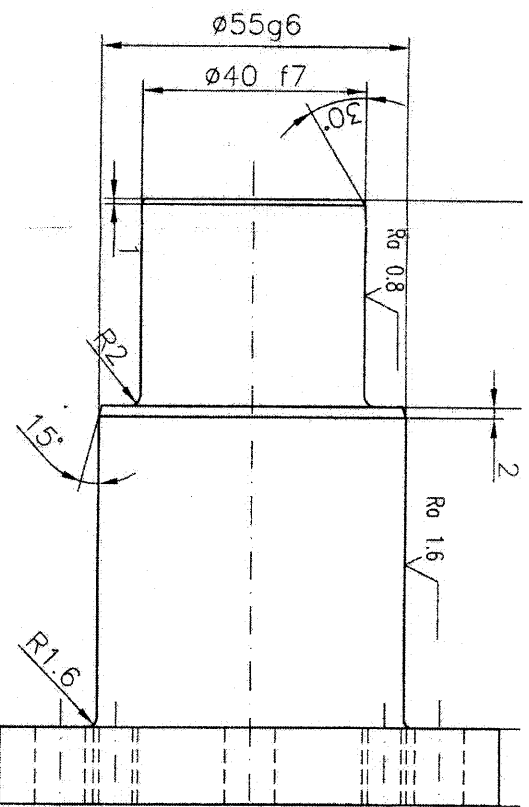
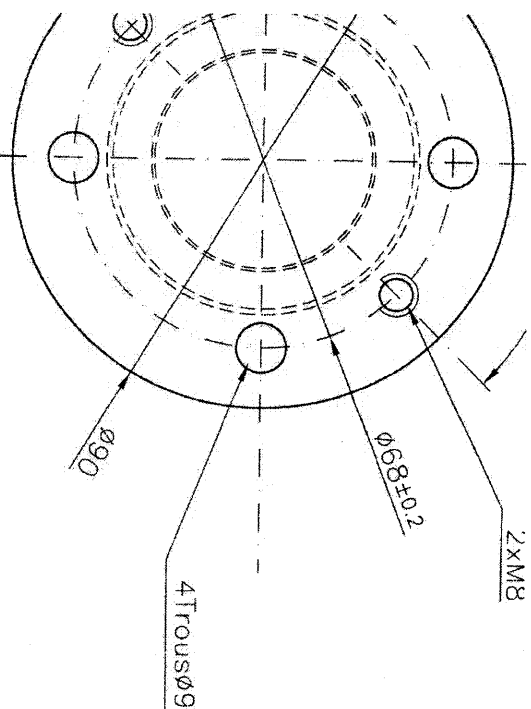


SILICONE INTERDIT
 Matière: 10060 (A60)
 Masse: 1.5kg

AA		Modif designation		02/10/0ECH	
AA		Designation des Modifications		02/10/0ECH	
AA		Amendment		02/10/0ECH	
Designé	Date	Nom		Date	Nom
02/10/0ECH	02/10/0ECH				
Verif.	Date	Nom		Date	Nom
02/10/0ECH	02/10/0ECH				
Tracé	Date	Nom		Date	Nom
15/01/0ECH	15/01/0ECH				
Échelle		1:1			
Type		LUGE			
Type		ARBRE			
N° Ordre/Contrat-No.		CARRÉ D'ENTRAÎNEMENT 40X40			
Type		781			
HBG/ MCG		900			
BR/ CG		100			
N° pièce		41K 0064597AA			
Part No.		0064597AA			
Scale/Travail		41K 0064597AA			
Documents origin		0064597AA			
Origin		0064597AA			
Original day		0064597AA			
Number Desain.		0064597AA			
Drawing No.		0064597AA			
ET remplacement		0064597AA			
Replacement for		0064597AA			
Replacement part		0064597AA			
Replaced with		0064597AA			

Tolerances Générales
 d'usage
 dimensions without individual
 tolerance indicators
 according to
DIN ISO 2768
 moyen / medium



SILICONE INTERDIT
 Matière: 10060 (A60-2)
 Masse: 2.117 kg
 Traitement: sans

1:1

MATERIAL CLASSIFICATION	kg	MATERIAL CLASSIFICATION	kg
U1 PROFILE STEEL		U6 PIPING MS < 2"	
U2 SHEET MS < 2 mm		U7 PIPING MS > 2"	
U3 SHEET MS > 2 mm		U8 PIPING SUS	
U4 SHEET GALVANIZED		U9 INSULATION (m3)	
U4 SHEET ALUMINIZED		U0 PVC-PIPING (m)	
U5 SHEET SUS			

