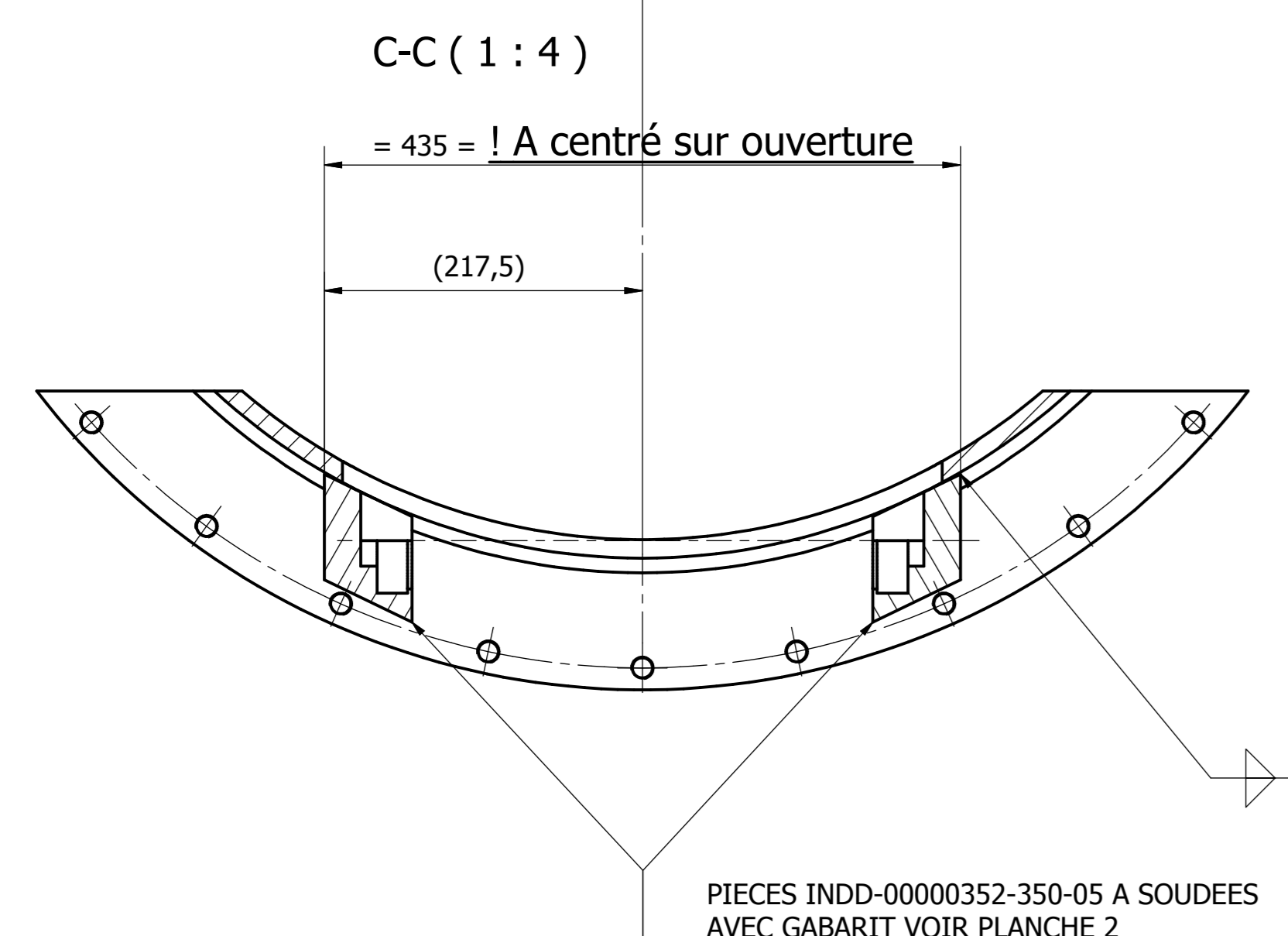
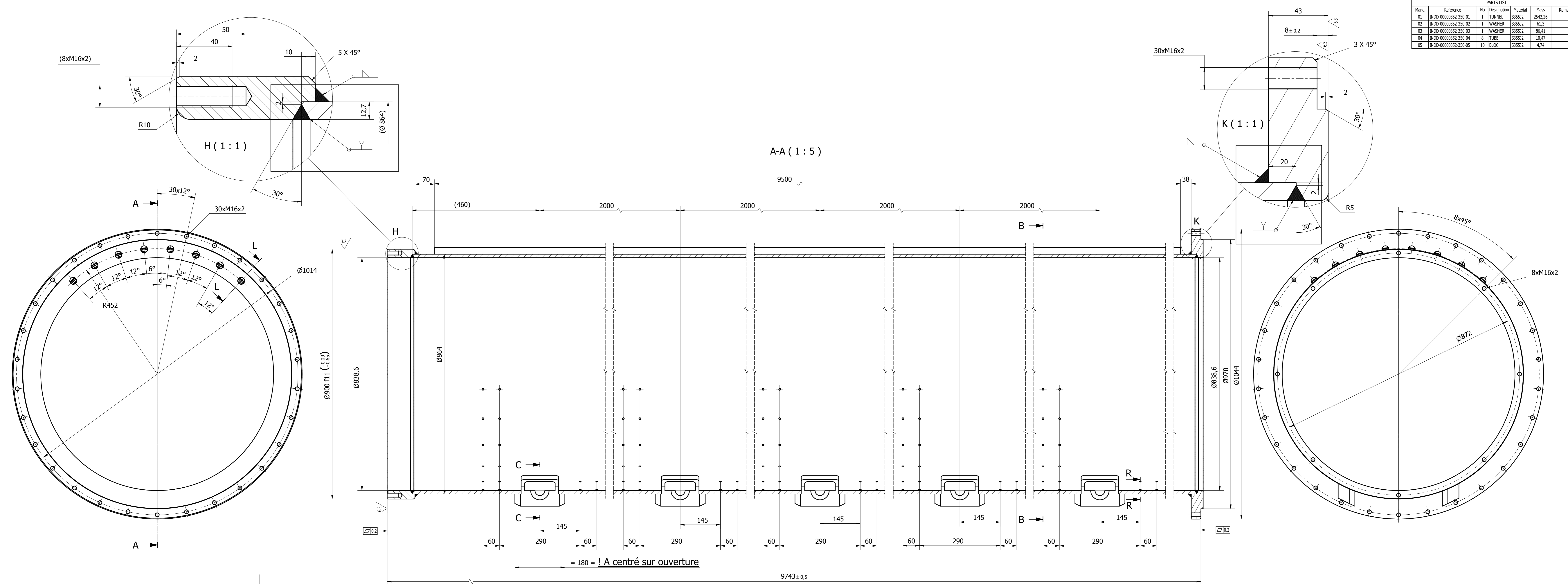
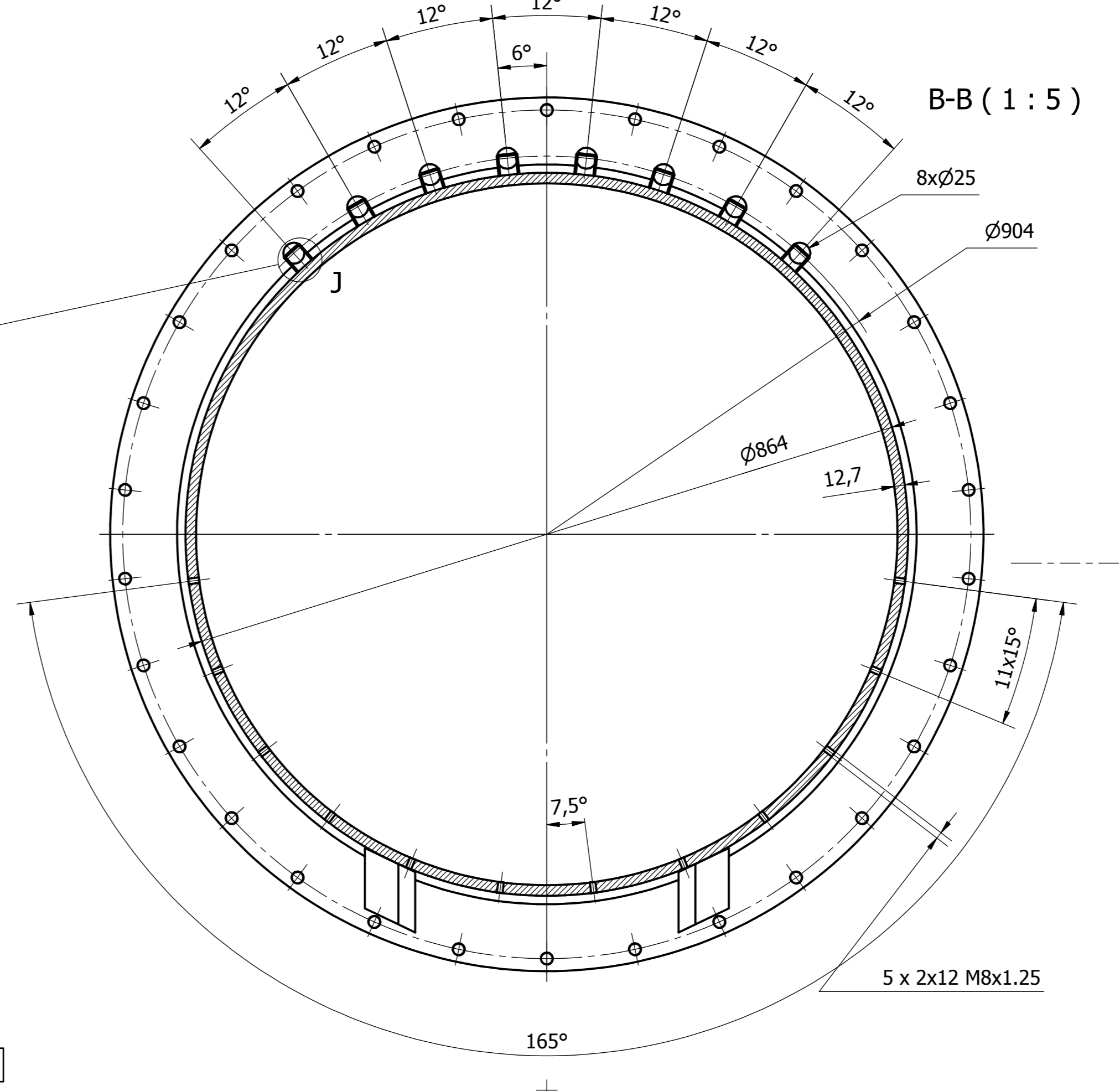
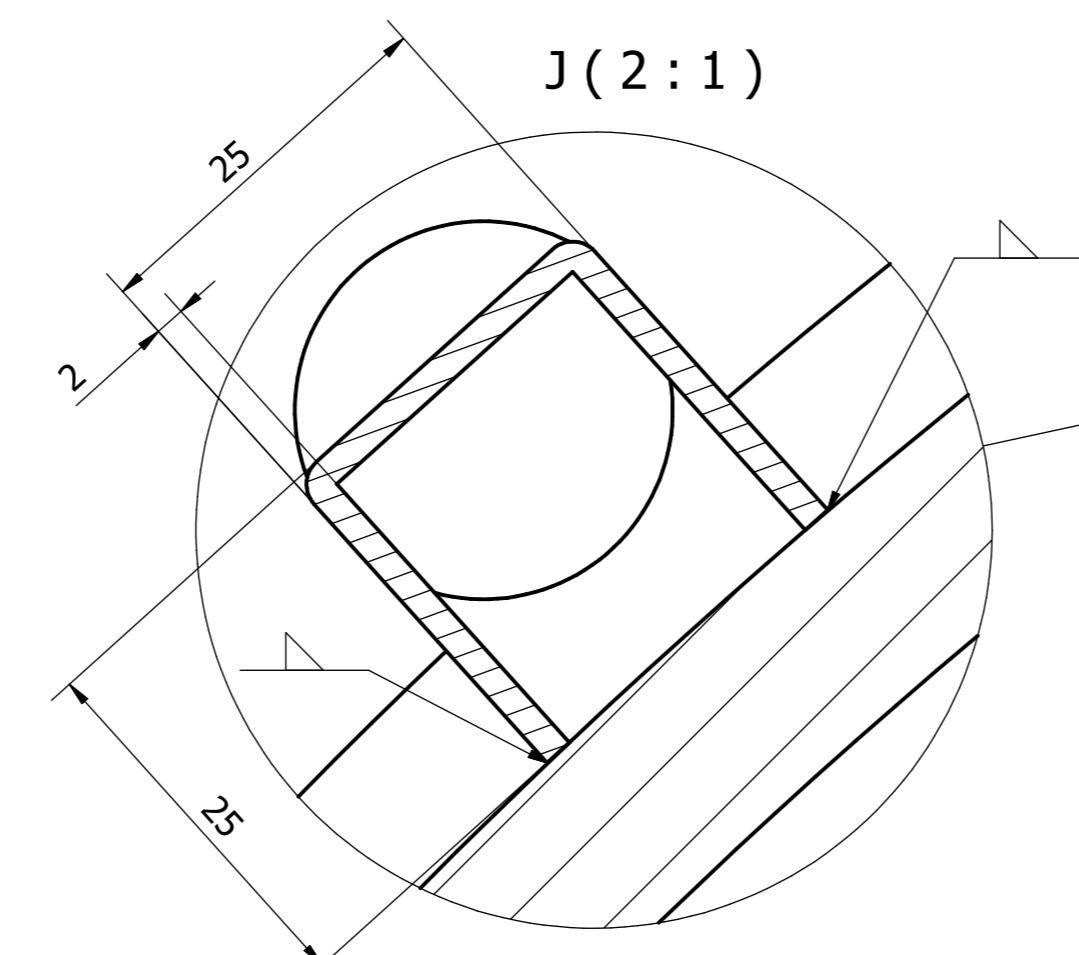
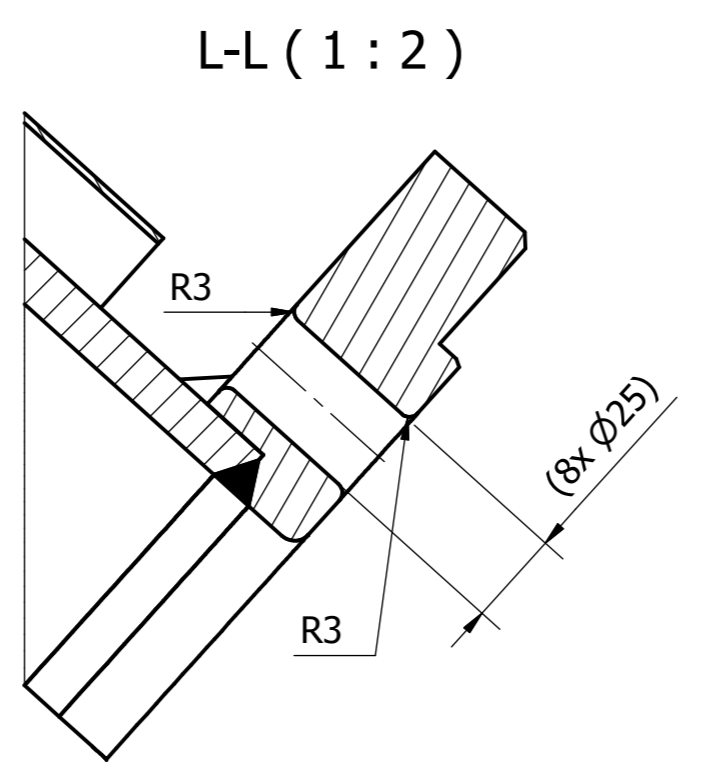


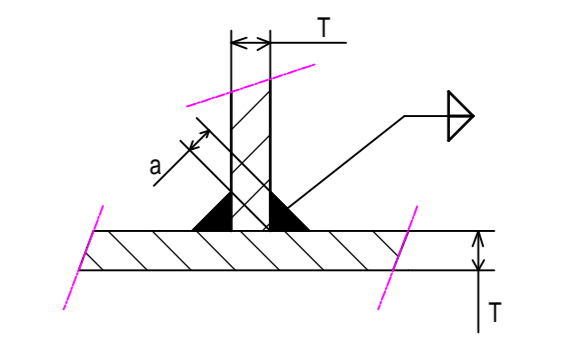
Mark	Reference	No	Designation	Material	Mass	Remarks
01	INDD-00000352-350-01	1	TUNNEL	S355J2	2542,26	
02	INDD-00000352-350-02	1	WASHER	S355J2	4,3	
03	INDD-00000352-350-03	1	WASHER	S355J2	86,41	
04	INDD-00000352-350-04	8	TUBE	S355J2	10,47	
05	INDD-00000352-350-05	10	BLOC	S355J2	4,74	



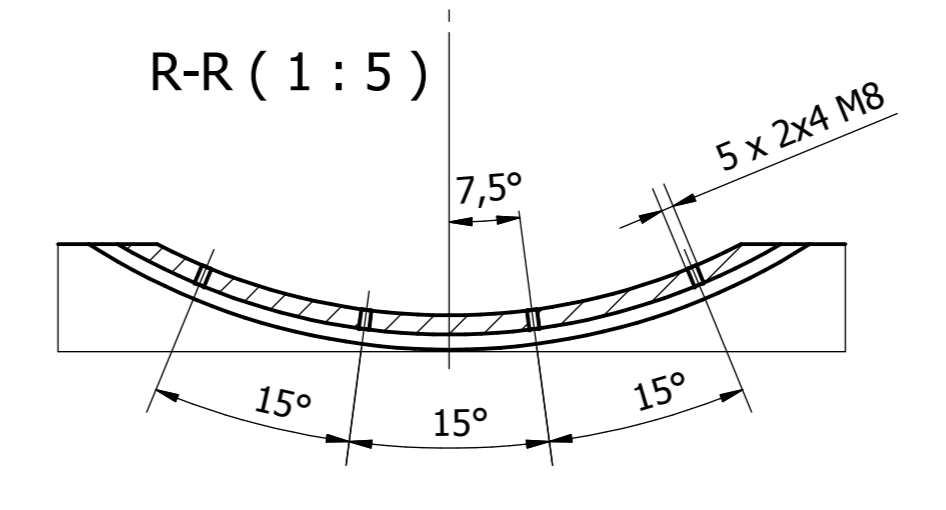
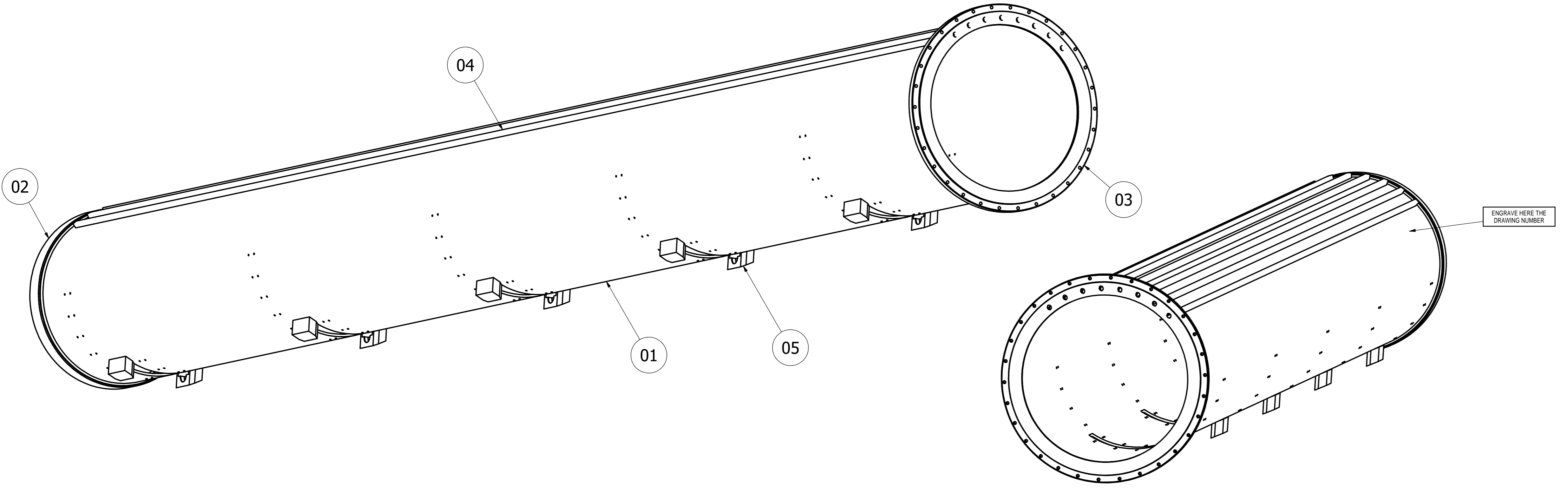
PIECES INDD-00000352-350-05 A SOUDEES AVEC GABARIT VOIR PLANCHE 2



- NOTE :**
- GENERAL TOLERANCES : ISO 2768 mK