Total weight of one (without import parts)

Toutes les vis, écrous etc... galvanisés

all screws, nuts and washers galvanized

L' utilisation de matériaux avec effets secondaires p.ex. silicone est interdite dans l' installation peinture, car la qualité de la peinture peut être altérée sérieusement.
 The use of material with side-effects on paint such as silicone is prohibited in paint scope as this may lead to serious defects in paint quality

Indications tolérances relatives
 Tolerance indications according to **DIN ISO 2768**

von / + from	0,5	3	6	30	120	400	1000	2000
bis +/- to	3	6	30	120	400	1000	2000	4000
milieu / medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2

Tolérances Générales
 d'usage
 dimensions without individual
 tolerances indications
 according to
DIN ISO 2768
 moyen / medium

Index	Date	Non	Designation des Modifications	Date	Non
Dessiné	28/08/02	PCA			
Vérif.	27/09/02	PCA			
Tracé	27/09/02	PCA			
Échelle					

LUGE
 AXE, TIGE
 CISEAUX

41K 0064621--

N° Order/Contracto.

Type

HSR/MCG

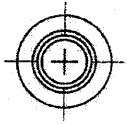
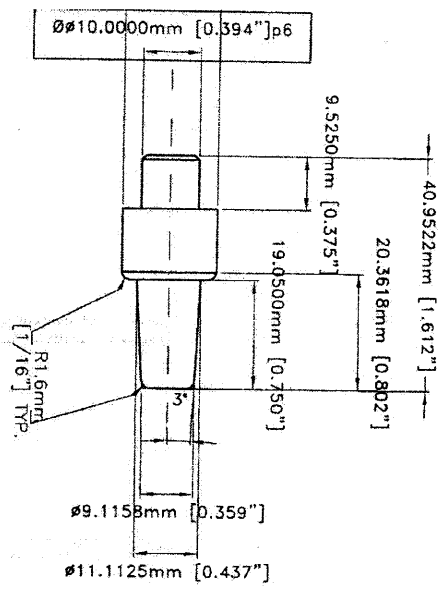
B9/C9

100073

781

900

300



USE IMPERIAL DIMENSIONS FOR FABRICATION.

LICONE INTERDIT
 Matière: XC18S
 Masse: 0.05kg
 Rm: 450N/mm2
 Tolérance p6 +0.015/+0.024
 Fabrication (sauf pour Paco&Galà)

1:1

MATERIAL CLASSIFICATION	kg	MATERIAL CLASSIFICATION	kg
U1 PROFILE STEEL		U6 PIPING MS ≤ 2"	
U2 SHEET MS < 2 mm		U7 PIPING MS > 2"	
U3 SHEET MS > 2 mm		U8 PIPING SUS	
U4 SHEET GALVANIZED		U9 INSULATION	m ³
U4 SHEET ALUMINIZED		U0 PVC-PIPING	m
U5 SHEET SUS		Total weight of one (without import parts)	

Toutes les vis, écrous etc... galvanisés
 all screws, nuts and washers galvanized

Indications tolérances relatives
 Tolerance indications according to **DIN ISO 2768**

von / + from	0.5	3	6	30	120	400	1000	2000
bis +/- to	3	6	30	120	400	1000	2000	4000
milieu/ medium	±0,1	±0,1	±0,2	±0,3	±0,5	±0,8	±1,2	±2

The use of material with side-effects on paint such as silicone is prohibited in paint shops as this may lead to serious defects in paint quality.

Indice	Date	Nom	Date	Nom
Revisé	19/09/02	ECH		
Approuvé	19/09/02	ECH		
Tracé	19/09/00	ECH		

Designation des modifications
 Amendement

Source / Inventeur
 Documents origin
 Origine
 Numéro Dessin
 Drawing-No.

100073 781 910 100

LUGE
 SUPPORT
 PLOT DE MAINTIEN POUR SPIRALIFT 6"

N° Order/Contrat-No. Type HB9 MC9 B9 C9

41K 0064618