 - GENERAL TOLERANCES WELDED CONSTRUCTION IN ACCORDANCE WITH NFEN ISO 13820 CLASS B
 - ANGULAR TOLERANCES : +1°15'
 - MACHINING : $\sqrt{6.3}$
 - REMOVE ALL SHARP EDGES
 - PROTECTION PAINT IN ACCORDANCE WITH SPECIFICATIONS
 - RAISED FACE TO BE GREASED (ZEP VANAL) NO PAINT
 - MATERIAL : S355J2
 - OTHERWISE INDICATIONS
 - CONTINUOUS WELDING IN ACCORDANCE WITH PROCEDURE EN 5817 CLASS B
 - OTHERWISE INDICATIONS : $\pm 0,7 \cdot t$ (t = THE THICKNESS OF PLATE)



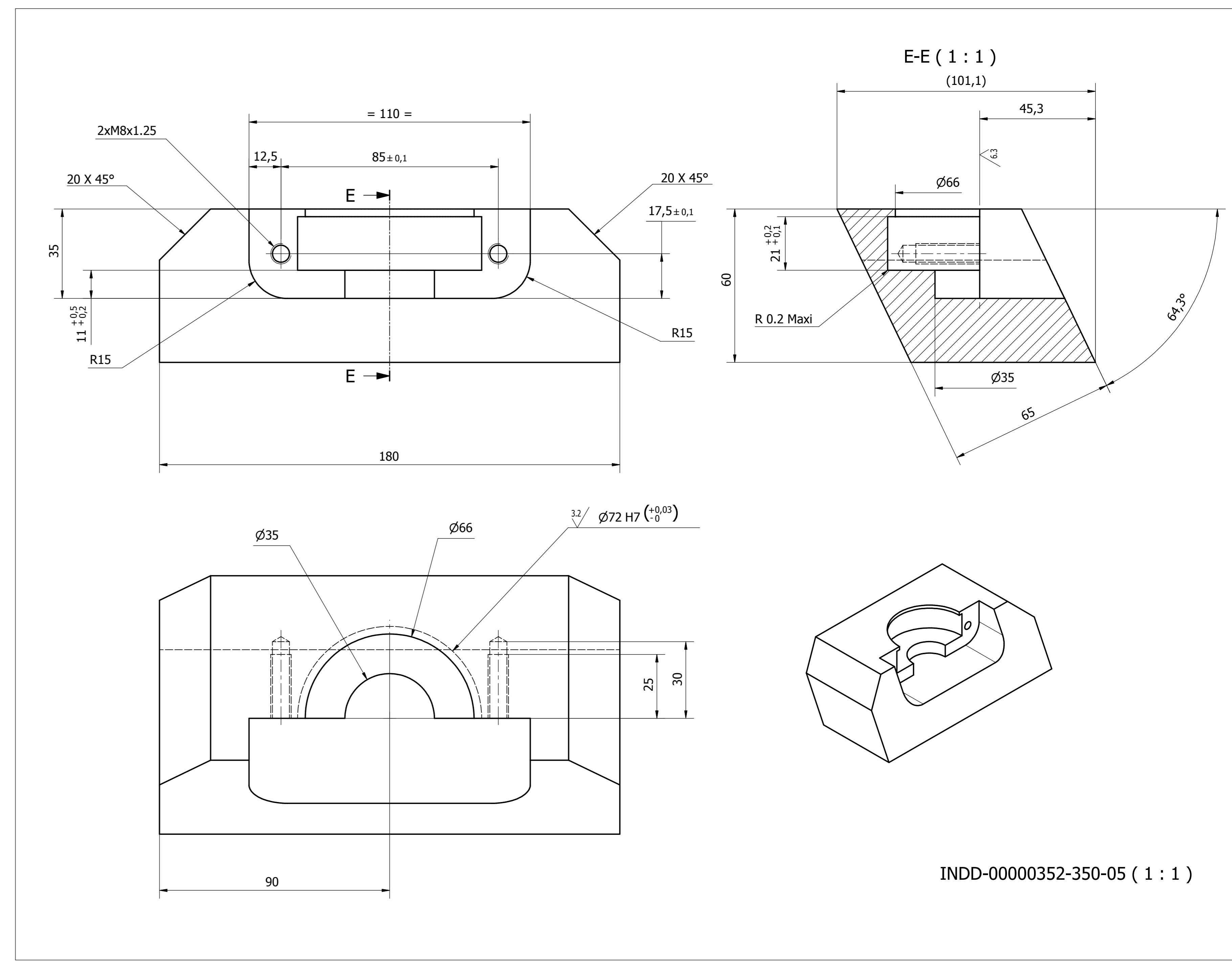
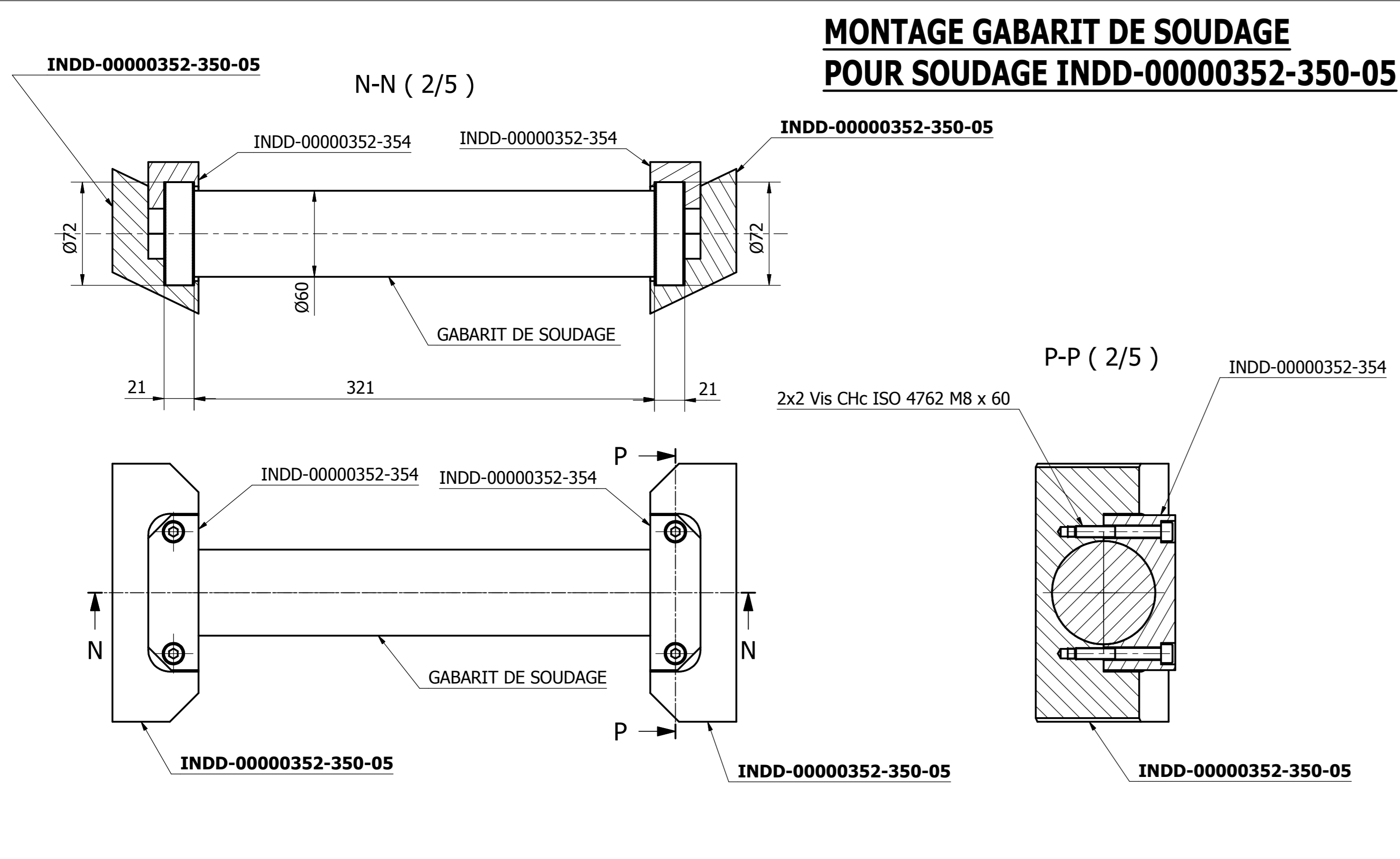
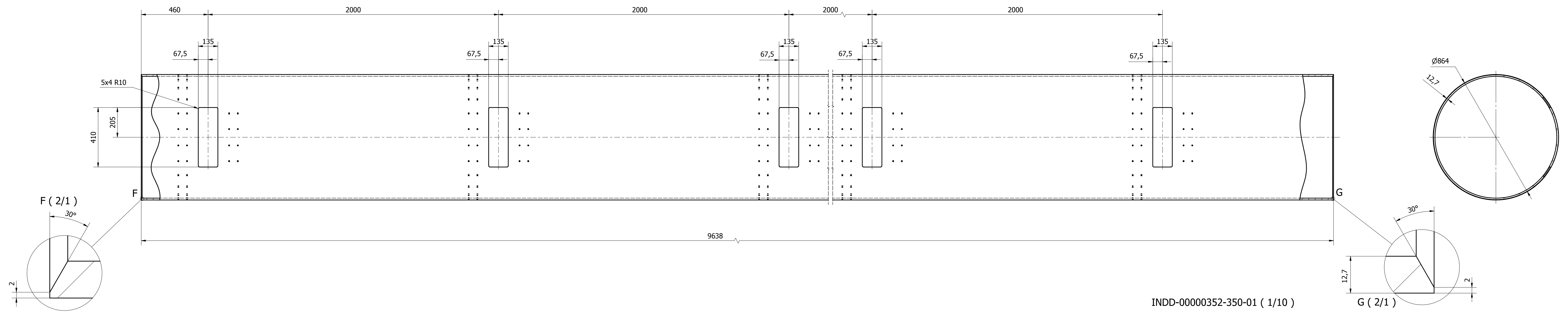
BPE



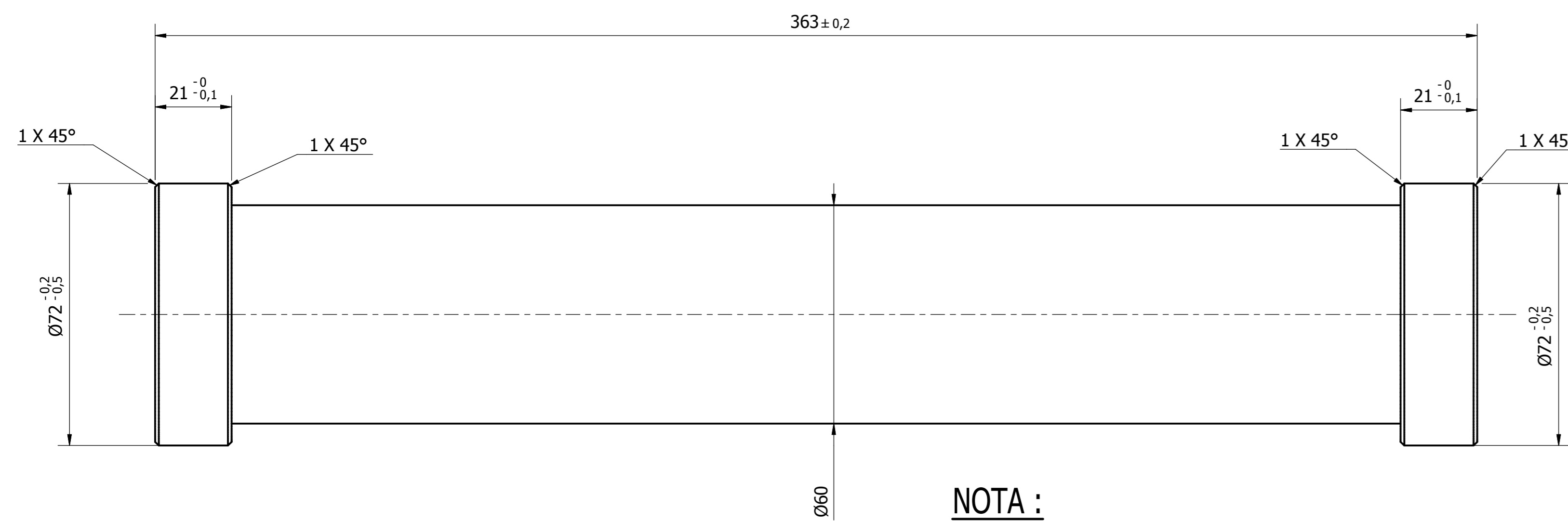
Rev.	Modification	Date	Drawn	Checked	Approved
1	BPE	25/05/22	JB	FXD	SL

Matière / Material	Traitement / Treatment	Masses / Mass
WELD ASSEMBLY		2826 kg

ISPI-0000021B-010	
TUNNEL TUNNEL	
Ech. / Scale	1/5
Plan numero / Drawing number	INDD-00000352-350
PI / Sheet	1 / 2
REV.	1



GABARIT DE SOUDAGE



NOTA :

- Matière : C45
- Casser les angles vifs
- Tolérances générale suivant norme ISO2768 mk

1	BPF	25/05/12	JB	FXD	SL
Rev.	Modification	Date	Desine	varifié	Approuvé
Matière / Material	Traitement / Treatment	Masses / Mass			
WELD ASSEMBLY		2826 kg			
ISPI-0000021B-010					
TUNNEL TUNNEL					
Ech./ Scale	Plan numero / Drawing number	PIJ/ Sheet	REV.		
1/5	A0 INDD-00000352-350	2/2	1		